


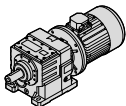

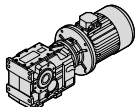

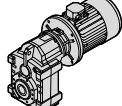
TRANSTECNO[®]
the modular gearmotor

AC
Iron

60Hz

Nema



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Esta sección substituye y anula las ediciones y revisiones previas. Si usted obtiene este catálogo a través de canales de distribución no autorizados o fuera de nuestro control, la versión en vigor no estará garantizada. **En todo caso, la versión más actualizada está disponible en nuestra página de internet www.transtecno.com**

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Información general

General information

Para una mejor comprensión de los temas y de los datos presentes en el catálogo, proponemos una simbología acompañada por la información necesaria para una selección correcta de los motorreductores y variadores.

Information in this manual is provided with symbols in order to understand the subject matter and data. These symbols are intended to aid the user in selecting the right gearmotors.

Velocidad de entrada

n_1 [rpm]

Input speed

Es la velocidad en la entrada del reductor y está relacionada con el tipo de motor seleccionado.

This is the input speed at the gearbox related to the type of drive unit selected.

Cuando se requieran otras velocidades, contactar con nuestro servicio técnico.

When different speeds are required, contact our Technical Service.

Relación de reducción

i

Gear ratio

Es una magnitud adimensional y está relacionada con el número de dientes de los engranajes internos del reductor. En los reductores sinfín corona se obtiene dividiendo el número de dientes de la corona entre el número de roscas del tornillo sinfín. Con los datos del catálogo se puede obtener con la siguiente fórmula:

This value is strictly related to the size and number of teeth gears inside the gearbox.

This value is obtained in wormgearboxes by dividing the number of wheel teeth by the number of starts (Z) of the worm.

From the data given in the catalogue, the value can be calculated using the following formula:

$$i = \frac{n_1}{n_2}$$

Velocidad de salida

n_2 [rpm]

Output speed

Es la velocidad resultante en el eje de salida del reductor y se obtiene de la fórmula anterior:

This is the gearbox output speed calculated using the formula given above:

$$n_2 = \frac{n_1}{i}$$

En los motovariadores esto es el resultado de cálculos más complejos, para esto en el catálogo encontrara todos los valores de n_2 en función de la velocidad en entrada y del campo de variación mínimo y máximo.

In mechanical variators this value is more complicated to calculate. In fact the application data need to be known in order to calculate this value. All the n_2 values are given in this catalogue according to the input speed and allowable range.

Par requerido

Mr_2 [lb-inch]

Requested torque

Es el par requerido para la aplicación y es necesario para seleccionar la motorización. Puede ser comunicado por el usuario o calculado a través de los datos de la aplicación (si se conocen).

This is the torque needed for the application and must be known when selecting a drive system. It can either be provided by the user or calculated according to the application data (if provided).

Par nominal**Mn₂** [lb-inch]**Nominal torque**

Es el par transmisible a la salida del reductor, en base a la velocidad en entrada n₁ y a la relación de reducción i.

Se calcula considerando un servicio con una carga continua constante, que corresponde a un factor de servicio igual a 1. Este valor no aparece en el catálogo, pero se puede calcular aproximadamente mediante la relación siguiente entre M₂ (par de salida) y SF (factor de servicio):

This is the output torque that can be transmitted by the gearbox according to input speed n₁ and gear ratio i. It is calculated based on service with a continuous steady load corresponding to a service factor equal to 1. This value is not given in the catalogue but can be calculated approximately with the following formula between M₂ (output torque) and sf (service factor):

$$Mn_2 = M_2 \cdot sf$$

Par transmitido**M₂** [lb-inch]**Output torque**

Es el par transmitido en la salida del reductor.

Depende de la potencia P₁ del motor instalado, de las revoluciones de salida n₂ y del rendimiento dinámico Rd.

Se puede calcular mediante la relación:

This is the gearbox's output torque. It is strictly related to power P₁ of the motor installed, output rpm n₂ and dynamic efficiency Rd. It can be calculated with the following formula:

$$M_2 = \frac{63025 \cdot P_1 \cdot Rd}{n_2}$$

o:
or:

$$M_2 = \frac{63025 \cdot P_2}{n_2}$$

dónde:
where:

$$P_2 = P_1 \cdot R$$

Rendimiento**Rd****Efficiency**

Los cálculos de rendimiento se basan en el rendimiento dinámico Rd de los reductores.

En los reductores de engranajes el rendimiento medio es 94%.

Efficiency is calculated based on dynamic efficiency Rd of the gearboxes.

On helical gearboxes the average efficiency is 94%.

Potencia de entrada**P₁** [hp]**Input power**

Es la potencia del motor aplicada en la entrada al reductor y se refiere a la velocidad n₁.

Se puede calcular de la siguiente manera:

This is the power applied by the motor at the gearbox input in reference to speed n₁.

It can be calculated with the following formula:

$$P_1 = \frac{M_2 \cdot n_2}{63025 \cdot Rd}$$

Factor de servicio

sf

Service factor

Es un magnitud adimensional que indica el sobredimensionamiento aplicable a una motorización para garantizar la resistencia a los choques y la durabilidad necesaria.

Las tablas del catálogo ofrecen una amplia selección de motorizaciones con factores de servicio diferentes que pueden satisfacer a la mayoría de las aplicaciones.

Para una correcta interpretación de los valores del factor de servicio sf en las selecciones propuestas, encontrarán en las tablas siguientes los valores aproximados de las clases de carga A, B, C, de las horas de funcionamiento cotidiano y del número de arranques por hora.

Una vez definida la clase de carga de la aplicación, se busca en la tabla el correspondiente valor de sf para elegir la unidad más adecuada.

	A - Carga uniforme	$fa \leq 0.3$
Tipo de carga	B - Carga con choques moderados	$fa \leq 3$
	C - Carga con choques fuertes	$fa \leq 10$

This value indicates how a certain drive system is to be over-sized in order to assure the requested service and stand up to shocks.

The tables given in the catalogue offer a wide range of drive systems with different service factors able to satisfy most types of applications. To correctly understand service factor values sf given for each item, approximate values for load classes A, B and C along with the number of hours of daily operation h/d and number of start-ups/hours need to be known.

Once the load class required for the application has been determined, locate corresponding value sf to be used when selecting the most suitable drive system.

	A - Uniform	$fa \leq 0.3$
Type of load	B - Moderate shocks	$fa \leq 3$
	C - Heavy shocks	$fa \leq 10$

$fa = \frac{Je}{Jm}$

- Je (kgm²) momento de inercia de las masas externas, referido al eje del motor.
- Jm (kgm²) momento de inercia del motor.

Para valores > 10 se recomienda contactar con el Servicio Técnico.

$fa = \frac{Je}{Jm}$

- Je (kgm²) moment of reduced external inertia at the drive-shaft
- Jm (kgm²) moment of inertia of motor.

If $fa > 10$ call our Technical Service.

A Clase de carga / Load class
Carga uniforme / Uniform load

sf									
h/d	n. arranques/hora / n. start-up/hour								
	2	4	8	16	32	63	125	250	500
4	0.8	0.8	0.9	0.9	1.0	1.1	1.1	1.2	1.2
8	1.0	1.0	1.1	1.1	1.3	1.3	1.3	1.3	1.3
16	1.3	1.3	1.3	1.3	1.5	1.5	1.5	1.5	1.5
24	1.5	1.5	1.5	1.5	1.8	1.8	1.8	1.8	1.8

A - Tornillos de Arquímedes para materiales ligeros, ventiladores, líneas de montaje, cintas transportadoras para materiales ligeros, pequeños agitadores, elevadores, máquinas limpiadoras, máquinas llenadoras, máquinas comprobadoras, cintas trasportadoras.

A - Screw feeders for light materials, fans, assembly lines, conveyor belts for light materials, small mixers, lifts, cleaning machines, fillers, control machines.

B Clase de carga / Load class
Carga con choques moderados / Moderate shock load

sf									
h/d	n. arranques/hora / n. start-up/hour								
	2	4	8	16	32	63	125	250	500
4	1.0	1.0	1.0	1.0	1.3	1.3	1.3	1.3	1.3
8	1.3	1.3	1.3	1.3	1.5	1.5	1.5	1.5	1.5
16	1.5	1.5	1.5	1.5	1.8	1.8	1.8	1.8	1.8
24	1.8	1.8	1.8	1.8	2.2	2.2	2.2	2.2	2.2

B - Dispositivos de enrollado, alimentadores de las máquinas para la madera, montacargas, equilibradores, roscadoras, agitadores medios y mezcladores, cintas transportadoras para materiales pesados, cabrestantes, puertas corredizas, raspadores de abono, máquinas empaquetadoras, hormigoneras, mecanismos para el movimiento de las grúas, fresadoras, plegadoras, bombas de engranajes.

B - Winding devices, woodworking machine feeders, goods lifts, balancers, threading machines, medium mixers, conveyor belts for heavy materials, winches, sliding doors, fertilizer scrapers, packing machines, concrete mixers, crane mechanisms, milling cutters, folding machines, gear pumps.

C Clase de carga / Load class
Carga con choques fuertes / Heavy shock load

sf									
h/d	n. arranques/hora / n. start-up/hour								
	2	4	8	16	32	63	125	250	500
4	1.3	1.3	1.3	1.3	1.5	1.5	1.5	1.5	1.5
8	1.5	1.5	1.5	1.5	1.8	1.8	1.8	1.8	1.8
16	1.8	1.8	1.8	1.8	2.2	2.2	2.2	2.2	2.2
24	2.2	2.2	2.2	2.2	2.5	2.5	2.5	2.5	2.5

C - Agitadores para materiales pesados, cizallas, prensas, centrifugadoras, soportes rotativos, cabrestantes y elevadores para materiales pesados, tornos para la rectificación, molinos de piedras, elevadores de cangilones, perforadoras, moledores a percusión, prensas de excéntrica, plegadoras, mesas giratorias, pulidoras, vibradores, cortadoras.

C - Mixers for heavy materials, shears, presses, centrifuges, rotating supports, winches and lifts for heavy materials, grinding lathes, stone mills, bucket elevators, drilling machines, hammer mills, cam presses, folding machines, turntables, tumbling barrels, vibrators, shredders.

Ejemplo de aplicación:

Cinta transportadora atribuible a la clase de carga B (**carga con choques moderados**), previsto para una hora de funcionamiento diaria (h/d) 16 horas y con 8 arranques/hora De la tabla obtenemos: **sf = 1.5**

Application example:

Conveyor belt assigned to load class B (**moderate shock load**), to be run 16 hours a day (h/d) with 8 start-ups/hour.

The following value is obtained from the table **sf = 1.5**

Factor de servicio clase AGMA

AGMA

Service class AGMA

Los números de clases AGMA tienen la misma función del factor de servicio.

Las clases de aplicación son I, II y III siendo la clase III la más obligada para servicios críticos.

La relación entre el factor de servicio y las clases de aplicación pueden ser resumidas como sigue:

Aplicación clases AGMA <i>Application class AGMA</i>	Factor de servicio <i>Service factor</i>
I	0.8 - 1.39
II	1.4 - 1.99
III	≥ 2.00

AGMA class numbers have the same function as the service factor. The application classes are I, II, III with class III being the most severe service duty.

The relationship between the service factor and classes of application can be summarized as below:

APLICACIÓN	APPLICATION	OPERACIÓN TOTAL/LOAD DURATION		
		0/3 h	3/10 h	10/24 h
AGITADORES O MEZCLADORAS	AGITATORS (mixers)			
Líquidos Puros	Pure Liquids	I	I	II
Líquidos y Sólidos	Liquids and Solids	I	II	II
Líquidos de densidad variable	Liquids - Variable Density	I	II	II
SOPLADORES	BLOWERS			
Centrífugos	Centrifugal	I	I	II
Lóbulo	Lobe	I	II	II
De Aspas	Vane	I	II	II
FABRICACIÓN DE CERVEZA Y DESTILACIÓN	BREWING AND DISTILLING			
Maquinaria para Embotellado	Bottling Machinery	I	I	II
Ollas de Hervor - Servicio Continuo	Brew Kettles - Continuous Duty	II	II	II
Cocinas - Servicio Continuo	Cookers - Continuous Duty	II	II	II
Cubos de Maceración - Servicio Continuo	Mash Tubs - Continuous Duty	II	II	II
Tolva Dosificadora - Arranques Frecuentes	Scale Hopper - Frequent Starts	II	II	II
ENLATADORAS	CAN FILLING MACHINES	I	I	II
VUELCA VAGONES	CAR DUMPERS	II	III	III
REMOLCADOR DE VAGONES	CAR PULLERS	I	II	II
CLARIFICADORES	CLARIFIERS	I	I	II
CLASIFICADORES	CLASSIFIERS	I	II	II
MAQUINARIA PARA TRABAJAR ARCILLA	CLAY WORKING MACHINERY			
Prensa para ladrillo	Brick Press	II	III	III
Máquina de briquetas	Briquette Machine	II	III	III
Amasadora	Pug Mill	I	II	II
COMPACTADORES	COMPACTORS	III	III	III
COMPRESORES	COMPRESSORS			
Centrífugos	Centrifugal	I	I	II
De Lóbulos	Lobe	I	II	II
Alternativos Multicilíndricos	Reciprocating, Multi-Cylinder	II	III	III
Alternativos de Cilindro Único	Reciprocating, Single-Cylinder	III	III	III

Factor de servicio clase AGMA

AGMA

Service class AGMA

APLICACIÓN	APPLICATION	OPERACIÓN TOTAL/LOAD DURATION		
		0/3 h	3/10 h	10/24 h
TRANSPORTADORAS - PROPÓSITO GENERAL	CONVEYORS - GENERAL PURPOSE			
Uniformemente cargado o alimentado	<i>Uniformly loaded</i>	I	I	II
Servicio pesado	<i>Heavy Duty</i>	I	II	II
Servicio severo	<i>Severe Duty</i>	II	III	III
GRÚAS	CRANES			
Montacargas principal - Servicio medio	<i>Main Hoist - Medium Duty</i>	II	II	II
Montacargas principal - Servicio pesado	<i>Main Hoist - Heavy Duty</i>	III	III	III
Reversa	<i>Reversing</i>	II	II	II
Polipasto	<i>Skip Hoist</i>	II	II	II
Recorrido del Carro	<i>Trolley Drive</i>	II	II	II
Recorrido del Puente	<i>Bridge Drive</i>	II	II	II
TRITURADORAS	CRUSHER			
Piedra o mineral	<i>Stone or Ore</i>	III	III	III
DRAGAS	DREDGES			
Bobinas de cable	<i>Cable Reels</i>	II	II	II
Transportadoras	<i>Conveyors</i>	II	II	II
Unidades de Accionamiento de Cabezal Cortante	<i>Cutter Head Drives</i>	III	III	III
Bombas	<i>Pumps</i>	III	III	III
Cedazos	<i>Screen Drives</i>	III	III	III
Apiladores	<i>Stackers</i>	II	II	II
Cabrestantes Utilitarios (Malacates)	<i>Winches</i>	II	II	II
ELEVADORES	ELEVATORS			
De Cangilones	<i>Bucket</i>	I	II	II
Descarga Centrífuga	<i>Centrifugal Discharge</i>	I	I	II
Escaleras mecánicas	<i>Escalators</i>	I	I	II
Flete	<i>Freight</i>	I	II	II
Descarga por gravedad	<i>Gravity Discharge</i>	I	I	II
EXTRUSORAS	EXTRUDERS			
Generales	<i>General</i>	II	II	II
Plásticos - Variador de velocidad	<i>Plastics - Variable Speed Drive</i>	III	III	III
Plásticos - Accionador de velocidad fija	<i>Plastics - Fixed Speed Drive</i>	III	III	III
Caucho/Hule - Operación de tornillo continuo	<i>Rubber - Continuous Screw Operation</i>	III	III	III
Rubber - Operación de tornillo intermitente	<i>Rubber - Intermittent Screw Operation</i>	III	III	III

Factor de servicio clase AGMA

AGMA

Service class AGMA

APLICACIÓN	APPLICATION	OPERACIÓN TOTAL/LOAD DURATION		
		0/3 h	3/10 h	10/24 h
VENTILADORES	FANS			
Centrífugos	<i>Centrifugal</i>	I	I	II
Torres de enfriamiento	<i>Cooling Towers</i>	III	III	III
Tiro forzado	<i>Forced Draft</i>	II	II	II
Tiro inducido	<i>Induced Draft</i>	II	II	II
Industrial y minería	<i>Industrial and Mine</i>	II	II	II
ALIMENTADORES	FEEDERS			
Salpicaderos (tipo Mandil)	<i>Apron</i>	I	II	II
Correas	<i>Belt</i>	I	II	II
Disco	<i>Disc</i>	I	I	II
Reciprocante	<i>Reciprocating</i>	II	III	III
Tornillo	<i>Screw</i>	I	II	II
INDUSTRIA ALIMENTICIA	FOOD INDUSTRY			
Cocina de Cereales	<i>Cereal Cooker</i>	I	I	II
Mezclador de pasta	<i>Dough Mixer</i>	II	II	II
Picadoras de carne	<i>Meat Grinders</i>	II	II	II
Rebanadoras	<i>Slicers</i>	I	II	II
GENERADORES Y EXCITADORES	GENERATORS AND EXCITERS	II	II	II
MOLINOS DE MARTILLO	HAMMER MILLS	III	III	III
MONTACARGAS	HOISTS			
Alta Resistencia	<i>Heavy Duty</i>	III	III	III
Resistencia Media	<i>Medium Duty</i>	II	II	II
Contenedor	<i>Skip Hoist</i>	II	II	II
LAVADORAS	LAUNDRY			
Tinas	<i>Tumblers</i>	II	II	II
Máquinas de lavado	<i>Washers</i>	II	II	III
INDUSTRIA DE LA MADERA	LUMBER INDUSTRY			
Descortezador - Automático	<i>Barkers - Spindle Feed</i>	II	II	II
Descortezador - Principal	<i>Barkers - Main Drive</i>	III	III	III
Transportador - Quemador	<i>Conveyors - Burner</i>	II	II	II
Transportadoras - Principal o Servicio pesado	<i>Conveyors - Main or Heavy Duty</i>	II	II	II
Transportadora Principal de Troncos	<i>Conveyors - Main log</i>	III	III	III
Conveyors - Sierra de cadena, sierra de troceado	<i>Conveyors - Re-saw, Merry-Go-Round</i>	II	II	II
Transportador - Losas	<i>Conveyors - Siab</i>	III	III	III
Transportador - Carrusel	<i>Conveyors - Transfer</i>	II	II	II
Transferencia por cadena	<i>Chains - Floor</i>	II	II	II
Transferencia de Vía de Grúa	<i>Chains - Green</i>	II	II	III

Factor de servicio clase AGMA

AGMA

Service class AGMA

APLICACIÓN	APPLICATION	OPERACIÓN TOTAL/LOAD DURATION		
		0/3 h	3/10 h	10/24 h
Sierras cortadoras - Cadena	<i>Cut-Off Saws - Chain</i>	II	II	III
Sierras cortadoras - Arrastre	<i>Cut-Off Saws - Drag</i>	II	II	III
Tambores de descortezado	<i>Debarking Drums</i>	III	III	III
Alimentadores - De Canteadora	<i>Feeds - Edger</i>	II	II	II
Alimentadores - Multiple	<i>Feeds - Gang</i>	II	III	III
Alimentadores - de Desbastadora	<i>Feeds - Trimmer</i>	II	II	II
Plataforma de registro	<i>Log Deck</i>	III	III	III
Disparos de registro - tipo inclinado- tipo circular	<i>Log Hauls - Incline - Well Type</i>	III	III	III
Conexión de dispositivos giratorios	<i>Log Turning Devices</i>	III	III	III
Alimentación de la aplanadora	<i>Planer Feed</i>	II	II	II
Aplanadora en inclinación de elevadores	<i>Planer Tilting Hoists</i>	II	II	II
Rodillo - de extracción -activos - de Cajas	<i>Rolls - live-off brg. - Roll Cases</i>	III	III	III
Mesa de Clasificación	<i>Sorting Table</i>	II	II	II
Elevador con caja de volteo	<i>Tipple Hoist</i>	II	II	II
Transportador - De Cadenas	<i>Transfers - Chain</i>	II	II	III
Transportador -Tipo Grúa	<i>Transfers - Craneway</i>	II	II	III
Unidades de batea	<i>Tray Drives</i>	II	II	II
Sepilladora para chapas	<i>Veneer Lathe Drives</i>	II	II	II
LAMINADORAS DE METAL	METAL MILLS			
Accionamiento Principal y Carro de Banco de Estirado	<i>Draw Bench Carriage and Main Drive</i>	II	II	II
Mesa de salida - Controlador Grupal no reversible	<i>Runout Table - Non reversing Group Drives</i>	II	II	II
Mesa de salida - Controlador individual no reversible	<i>Runout Table - Non reversing Individual Drives</i>	III	III	III
Mesas Transportadoras Reversibles	<i>Runout Table - Reversing</i>	III	III	III
Impulsadores de Placa	<i>Slab Pushers</i>	II	II	II
Cizallas	<i>Shears</i>	III	III	III
Trefilado	<i>Wire drawing</i>	II	II	II
Máquina de bobinado de alambre	<i>Wire Winding Machine</i>	II	II	II
BANDAS DE METAL -MAQUINARIA DE PROCESAMIENTO-	METAL STRIP PROCESSING MACHINERY			
Bridas	<i>Bridles</i>	II	II	II
Bobinadoras y Desbobinadoras	<i>Coilers and Uncoilers</i>	I	I	II
Arista - Condensador de ajuste	<i>Edge Trimmers</i>	I	II	II
Laminadora de Rodillos	<i>Flatteners</i>	II	II	II
Acumuladores	<i>Loopers (Accumulators)</i>	I	I	I
Rodillos de arrastre	<i>Pinch Rolls</i>	II	II	I
Cuchillas de corte	<i>Scrap Choppers</i>	II	II	II
Cizalla	<i>Shears</i>	III	III	III
Cortadoras	<i>Slitters</i>	I	II	II

Factor de servicio clase AGMA

AGMA

Service class AGMA

APLICACIÓN	APPLICATION	OPERACIÓN TOTAL/LOAD DURATION		
		0/3 h	3/10 h	10/24 h
MOLINOS TIPO ROTATORIO	MILLS, ROTARY TYPE			
Bola y varilla - Engranaje tipo espolón	Ball and Rod - Spur Ring Gear	III	III	III
Bola y varilla - Engranaje anular helicoidal	Ball and Rod - Helical Ring Gear	II	II	II
Bola y varilla - Conexión directa	Ball and Rod - Direct Connected	III	III	III
Bola y varilla - Hornos de cemento	Ball and Rod - Cement Kilns	II	II	II
Bola y varilla - Secadores y enfriadores	Ball and Rod - Dryers and Coolers	II	II	II
FABRICACIÓN DE PAPEL 1)	PAPER MILLS 1)			
Agitador / Mezclador	Agitator (Mixer)	II	II	II
Agitador para líquidos puros	Agitator for Pure liquors	II	II	II
Descortezadora Híraulica	Barking Drums	III	III	III
Descortezadora - Mecánica	Barkers - Mechanical	III	III	III
Blanqueador	Beater	II	II	II
Batidora Desfibradora	Breaker Stack	II	II	II
Calandrador 2)	Calender 2)	II	II	II
Máquina Convertidora	Chipper	III	III	III
Alimentador de viruta	Chip Feeder	II	II	II
Rodillos de recubrimiento	Coating Rolls	II	II	II
Transportadoras - Viruta, corteza, químicos	Conveyors - Chip, Bark, Chemical	II	II	II
Transportadora - Troncos -incluye placa-	Conveyors - Log (including Slab)	III	III	III
Enrolladores	Couch Rolls	II	II	II
Cortadora	Cutter	III	III	III
Moldes cilíndricos	Cylinder Molds	III	III	III
Secadoras 2)	Dryers 2)			
Máquina de papel	Paper Machine	II	II	II
Transportadoras	Conveyor Type	II	II	II
Prensa de Impresión	Embosser	II	II	II
Extrusora	Extruder	II	II	II
Rodillos Fourdrinier	Fourdrinier Rolls	II	II	II
Refinadores cónicos Jordán	Jordan Pulverizer	II	II	II
Lavadoras y Espesadoras	Kiln Drive	II	II	II
Enrolladora de Papel	Paper Rolls	II	II	II
Tina de Mezcla	Platter	II	II	II
Prensadora -Fielto y succión-	Presses - Felt & Suction	II	II	II
Despulpadora	Pulper	III	III	III
Bombas de vacío	Pumps - Vacuum	II	II	II
Carretes (tipo superficial)	Reel (Surface Type)	II	II	II
Mallas - Viruta	Screens - Chip	II	II	II

Factor de servicio clase AGMA

AGMA

Service class AGMA

APLICACIÓN	APPLICATION	OPERACIÓN TOTAL/LOAD DURATION		
		0/3 h	3/10 h	10/24 h
Mallas - Rotatoria	Screens - Rotary	II	II	II
Mallas - Vibratoria	Screens - Vibrating	III	III	III
Prensa Encoladora	Size Press	II	II	II
Súper calandradora 3)	Supercalendar3)	II	II	II
Espesador (Motor AC)	Thickener (AC Motor)	II	II	II
Espesador (Motor DC)	Thickener (DC Motor)	II	II	II
Lavadora (Motor AC)	Washer (AC Motor)	II	II	II
Lavadora (Motor DC)	Washer (DC Motor)	II	II	II
Soporte de rollos	Wind and Unwind Stand	I	I	I
Enrolladoras (tipo superficial)	Winders (Surface Type)	II	II	II
Secadoras Yankee 2)	Yankee Dryers 2)	II	II	II
INDUSTRIAS DE PLÁSTICOS - PROCESOS PRIMARIOS	PLASTICS INDUSTRY - PRIMARY PROCESSING			
Mezcladores internos intensivos - por lotes	Intensive Internal Mixers - Batch Mixers	III	III	III
Mezcladores internos intensivos - continuos	Intensive Internal Mixers - Continuous Mixers	II	II	II
Molino de caída por lotes -2 rollos lisos-	Batch Drop Mill - 2 smooth rolls	II	II	II
Alimentación continua, mantenimiento y molino de mezcla	Continuous Feed, Holding & Blend Mill Calendars	II	II	II
INDUSTRIAS DE PLÁSTICOS - PROCESOS SECUNDARIOS	PLASTICS INDUSTRY - SECONDARY PROCESSING			
Moldeadores de Soplado	Blow Molders	II	II	II
De revestimiento	Coating	II	II	II
De Película	Film	II	II	II
De Tubo	Pipe	II	II	II
Pre plastificantes	Pre-Plasticizers	II	II	II
De Barras	Rods	II	II	II
De Lámina	Sheet	II	II	II
De Tubería	Tubing	II	II	II
EXTRACTORES -REMOLQUE DE BARCAZAS	PULLERS - BARGE HAUL	II	II	II
BOMBAS	PUMPS			
Centrifugas	Centrifugal	I	I	II
Dosificadoras	Proportioning	II	II	II
Reciprocante - Actuación simple, 3 o mas cilindros	Reciprocating - Single Acting, 3 or more cylinders	II	II	II
Reciprocante - Actuación doble, 2 o mas cilindros	Reciprocating - Double Acting, 2 or more cylinders	II	II	II
De engrane giratorio	Rotary - Gear Type	I	I	II
Rotatoria -Lóbulo	Rotary - Lobe	I	I	II
Rotatoria -Paletas	Rotary - Vane	I	I	II

Factor de servicio clase AGMA

AGMA

Service class AGMA

APLICACIÓN	APPLICATION	OPERACIÓN TOTAL/LOAD DURATION		
		0/3 h	3/10 h	10/24 h
INDUSTRIA DEL CAUCHO	RUBBER INDUSTRY			
Mezcladores internos intensivos - Mezcladoras por lotes	<i>Intensive Internal - Batch Mixers</i>	III	III	III
Mezcladores internos intensivos -Mezcladores continuos	<i>Intensive Internal - Continuous Mixers</i>	II	II	II
Molinos Mezcladores -2 rodillos lisos	<i>Mixing Mill - 2 smooth rolls</i>	II	II	II
Molinos Mezcladores -2 rollo, 1 rodillo corrugado-	<i>Mixing Mill - 1 or 2 corrugated rolls</i>	III	III	III
Molino de Lote Descendente – 2 rodillos lisos	<i>Batch Drop Mill - 2 smooth rolls</i>	II	II	II
Quebradora en Caliente – 2 rodillos, 1 rodillo corrugado	<i>Cracker Warmer - 2 roll, 1 corrugated roll</i>	III	III	III
Quebradora -2 rodillos corrugados	<i>Cracker - 2 corrugated rolls</i>	III	III	III
Ligas, Alimentación & molinos mezcladores - 2 rodillos	<i>Holding, Feed & Blend Mill - 2 rolls</i>	II	II	II
Refinadores -2 rodillos	<i>Refiner - 2 rolls</i>	II	II	II
Calandrias para Caucho	<i>Calenders</i>	II	II	II
MEZCLADOR DE ARENA	SAND MULLER	II	II	II
EQUIPOS DE TRATAMIENTO DE AGUAS RESIDUALES	SEWAGE DISPOSAL EQUIPMENT			
Cribas de barra	<i>Bar Screens</i>	II	II	II
Alimentadores químicos	<i>Chemical Feeders</i>	II	II	II
Cribas de desague	<i>Dewatering Screens</i>	II	II	II
Rompedores de espuma	<i>Scum Breakers</i>	II	II	II
Mezcladores lentos o rápidos	<i>Slow or Rapid Mixers</i>	II	II	II
Colector de Sedimentos	<i>Sludge Collectors</i>	II	II	II
Espesadores	<i>Thickener</i>	II	II	II
Filtros de vacío	<i>Vacuum Filters</i>	II	II	II
CRIBAS	SCREENS			
Para limpieza de Aire	<i>Air Washing</i>	I	I	II
Giratorias de Piedra o Grava	<i>Rotary - Stone or Gravel</i>	II	II	II
Toma de Agua Movil	<i>Traveling Water Intake</i>	I	I	I
TRANSPORTADORES HELICOIDALES	SCREW CONVEYORS			
Uniformemente cargado o alimentado	<i>Uniformly loaded or Fed</i>	I	I	II
Servicio pesado	<i>Heavy Duty</i>	I	II	II
INDUSTRIA AZUCARERA	SUGAR INDUSTRY			
Cortadora de remolacha	<i>Beet Slicer</i>	III	III	III
Cortadoras de Caña	<i>Cane Knives</i>	II	II	II
Trituradoras	<i>Crushers</i>	II	II	II
Molinos (terminal de baja velocidad)	<i>Mills (low speed end)</i>	III	III	III

Factor de servicio clase AGMA

AGMA

Service class AGMA

APLICACIÓN	APPLICATION	OPERACIÓN TOTAL/LOAD DURATION		
		0/3 h	3/10 h	10/24 h
INDUSTRIA TEXTIL	TEXTILE INDUSTRY			
Enrolladoras	<i>Batchers</i>	II	II	II
Calandrias	<i>Calendars</i>	II	II	II
Cardas	<i>Cards</i>	II	II	II
Tambores de Secado	<i>Dry Cans</i>	II	II	II
Secadores	<i>Dyeing Machinery</i>	II	II	II
Telares	<i>Looms</i>	II	II	II
Planchadoras	<i>Mangles</i>	II	II	II
Perchadoras	<i>Nappers</i>	II	II	II
Rellenadoras	<i>Pads</i>	II	II	II
Encoladoras	<i>Slashers</i>	II	II	II
Enjabonadoras	<i>Soapers</i>	II	II	II
Hilanderas	<i>Spinners</i>	II	II	II
Bastidores Tensores	<i>Tenter Frames</i>	II	II	II
Lavadoras	<i>Washers</i>	II	II	II
Enrolladoras	<i>Winders</i>	II	II	II

Notas sobre la tabla de FACTOR DE SERVICIO PARA REDUCTORES:

1) La clasificación de los números listados para la aplicación de la industria del papel son consistentes con los mostrados en la información técnica de la TAPPI (Asociación Técnica de la industria del papel y la pulpa), hoja 0406- 18 1967: factores de servicio para engranajes en servicios pesados en la industria del papel y la pulpa.

2) Solo para transporte anti fricción.

3) Un factor de servicio de 1.00 puede ser aplicado a la velocidad base de una súper calandradora que opera sobre caballos de fuerza con un rango de velocidad constante y en el rango de la constante del torque donde la velocidad de la potencia sea mayor que 1.5 a 1. Un número de clase II es aplicable a súper calandradoras que operan en todo el rango de velocidad con par constante o cuando la gama de velocidades de los caballos de fuerza constante es menor de 1.5 a 1.

Notes to GEARMOTOR SERVICE FACTOR table:

1) The class numbers listed for paper mill applications are consistent with those shown in TAPPI (Technical Association of Pulp and Paper Industry) Technical Information Sheet 0406-18 1967, Service Factors for Gears on major Equipment in the Paper and Pulp Industry.

2) Anti-friction bearings only.

3) A Class Number of I may be applied at base speed of a supercalendar operating over a speed range of part-range constant horsepower and part-range constant torque where the constant horsepower speed range is greater than 1.5 to 1. A Class Number of II is applicable to supercalendars operating over the entire speed range at constant torque or where the constant horsepower speed range is less than 1.5 to 1.

Carga radial**R; R₂ [lb]****Radial load**

La aplicación en el eje de salida del reductor de piñones, poleas, etc. determina fuerzas radiales que es necesario considerar para evitar excesivo estrés y el riesgo de daños del reductor.

El cálculo de la carga radial externa R que actúa sobre el eje del reductor se puede calcular de la siguiente manera:

Pinions, pulleys, etc applied on the output shaft of the gearboxes create radial forces that must be taken into consideration to avoid excessive stress risking damage to the gearbox itself.

External radial load R that acts on the gearbox shaft can be calculated as follows:

$$R = \frac{2 \cdot M_2 \cdot kr}{d} \leq R_2$$

donde:

d [inch] diámetro primitivo del piñón o polea
kr coeficiente con relación al tipo de transmisión:
kr = 1.4 transmisión por cadena
kr = 1.1 transmisión por cadena
kr = 1.5 - 2.5 polea para correa trapecial

where:

d [inch] diameter of the pinion or pulley
kr coefficient in relation to type of transmission:
kr = 1.4 sprocket wheel
kr = 1.1 gear
kr = 1.5 - 2.5 pulley for V belts

Señalamos que los valores R₂ son válidos para cargas aplicadas a la mitad del eje de salida, entonces la comparación debe hacerse en las mismas condiciones.

Keep in mind that values R₂ refer to loads that act on the center-line of the output shaft (considering the shaft protrudes). As a result, the value should be compared under the same conditions.

Carga axial**A; A₂ [lb]****Axial load**

A veces, junto con la carga radial también puede estar presente una fuerza A que actúa axialmente en el eje de salida; en este caso tener en cuenta que la carga axial admisible A₂ en el eje es:

At times, along with the radial load, force A may be present that acts axially on the output shaft. In this case, keep in mind allowable axial load A₂ that can be applied on the shaft is:

$$A_2 = R_2 \cdot 0.2$$

Si el valor de la carga axial A en el eje resulta superior a A₂, consultar con nuestro servicio técnico.

If axial load A that acts on the shaft is greater than A₂, contact our Technical Service.

Seleccionando el motorreductor**Selecting the gearmotors**

Para seleccionar el motorreductor requerido realizar el siguiente procedimiento:

To select the required gearmotor, perform the procedure below:

1. Determinar el factor de servicio *f_s* para la aplicación deseada haciendo referencia a los gráficos dados en la página A6. Esto está hecho considerando la clase de carga, la operación horas/días y el número de puesta en marcha/hora.
2. Si la potencia de salida del motor requerido P (Hp) es conocida, ir al punto 3); si el torque de salida requerido M es conocido, determine la salida de del motor P usando las siguientes fórmulas:

1. Determine the service factor *sf* for the desired application by referring to the charts given on page A6. This is to be done by considering the class of load, the operational hours/day and the number of start-ups/ hour.
2. If the required motor power output P (Hp) is known, go to item 3); if the required output torque M is known, determine motor output P by using the following formulas:

$$P = \frac{M \cdot n_2}{63025 \cdot Rd}$$

Motor reductor
Gearmotor

donde Rd es para la eficiencia dinámica (indicada en la página D6) y n₂ indica la salida requerida rpm del motorreductor.



where Rd stands for the dynamic efficiency (indicated on page D6) and n₂ indicates the required output rpm of the gearmotor.

Seleccionando el motorreductor

Selecting the gearmotors

3. Use la gráfica de especificación para buscar la unidad de potencia donde P1 es mayor que o igual a P con una velocidad n2/ n2max que se aproxima al valor deseado. Elija una unidad de potencia donde el factor de servicio indicado fs es igual o mayor que la unidad calculada en el punto 1).

3. Use the specification chart to search for the power unit where P₁ is greater than or equal to P with a speed n₂/n_{2max} that approximates the desired one. Choose a power unit where the indicated service factor sf is equal to or greater than that calculated at point 1).

P ₁ [hp]	n ₂ [rpm]	M ₂ [lb·in]	sf	AGMA	i			R ₂ [lb]
7.5 hp								
5.5 kW (1750 rpm)	28	15418	2,0	III	61,74	ITH143	210TC	5058
	26	16666	1,9	III	66,73			5058
	22	19835	1,6	III	79,43			5058
	20	21437	1,4	III	85,85			5058

Esempio / Example:

Applicazione / Application:
Nastro trasportatore / Conveyor belt

P : 7.5 hp
sf : 1.6
n₂ : 22 rpm

Motorizzazione scelta / Power unit selected:

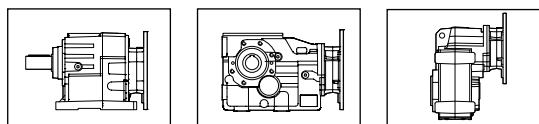
ITH143 i = 61.74, P₁ = 7.5 hp, sf = 1.6

Lubricación

Lubrication

Los reductores de las serie ITH, ITB, y ITS se suministran con lubricante sintético viscosidad 320 de larga duración.

All unit sizes of ITH, ITB, and ITS series are complete with a long life synthetic lubricant, viscosity 320.



ITH ITB ITS

SHELL	AGIP	KLUBER	CASTROL	ESSO	MOBIL
Shell Omala S4 WE320	Tellium VSF320	Klubersynth GH 6 320	Alphasyn PG320	S320	Mobil Glygoyle HE 320

Las tablas indican la cantidad aproximada de lubricante contenido y/o que se debe verter.

The tables indicates the approximate amount of lubricant held and/or to be put in.

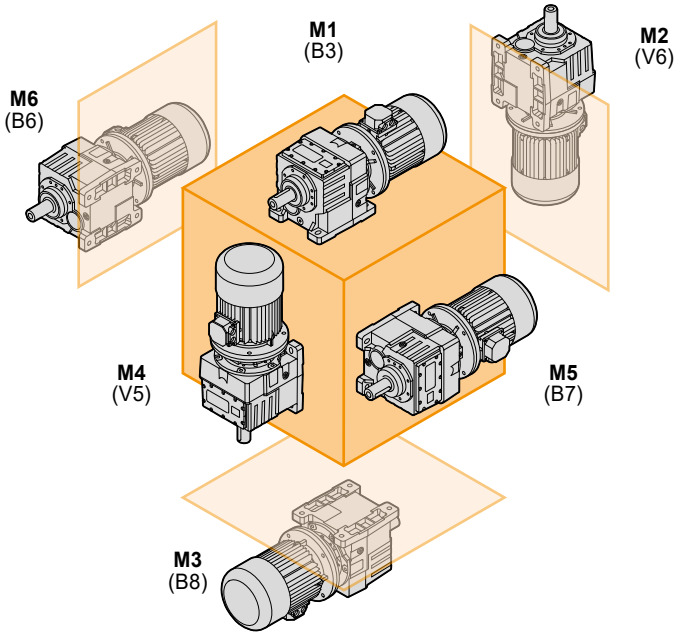
Especifique siempre la posición de montaje deseada al momento de hacer el pedido.

Always specify the desired installation position at the time of order.

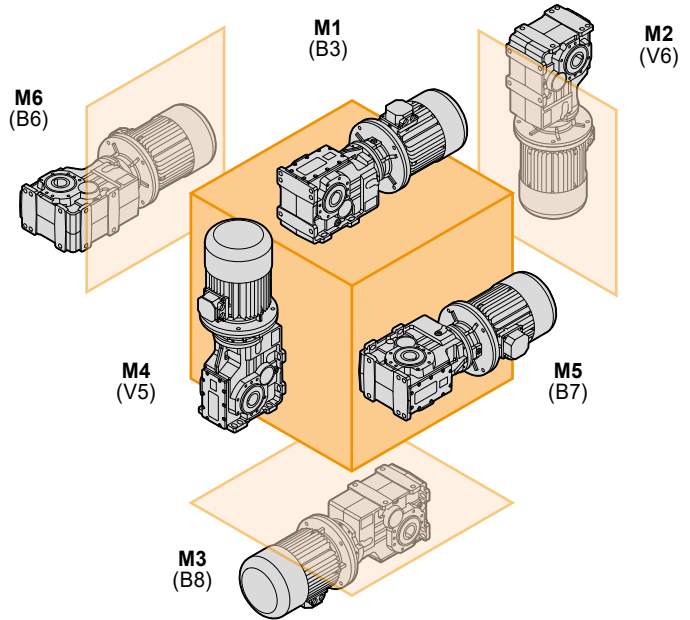
Posición de Montaje

Mounting positions

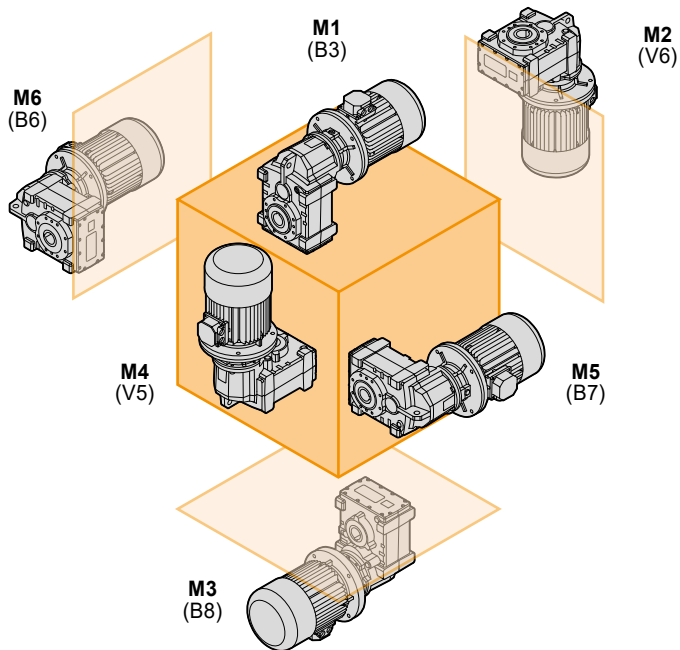
ITH



ITB

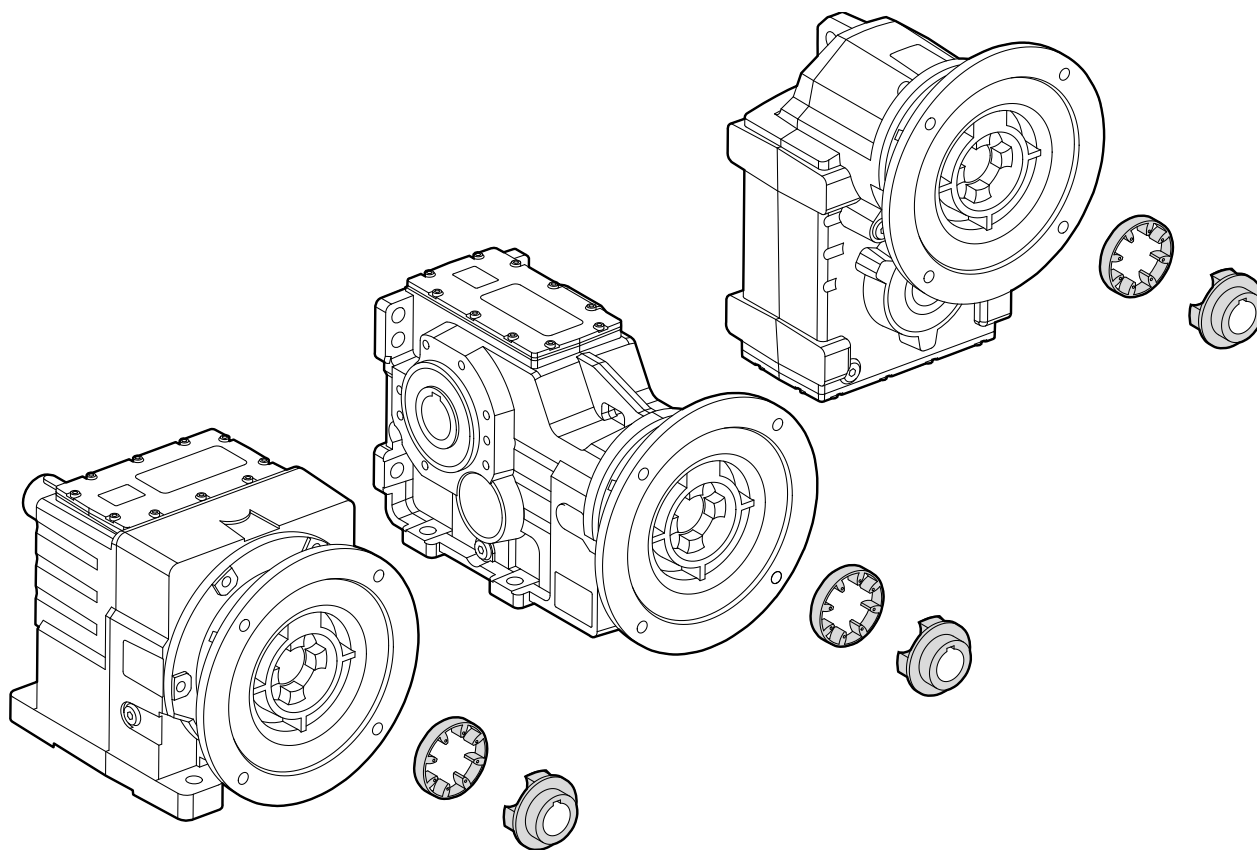


ITS



Acoplamiento flexible

Flexible coupling



La conexión al motor por medio de cople flexible permite los siguientes beneficios:

- Incremento en la rigidez torsional;
- Reducción de vibraciones;
- Amortigua el pico de inercia al arranque del motor;
- Elimina el fenómeno de oxidación entre flecha del motor y cople metálico;
- Reduce la temperatura de operación;
- Fácil desensamble del motor después de largos períodos de operación.

Motor connection by flexible coupling allows the following benefits:

- *Increasing torsional rigidity;*
- *Reducing vibrations;*
- *Cushioning motor start up jerks;*
- *Eliminates fretting corrosion phenomenon between motor sleeve and electric motor shaft;*
- *Lowering operating temperature;*
- *Easy disassembly of the motor after long periods of use;*

Temperatura de servicio

Operating temperature

La temperatura ambiente afecta las especificaciones de los reductores. *The environmental temperature affects specifications of gearboxes.*

Gama de temperatura estándar / Standard temperature range

ITH	-25°C / +50°C	-13°F / +122°F
ITB	-25°C / +50°C	-13°F / +122°F
ITS	-25°C / +50°C	-13°F / +122°F

Gamas de temperaturas especiales / Special temperature range

	<-15°C / <-5°F	>+50°C / >+112°F
ITH	reducir la carga radial en la salida al 50% <i>halve the output radial loads</i>	Usar sello de Viton (FPM) <i>use Viton (FPM) oil seals</i> Usar lubricante para alta temperatura <i>use high temperature lubricant</i>
ITB	reducir la carga radial en la salida al 50% <i>halve the output radial loads</i>	
ITS	reducir la carga radial en la salida al 50% <i>halve the output radial loads</i>	

Si la temperatura es <0°C/F:

- verificar que el motor sea idóneo para trabajar a bajas temperaturas;
- verificar que el motor pueda proveer mayor par de arranque a causa del aumento de la viscosidad del lubricante;
- para una lubricación óptima accionar sin carga algunos minutos;

For temperature <0°C/F refer to the following notes:

- *check if the motor is suitable for low temperature;*
- *due to the high viscosity of the lubricant, check if the motor can supply high starting torque;*
- *let the group run for a few minutes without load to guarantee good lubrication;*

Instalación y controles

Installation and inspection

Al momento de la instalación del equipo reductor es recomendable verificar que:

While installing the gearbox, always make sure that:

- Los datos en la placa correspondan al producto pedido;
 - Las superficies de acoplamiento y los ejes sean limpios y sin abolladuras;
 - Las superficies donde se instala el reductor (o motovariador) sean planas y bastante rígidas;
 - El eje de la máquina operadora y del reductor sean correctamente alineados;
 - Se hayan instalados los limitadores de par si hay probabilidad de golpes o bloqueo durante el funcionamiento;
 - Las partes rotativas de las maquinas lleven las protecciones de seguridad necesarias;
 - Para instalaciones al exterior, sean presentes adecuadas protecciones contra la exposición a los agentes atmosféricos;
 - El ambiente de trabajo no sea expuesto a agentes corrosivos (a menos que no haya sido comunicado en el pedido, a fin de preparar el reductor o el motovariador para este uso);
 - Los piñones y poleas sean correctamente ensamblados en el eje de salida o de entrada del reductor, para evitar cargas radiales y/o axiales superiores a las admitidas;
 - Todos los acoplamientos sean tratados con adecuado producto anticorrosivo para evitar oxidaciones;
 - Todos los tornillo de sujeción estén bien apretados;
 - Verificar la cantidad de lubricante acorde la posición de montaje en todos los reductores.
- *the specifications stamped on the rating plate match those indicated for the unit actually ordered;*
 - *the mating surfaces and the shafts are thoroughly clean and free of dents;*
 - *the surfaces where the gearbox are to be mounted on are flat and strong enough;*
 - *the machine drive shaft and the gearbox shaft are perfectly aligned;*
 - *the required torque limiters have been installed if the machine is likely to produce shocks or blockages during operation;*
 - *the rotary parts have been provided with the required safety guards;*
 - *adequate weatherproof covering has been provided if the machine is to be installed outdoor;*
 - *the working environment is not exposed to corrosive agents (unless this has been indicated while placing the order so that the gearbox can be adequately set up);*
 - *the pinions or pulleys on the gearbox input/output shafts are properly fitted in order not to produce radial and/or axial loads that exceed the maximum allowable limits;*
 - *all the couplings have been treated with adequate rust preventative in order to avoid oxidation provoked by contact;*
 - *all the mounting screws have been securely tightened;*
 - *check the lubricant quantity depending on the mounting position on all gearboxes.*

Aplicaciones críticas

Critical applications

En estos casos consultar con nuestro Servicio Técnico

In these cases please contact the Technical Service

- uso como multiplicador;
 - uso como montacargas;
 - uso en posiciones no contempladas en el catálogo;
 - uso en ambientes con presión diferente de la atmosférica;
 - uso en ambiente con temperaturas <-25°C/-13°F or >+50°C/+122°F
- *used to increase speed;*
 - *used as a hoist;*
 - *used in mounting positions not shown in the catalogue;*
 - *use in environment pressure other than atmospheric pressure;*
 - *use in places with temperature <-25°C/-13°F or > +50°C / +122°F*

TRANSTECNO[®]
the modular gearmotor

ITH

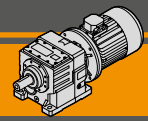


60Hz

Nema

Motorreductores a engranajes cilíndricos
Helical in-line gearmotors



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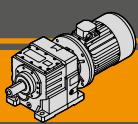
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Características técnicas

Technical features

El motorreductor ITH está diseñado para aplicaciones de uso rudo. Su carcasa fundida en una sola pieza y su diseño modular con distintos accesorios en la entrada y en la salida, incrementan su flexibilidad de uso en múltiples aplicaciones.

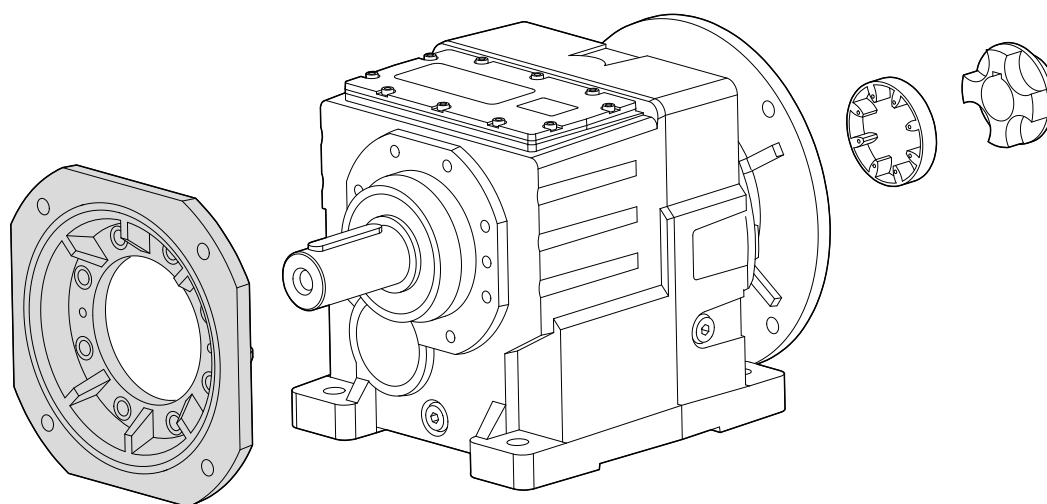
The ITH gearmotors are intended for heavy duty applications. The robust one pieces casing of the main housing and the modular design of input and output sets increase application flexibility.

Características principales de la serie ITH:

- Carcasa en hierro fundido;
- Elevada modularidad;
- Lubricación con aceite sintético;
- Acoplamiento a motor con cople flexible;
- Acabado en pintura epóxica RAL 7016.

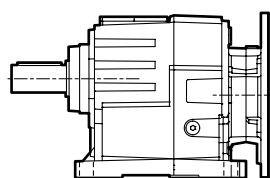
The main features of ITH range are:

- Robust cast iron housings;
- High degree of modularity;
- Lubrication with synthetic oil;
- Coupled to motor with flexible coupling.
- Epoxy powder coating RAL 7016.

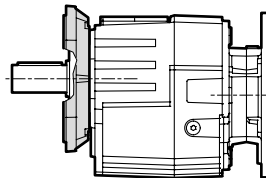


Clasificación

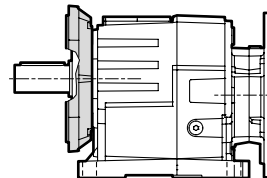
Classification



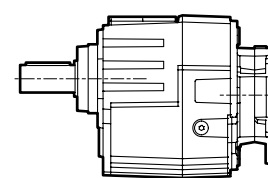
U



F...

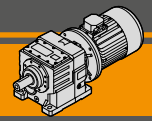


U/F...



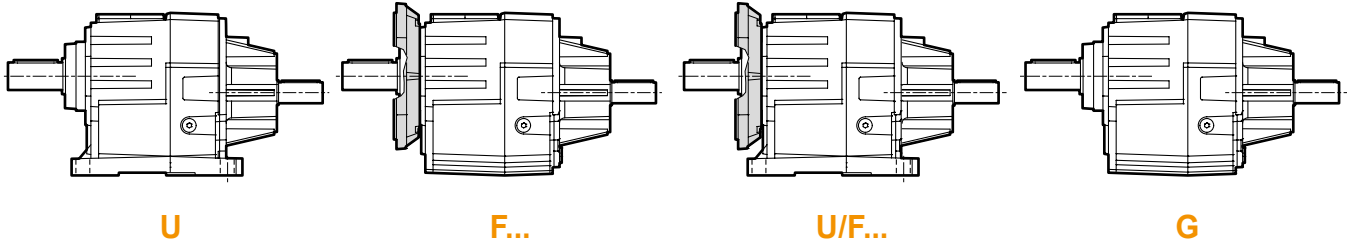
G

REDUCTOR / GEARBOX								
ITH	12	2	H	26.28	D1.625	56C	M1	CW
Tipo Type	Tamaño Size	Etapas Stages	Versión Version	Relación de reducción Ratio	Eje de salida Output shaft		Posición de Montaje Mounting position	Dispositivo anti retroceso Backstop device
 ITH	11 12 13 14	2 3	U F... U/F... G	ver tablas see tables	ver tablas see tables	56C 140TC 180TC 210TC 250TC 280TC	M1 (B3) M2 (V6) M3 (B8) M4 (V5) M5 (B7) M6 (B6)	CW CCW

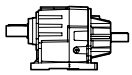


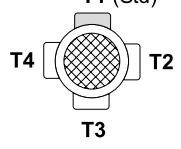
Clasificación

Classification



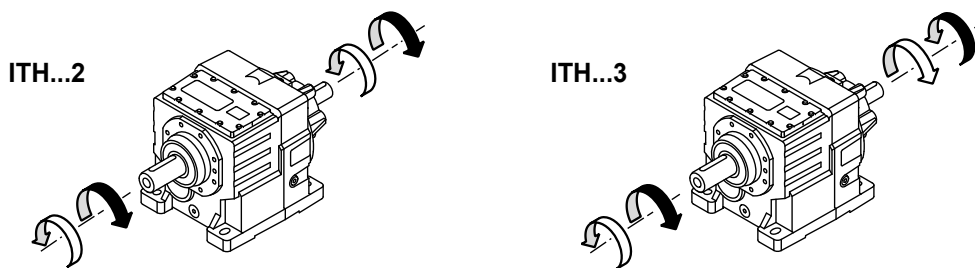
ITH

REDUCTOR / GEARBOX						
ITHIS	12	2	H	26.28	D1.625	M1
Tipo Type	Tamaño Size	Etapas Stages	Versión Version	Relación de reducción Ratio	Eje de salida Output shaft	Posición de Montaje Mounting position
ITHIS 	11 12 13 14	2 3	U F... U/F... G	ver tablas see tables	ver tablas see tables	M1 (B3) M2 (V6) M3 (B8) M4 (V5) M5 (B7) M6 (B6)

MOTOR / MOTOR					
7.5hp / 5.5kW	4p	3ph	230/400V	60Hz	T1
Potencia Power	Polos Poles	Fases Phases	Tensión Voltage	Frecuencia Frequency	Posición caja de bornes Terminal box pos.
ver tablas see tables	2p 4p 6p 8p	1ph 3ph	230V 230/400V	50Hz 60Hz	T1 (Std) 

Sentidos de rotación

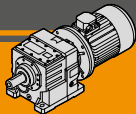
Direction of rotation



Nomenclatura

Symbols

- n_1 [rpm] Velocidad de entrada / Input speed
- n_2 [rpm] Velocidad de salida / Output speed
- i Relación de reducción / Ratio
- P_1 [hp] Potencia en la entrada / Input power
- M_2 [lb·in] Par en la salida en función de P_1 / Output torque referred to P_1
- Pn_1 [hp] Potencia nominal en la entrada / Nominal input power
- Mn_2 [lb·in] Par nominal en la salida en función de Pn_1 / Nominal output torque referred to Pn_1
- sf Rendimiento dinámico / Service factor
- R_1 [lb] Carga radial permitida a la entrada / Permitted input radial load
- A_1 [lb] Carga axial permitida a la entrada / Permitted input axial load
- R_2 [lb] Carga radial admisible en la salida / Maximum output radial load
- A_2 [lb] Carga axial admisible en la salida / Maximum output axial load



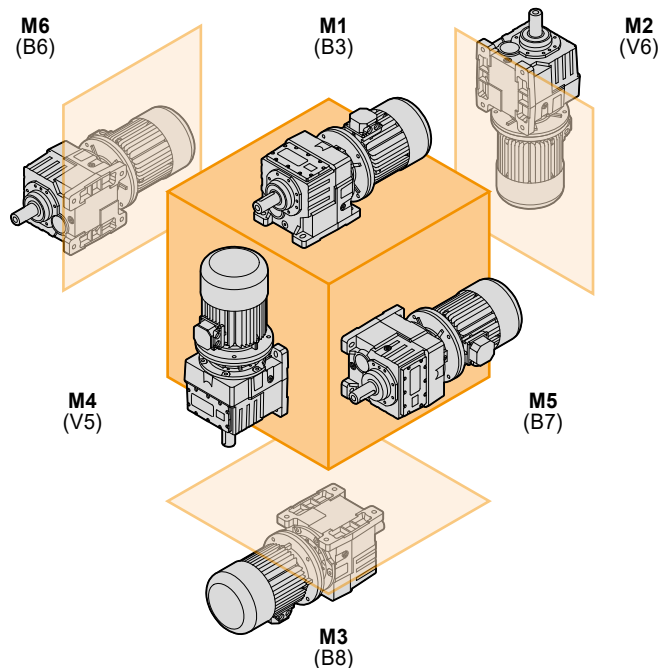
Lubricación

Lubrication

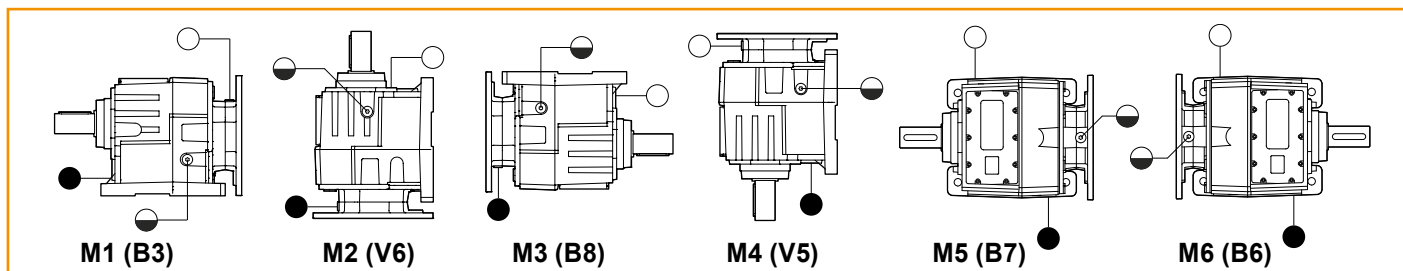
Los moto reductores de la serie ITH - ITHIS se suministran con lubricante sintético viscosidad 320. La cantidad de lubricante dependerá de la posición de montaje requerida.

ITH - ITHIS series gearmotors come complete with synthetic lubricant 320 viscosity. The lubricant quantity depends on mounting position.

ITH..

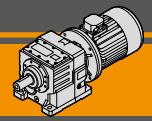


ITH	Cantidad de aceite (US gal) / Oil quantity (US gal)					
	M1 (B3)	M2 (V6)	M3 (B8)	M4 (V5)	M5 (B7)	M6 (B6)
112 113	0.29	1.03	0.97	0.89	0.63	0.63
122 123	0.45	1.32	1.13	1.13	0.81	0.76
132 133	1.18	2.5	2.19	2.27	1.55	1.50
142 143	2.13	3.83	3.03	3.8	2.48	2.37



(Estándar)
(standard)

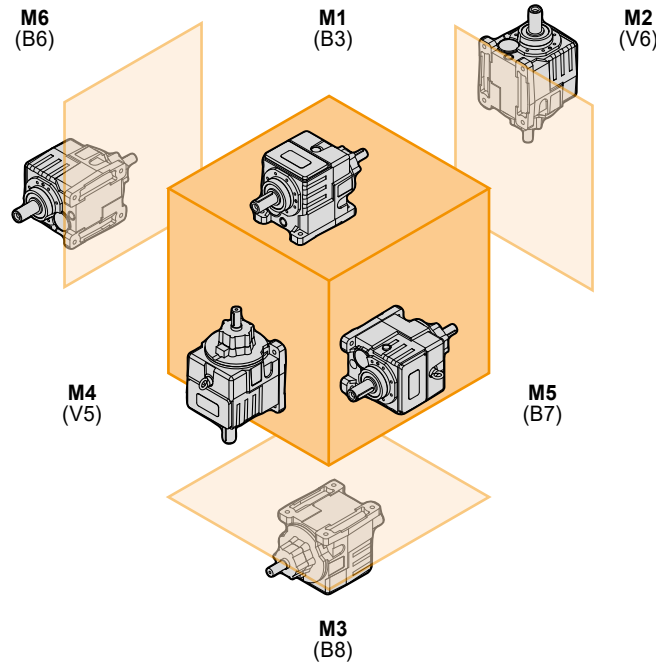
- Respiradero y tapón de llenado / Breather and filling plug
- ◐ Tapón de nivel de aceite / Oil level plug
- Tapón de drenado de aceite / Oil drain plug



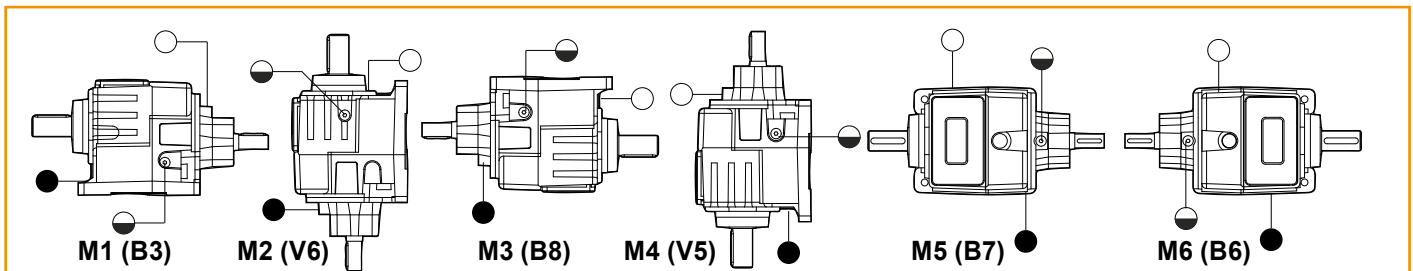
Lubricación

Lubrication

IThis..

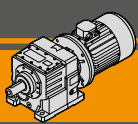


IThis	Cantidad de aceite (US gal) / Oil quantity (US gal)					
	M1 (B3)	M2 (V6)	M3 (B8)	M4 (V5)	M5 (B7)	M6 (B6)
112 113	0.34	1.13	1.03	0.89	0.68	0.68
122 123	0.50	1.42	1.18	1.13	0.87	0.81
132	0.97	2.69	2.29	2.27	1.66	1.61
133	0.92	2.61	2.24		1.61	1.55
142	1.92	4.01	3.14	3.8	2.58	2.48
143	1.87	3.93	3.09		2.53	2.43



(Estándar)
(standard)

- Respiradero y tapón de llenado / Breather and filling plug
- ◐ Tapón de nivel de aceite / Oil level plug
- Tapón de drenado de aceite / Oil drain plug



Carga radial en la entrada

Input Radial loads

ITH 113	n ₁ [rpm]	Potencia motor / Motor Power [hp]	
		1.5	2
R ₁ [lb]	1750	281	
	1150	337	
	850	393	-

ITH 112 ITH 122 - 123 ITH 133 - 143	n ₁ [rpm]	Potencia motor / Motor Power [hp]		
		3	5	7.5
R ₁ [lb]	1750	404		168
	1150	472	269	-
	850	562	-	-

ITH 132 ITH 142	n ₁ [rpm]	Potencia motor / Motor Power [hp]				
		7.5	10	15	20	25
R ₁ [lb]	1750	831			629	269
	1150	1101		741	146	-
	850	1180	876	-	-	-

Carga radial en la entrada

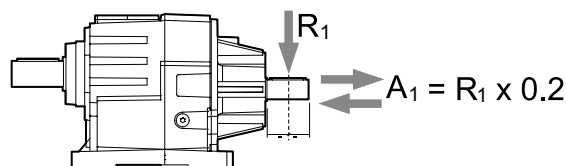
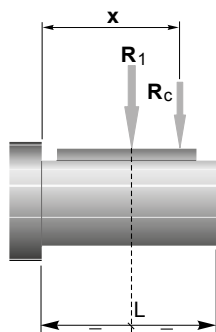
Input Radial loads

Las cargas radiales máximas aplicables en la entrada están indicadas en las tablas.

Cuando la carga radial no se aplica en el punto medio del eje, es necesario calcular la carga efectiva a través la siguiente fórmula:

The radial loads maximum input applicable are indicated in the previous tables.

When the resulting radial load is not applied on the centre line of the shaft it is necessary to calculate the effective load with the following formula:



	ITH 112	ITH 113	ITH 122	ITH 123	ITH 132	ITH 133	ITH 142	ITH 143
a	5.472	5.275	5.472		6.181	5.472	6.181	5.472
b	4.33	4.33	4.33		4.645	4.33	4.645	4.33

$$R_c = \frac{R_1 \cdot a}{(b + x)} \leq R_1$$

$$R \leq R_c$$

a, b = valores dados en la tabla
a, b = values given in the table

Carga radial en la salida

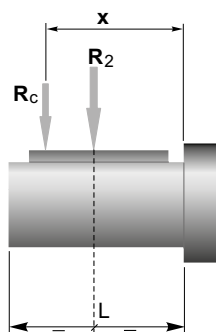
Output Radial loads

Las cargas radiales máximas aplicables en la salida están indicadas en la siguiente tabla.

Cuando la carga radial no se aplica en el punto medio del eje, es necesario calcular la carga efectiva a través la siguiente fórmula:

The radial loads maximum output applicable are indicated in the technical data table.

When the resulting radial load is not applied on the centre line of the shaft it is necessary to calculate the effective load with the following formula:

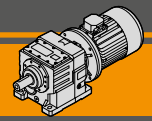


	ITH 112	ITH 113	ITH 122	ITH 123	ITH 132	ITH 133	ITH 142	ITH 143
a	7.244		8.188		9.724		11.259	
b	5.866		6.614		7.755		8.897	
R _{2MAX}	1.843		2.810		4.158		5.058	

$$R_c = \frac{R_2 \cdot a}{(b + x)} \leq R_{2MAX}$$

$$R \leq R_c$$

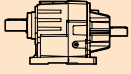
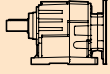
a, b = valori riportati nella tabella
a, b = values given in the table



Datos técnicos

n_1 1750 rpm


Technical data

	n_2 [rpm]	Mn_2 [lb·in]	Pn_1 [hp]	i	R_2 [lb]		NEMA Motores aplicables NEMA Motor adapters
ITHIS 112						ITH 112	
						56C	140TC
							180TC
							210TC
	326	3098	16.67	5.38	773		
	271	3098	13.85	6.47	861		
	222	3540	13.00	7.88	924		
	205	3540	11.99	8.54	969		
	193	3717	11.87	9.06	985		
	170	3717	10.46	10.28	1060		
	154	4248	10.78	11.39	1064		
	140	4248	9.81	12.52	1124		
	118	4425	8.65	14.80	1216		
	97	4691	7.50	18.10	1327		
	86	4691	6.70	20.25	1417		
	74	5310	6.53	23.52	1436		
	67	5310	5.87	26.16	1528		
	61	5753	5.78	28.77	1527		
	54	6019	5.41	32.18	1574		
	48	6019	4.78	36.35	1690		
	42	6019	4.19	41.57	1828		
	36	5310	3.19	48.27	1843		
	31	5310	2.69	57.21	1843		

ITHIS 113						ITH 113	
						56C	140TC
	32	6196	3.32	55.27	1843		
	26	6196	2.71	67.61	1843		
	23	6196	2.44	74.96	1843		
	19	6196	2.00	91.70	1843		
	16	6196	1.68	108.91	1843		
	13	6196	1.34	136.65	1843		
	11	6196	1.12	163.98	1843		
	10	6196	1.06	173.44	1843		
	9.4	6196	0.98	185.20	1843		
	8.7	6196	0.91	201.58	1843		
	8.2	6196	0.86	212.17	1843		*
	7.7	6196	0.81	226.55	1843		*
	7.1	6196	0.74	246.59	1843		*


NOTA

Las áreas resaltadas indican el tamaño de carcasa del motor correspondiente.

 * = El Factor de servicio (sf) se deberá seleccionar con respecto a la aplicación: Favor de contactar con nuestro Servicio Técnico

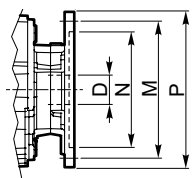
NOTE

Highlighted áreas indicate the motor input flange available on each gearbox size.

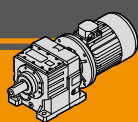
 * = The service factor (sf) has to be selected depending on application: please contact our Technical Department.

Antes de seleccionar cualquier reductor, favor de revisar los valores de desempeño en las páginas B11 a la B20.

Before selecting any gearbox, please read the performance values shown in the tables on page B11 to B20.



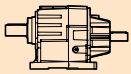
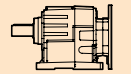
Dimensiones NEMA/ NEMA Dimensions				
	56C	140TC	180TC	210TC
N	4.5		8.5	
M	5.88		7.25	
P	6.5		9	
D	0.625	0.875	1.125	1.375



Datos técnicos

n₁ 1750 rpm

Technical data


	n ₂ [rpm]	Mn ₂ [lb·in]	Pn ₁ [hp]	i	R ₂ [lb]		NEMA Motores aplicables NEMA Motor adapters
ITHIS 122							
	339	4868	27.24	5,17	1068		56C 140TC 180TC 210TC
	262	4868	21.06	6,69	1241		
	225	5310	19.71	7,79	1322		
	198	5753	18.86	8,82	1382		
	174	6638	19.04	10,08	1411		
	154	6638	16.92	11,35	1512		
	132	7523	16.36	13,30	1561		
	110	7523	13.66	15,92	1734		
	102	7523	12.72	17,11	1809		
	90	7523	11.15	19,50	1952		
	82	7966	10.76	21,43	1998		
	73	8674	10.45	24,00	2024		
	67	8674	9.55	26,28	2134		
	60	8674	8.53	29,40	2279		
	54	8674	7.77	32,31	2408		
	49	8674	7.07	35,47	2542		
	42	8674	6.01	41,78	2797		
	38	8674	5.49	45,73	2810		
	35	8674	4.97	50,40	2810		


ITHIS 123					
	31	8674	4.58	56,00	2810
	29	8674	4.17	61,31	2810
	25	8674	3.63	70,53	2810
	22	8674	3.16	81,00	2810
	20	8674	2.88	88,68	2810
	17	8674	2.43	105,23	2810
	15	8674	2.23	115,21	2810
	14	8674	1.99	128,73	2810
	12	8674	1.79	144,00	2810
	11	8674	1.63	157,66	2810
	9,8	8674	1.43	178,10	2810
	8,6	8674	1.26	203,65	2810
	8,1	8674	1.19	216,00	2810
	7,4	8674	1.08	236,49	2810
	6,8	8674	1.00	256,00	2810
	6,2	8674	0.91	280,29	2810

ITH 123			
56C	140TC	180TC	
			*
			*
			*
			*
			*
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NOTA
Las áreas resaltadas indican el tamaño de carcasa del motor correspondiente.

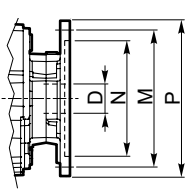
NOTE
Highlighted áreas indicate the motor input flange available on each gearbox size.

 * =El Factor de servicio (sf) se deberá seleccionar con respecto a la aplicación: Favor de contactar con nuestro Servicio Técnico

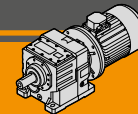
 * = The service factor (sf) has to be selected depending on application: please contact our Technical Department.

Antes de seleccionar cualquier reductor, favor de revisar los valores de desempeño en las páginas B11 a la B20.

Before selecting any gearbox, please read the performance values shown in the tables on page B11 to B20.



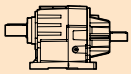
Dimensiones NEMA/ NEMA Dimensions				
	56C	140TC	180TC	210TC
N		4.5		8.5
M		5.88		7.25
P		6.5		9
D	0.625	0.875	1.125	1.375

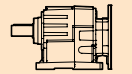


Datos técnicos

n_1 1750 rpm

Technical data


	n_2 [rpm]	Mn_2 [lb·in]	Pn_1 [hp]	i	R_2 [lb]
ITHIS 132					
	348	7523	43.22	5,03	2320
	287	7523	35.71	6,09	2593
	253	7966	33.35	6,91	2730
	233	7966	30.69	7,51	2866
	209	7966	27.55	8,36	3051
	194	7966	25.51	9,03	3191
	170	8408	23.59	10,30	3370
	159	8408	22.09	11,01	3503
	141	10621	24.78	12,39	3330
	118	10621	20.76	14,80	3693
	116	11506	22.04	15,11	3547
	94	13276	20.54	18,69	3586
	86	14161	20.17	20,31	3537
	68	14161	15.96	25,65	4054
	64	15046	15.84	27,48	3950
	57	15046	14.27	30,46	4159
	51	16816	14.06	34,61	3902
	46	16816	12.90	37,71	4102
	42	16816	11.64	41,80	4159
	38	16816	10.67	45,60	4159
	35	16816	9.75	49,88	4159

	NEMA Motores aplicables NEMA Motor adapters					
ITH 132	56C	140TC	180TC	210TC	250TC	280TC
						*
						*
						*
						*
						*
						*


ITHIS 133					
	29	16816	8.15	60,92	4159
	27	16816	7.66	64,74	4159
	25	16816	7.01	70,88	4159
	22	16816	6.33	78,38	4159
	20	16816	5.70	87,14	4159
	18	16816	5.19	95,67	4159
	16	16816	4.51	109,93	4159
	15	16816	4.12	120,36	4159
	13	16816	3.69	134,66	4159
	12	16816	3.35	147,98	4159
	11	16816	3.07	162,45	4159
	9,1	16816	2.58	191,39	4159
	8,4	16816	2.38	209,48	4159
	7,6	16816	2.16	230,85	4159

ITH 133			
56C	140TC	180TC	210TC
			*
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		*	

NOTA
Las áreas resaltadas indican el tamaño de carcasa del motor correspondiente.

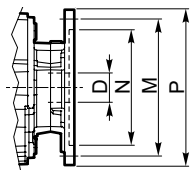
 * =El Factor de servicio (sf) se deberá seleccionar con respecto a la aplicación: Favor de contactar con nuestro Servicio Técnico

NOTE
Highlighted áreas indicate the motor input flange available on each gearbox size.

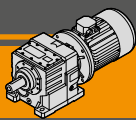
 * = The service factor (sf) has to be selected depending on application: please contact our Technical Department.

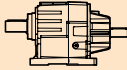
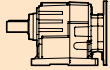
Antes de seleccionar cualquier reductor, favor de revisar los valores de desempeño en las páginas B11 a la B20.

Before selecting any gearbox, please read the performance values shown in the tables on page B11 to B20.



Dimensiones NEMA/ NEMA Dimensions						
	56C	140TC	180TC	210TC	250TC	280TC
N	4.5		8.5			10.5
M	5.88		7.25			9
P	6.5		9		10	11.525
D	0.625	0.875	1.125	1.375	1.625	1.875



ITH
Motorreductores a engranajes cilíndricos
Helical in-line gearmotors
Nema 60 Hz
Datos técnicos
n₁ 1750 rpm
Technical data

	n ₂ [rpm]	Mn ₂ [lb·in]	Pn ₁ [hp]	i	R ₂ [lb]		NEMA Motores aplicables NEMA Motor adapters			
ITHIS 142						ITH 142				
						140TC	180TC	210TC	250TC	280TC
285		15931	74.90	6,15	3362					
238		15931	62.69	7,35	3708					
197		17702	57.63	8,88	3878					
180		17702	52.54	9,75	4080					
169		18587	51.94	10,35	4087					
150		18587	46.17	11,65	4362					
137		19472	44.09	12,78	4444					
124		20357	41.82	14,08	4535					
107		20357	35.90	16,40	4931					
99		24782	40.42	17,73	4277					
87		24782	35.43	20,24	4600					
67		28322	31.50	25,99	4418					
62		28322	29.16	28,10	4612					
54		28322	25.32	32,35	4984					
47		28322	22.09	37,09	5058					
40		28322	18.82	43,57	5058					*
37		28322	17.32	47,35	5058					
34		28322	15.82	51,76	5058					


ITHIS 143					
28	30978	14.80	61,74	5058	
26	30978	13.70	66,73	5058	
22	30978	11.50	79,43	5058	
20	30978	10.67	85,85	5058	
16	30978	8.21	111,40	5058	
15	30978	7.58	120,42	5058	
13	30978	6.95	131,84	5058	
12	30978	6.22	147,51	5058	
11	30978	5.65	162,10	5058	
9,8	30978	5.12	177,95	5058	
9,0	30978	4.71	193,96	5058	
8,3	30978	4.34	209,65	5058	
7,6	30978	3.97	229,46	5058	
6,9	30978	3.61	252,87	5058	

ITH 143				
56C	140TC	180TC	210TC	250TC
				*
				*
				*
				*
			*	
			*	
			*	

NOTA
Las áreas resaltadas indican el tamaño de carcasa del motor correspondiente.

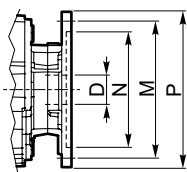
 * = El Factor de servicio (sf) se deberá seleccionar con respecto a la aplicación: Favor de contactar con nuestro Servicio Técnico

NOTE
Highlighted áreas indicate the motor input flange available on each gearbox size.

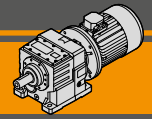
 * = The service factor (sf) has to be selected depending on application: please contact our Technical Department.

Antes de seleccionar cualquier reductor, favor de revisar los valores de desempeño en las páginas B11 a la B20.

Before selecting any gearbox, please read the performance values shown in the tables on page B11 to B20.







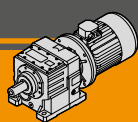
Dimensiones NEMA/ NEMA Dimensions						
	56C	140TC	180TC	210TC	250TC	280TC
N	4.5		8.5		10.5	
M	5.88		7.25		9	
P	6.5		9		11.525	
D	0.625	0.875	1.125	1.375	1.625	1.875



Datos técnicos

Technical data

P ₁ [hp]	n ₂ [rpm]	M ₂ [lb·in]	sf	AGMA	i			R ₂ [lb]	P ₁ [hp]	n ₂ [rpm]	M ₂ [lb·in]	sf	AGMA	i			R ₂ [lb]						
0.33 hp									0.75 hp														
0.22 kW (1750 rpm)	67	301	17.5	III	26.16	ITH112	56C	1843	0.55 kW (1750 rpm)	326	133	22.6	III	5.38	ITH112	56C	992						
	48	425	14.3	III	36.35			56C		1843	271	168	18.8	III			6.47	56C	1102				
	42	478	12.5	III	41.57			56C		1843	222	204	17.6	III			7.88	56C	1232				
	36	558	9.5	III	48.27			56C		1843	205	221	16.3	III			8.54	56C	1290				
	31	664	8.0	III	57.21			56C		1843	193	230	16.1	III			9.06	56C	1333				
	32	628	9.9	III	55.27			ITH113		56C	1843	170	266	14.2			III	10.28	56C	1430			
	26	770	8.1	III	67.61						56C	1843	154	292			14.6	III			11.39	56C	1515
	23	850	7.3	III	74.96						56C	1843	140	319			13.3	III			12.52	56C	1596
	19	1044	6.0	III	91.70						56C	1843	118	381			11.7	III			14.80	56C	1750
	16	1239	5.0	III	108.91						56C	1843	97	460			10.2	III			18.10	56C	1843
	13	1549	4.0	III	136.65	56C	1843				86	513	9.1	III	20.25	56C	1843						
	11	1859	3.3	III	163.98	56C	1843				74	602	8.9	III	23.52	56C	1843						
	10	1965	3.1	III	173.44	56C	1843				67	664	8.0	III	26.16	56C	1843						
	9.4	2106	2.9	III	185.20	56C	1843				61	735	7.8	III	28.77	56C	1843						
	8.7	2292	2.7	III	201.58	56C	1843				54	823	7.3	III	32.18	56C	1843						
	8.2	2407	2.6	III	212.17	56C	1843	48		929	6.5	III	36.35	56C	1843								
	7.7	2576	2.4	III	226.55	56C	1843	42		1062	5.7	III	41.57	56C	1843								
	7.1	2797	2.2	III	246.59	56C	1843	36		1230	4.3	III	48.27	56C	1843								
	9.8	2018	4.3	III	178.10	ITH123	56C	2810		32	1381	4.5	III	55.27	ITH113	56C	1843						
	8.6	2310	3.8	III	203.65			56C		2810	26	1690	3.6	III			67.61	56C	1843				
8.1	2452	3.5	III	216.00	56C			2810	23	1868	3.3	III	74.96	56C			1843						
7.4	2682	3.2	III	236.49	56C			2810	19	2292	2.7	III	91.70	56C			1843						
6.8	2903	3.0	III	256.00	56C			2810	16	2717	2.3	III	108.91	56C			1843						
6.2	3177	2.7	III	280.29	56C			2810	13	3416	1.8	II	136.65	56C			1843						
									11	4098	1.5	II	163.98	56C			1843						
									10	4328	1.4	II	173.44	56C			1843						
0.37 kW (1750 rpm)	67	451	11.8	III	26.16	ITH112	56C	1843	9.4	4629	1.3	I	185.20	56C	1843								
	48	620	9.6	III	36.35			56C	1843	8.7	5036	1.2	I			201.58	56C	1843					
	42	717	8.4	III	41.57			56C	1843	8.2	5302	1.2	I			212.17	56C	1843					
	36	832	6.4	III	48.27			56C	1843	7.7	5656	1.1	I			226.55	56C	1843					
	31	982	5.4	III	57.21			56C	1843	7.1	6160	1.0	I			246.59	56C	1843					
	32	929	6.6	III	55.27			ITH113	56C	1843	67	673	12.9			III	26.28	ITH122	56C	2810			
	26	1133	5.5	III	67.61					56C	1843	60	752			11.6	III			29.40	56C	2810	
	23	1257	4.9	III	74.96					56C	1843	54	823			10.5	III			32.31	56C	2810	
	19	1540	4.0	III	91.70					56C	1843	49	903			9.6	III			35.47	56C	2810	
	16	1832	3.4	III	108.91					56C	1843	42	1062			8.1	III			41.78	56C	2810	
	13	2292	2.7	III	136.65	56C	1843			38	1168	7.4	III	45.73	56C	2810							
	11	2753	2.2	III	163.98	56C	1843			35	1283	6.7	III	50.40	56C	2810							
	10	2912	2.1	III	173.44	56C	1843			31	1398	6.2	III	56.00	ITH123	56C	2810						
	9.4	3115	2.0	II	185.20	56C	1843			29	1531	5.7	III	61.31			56C			2810			
	8.7	3390	1.8	II	201.58	56C	1843			25	1761	4.9	III	70.53			56C			2810			
	8.2	3567	1.7	II	212.17	56C	1843	22	2027	4.3	III	81.00	56C	2810									
	7.7	3806	1.6	II	226.55	56C	1843	20	2213	3.9	III	88.68	56C	2810									
	7.1	4142	1.5	II	246.59	56C	1843	17	2629	3.3	III	105.23	56C	2810									
	9.8	2992	2.9	III	178.10	ITH123	56C	2810	15	2876	3.0	III	115.21	56C			2810						
	8.6	3425	2.5	III	203.65			56C	2810	14	3213	2.7	III	128.73			56C	2810					
8.1	3629	2.4	III	216.00	56C			2810	12	3593	2.4	III	144.00	56C	2810								
7.4	3974	2.2	III	236.49	56C			2810	11	3939	2.2	III	157.66	56C	2810								
6.8	4301	2.0	II	256.00	56C	2810	9.8	4443	2.0	II	178.10	56C	2810										
6.2	4709	1.8	II	280.29	56C	2810	8.6	5089	1.7	II	203.65	56C	2810										










ITH

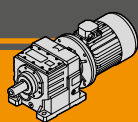
Motorreductores a engranajes cilíndricos
Helical in-line gearmotors

Nema 60 Hz

Datos técnicos





Technical data

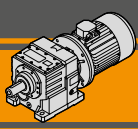
P_1 [hp]	n_2 [rpm]	M_2 [lb·in]	sf	AGMA	i			R_2 [lb]	P_1 [hp]	n_2 [rpm]	M_2 [lb·in]	sf	AGMA	i			R_2 [lb]														
0.75 hp									1.0 hp																						
0.55 kW (1750 rpm)	8.1	5390	1.6	II	216.00	ITH123		2810	0.75 kW (1750 rpm)	32	1885	3,3	III	55,27	ITH113		1843														
	7.4	5903	1.5	II	236.49			2810		26	2301	2,8	III	67,61			1843														
6.8	6390	1.4	II	256.00	2810			23	2549	2,4	III	74,96	1843																		
6.2	7001	1.2	I	280.29	2810			19	3124	2,0	II	91,70	1843																		
								16	3708	1,7	II	108,91	1843																		
								13	4655	1,3	I	136,65	1843																		
						11	5585	1,1	I	163,98	1843																				
						10	5903	1,0	I	173,44	1843																				
						9,4	6311	1,0	I	185,20	1843																				
						8,7	6868	0,9	I	201,58	1843																				
												102	593	12,6			III	17,11	ITH122	56C-140TC	2674										
												90	682	11,1			III	19,50	56C-140TC	2810											
												82	743	10,7	III	21,43	56C-140TC	2810													
												73	832	10,4	III	24,00	56C-140TC	2810													
												67	912	9,5	III	26,28	56C-140TC	2810													
												60	1027	8,5	III	29,40	56C-140TC	2810													
												54	1124	7,7	III	32,31	56C-140TC	2810													
												49	1230	7,0	III	35,47	56C-140TC	2810													
												42	1452	6,0	III	41,78	56C-140TC	2810													
												38	1593	5,5	III	45,73	56C-140TC	2810													
												35	1752	4,9	III	50,40	56C-140TC	2810													
																		31	1903	4,5	III	56,00	ITH123	56C-140TC	2810						
																		29	2089	4,2	III	61,31	56C-140TC	2810							
																		25	2399	3,6	III	70,53	56C-140TC	2810							
																		22	2761	3,1	III	81,00	56C-140TC	2810							
																		20	3018	2,9	III	88,68	56C-140TC	2810							
																		17	3585	2,4	III	105,23	56C-140TC	2810							
																		15	3921	2,2	III	115,21	56C-140TC	2810							
																		14	4381	2,0	II	128,73	56C-140TC	2810							
																		12	4903	1,8	II	144,00	56C-140TC	2810							
																		11	5372	1,6	II	157,66	56C-140TC	2810							
																		9,8	6063	1,4	II	178,10	56C-140TC	2810							
																		8,6	6930	1,3	I	203,65	56C-140TC	2810							
																		8,1	7355	1,2	I	216,00	56C-140TC	2810							
																		7,4	8054	1,1	I	236,49	56C-140TC	2810							
																		6,8	8718	1,0	I	256,00	56C-140TC	2810							
																		6,2	9541	0,9	I	280,29	56C-140TC	2810							
																								46	1310	12,8	III	37,71	ITH132	56C-140TC	4159
																		42	1452	11,6	III	41,80	56C-140TC	4159							
																		38	1584	10,6	III	45,60	56C-140TC	4159							
																		35	1735	9,7	III	49,88	56C-140TC	4159							
1.0 hp																															
0.75 kW (1750 rpm)	326	186	16,6	III	5,38	ITH112		987																							
	271	221	13,8	III	6,47			1096																							
	222	274	12,9	III	7,88			1223																							
	205	301	11,9	III	8,54			1280																							
	193	319	11,8	III	9,06			1322																							
	170	354	10,4	III	10,28			1417																							
	154	398	10,7	III	11,39			1499																							
	140	434	9,8	III	12,52			1578																							
	118	513	8,6	III	14,80			1727																							
	97	628	7,5	III	18,10			1843																							
	86	708	6,7	III	20,25			1843																							
	74	814	6,5	III	23,52			1843																							
	67	912	5,8	III	26,16			1843																							
	61	1000	5,8	III	28,77			1843																							
	54	1115	5,4	III	32,18			1843																							
	48	1266	4,8	III	36,35			1843																							
	42	1443	4,2	III	41,57			1843																							
	36	1682	3,2	III	48,27			1843																							
	31	1991	2,7	III	57,21			1843																							







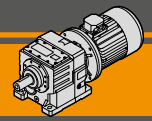
Datos técnicos

Technical data

P ₁ [hp]	n ₂ [rpm]	M ₂ [lb·in]	sf	AGMA	i			R ₂ [lb]	P ₁ [hp]	n ₂ [rpm]	M ₂ [lb·in]	sf	AGMA	i			R ₂ [lb]			
1.5 hp									2.0 hp											
1.1 kW (1750 rpm)	29	3045	5,5	III	60,92	ITH133	56C-140TC	4159	1.5 kW (1750 rpm)	32	3762	1,6	II	55,27	ITH113	56C-140TC	1843			
	27	3231	5,2	III	64,74			26		4602	1,4	II	67,61	56C-140TC			1843			
25	3540	4,8	III	70,88	23			5107	1,2	I	74,96	56C-140TC	1843							
22	3912	4,3	III	78,38	19			6249	1,0	I	91,70	56C-140TC	1843							
20	4355	3,9	III	87,14																
18	4779	3,5	III	95,67							339	363	13,5	III			5,17	ITH122	56C-140TC	1349
16	5487	3,1	III	109,93							262	469	10,5	III			6,69		56C-140TC	1558
15	6010	2,8	III	120,36							225	540	9,8	III			7,79		56C-140TC	1695
13	6727	2,5	III	134,66							198	611	9,4	III			8,82		56C-140TC	1815
12	7390	2,3	III	147,98							174	699	9,5	III			10,08		56C-140TC	1952
11	8116	2,1	III	162,45							154	788	8,4	III			11,35		56C-140TC	2080
9,1	9559	1,8	II	191,39							132	929	8,1	III			13,30		56C-140TC	2263
8,4	10462	1,6	II	209,48							110	1106	6,8	III			15,92		56C-140TC	2485
7,6	11533	1,5	II	230,85							102	1186	6,3	III			17,11		56C-140TC	2579
											90	1354	5,5	III			19,50		56C-140TC	2755
								ITH143	56C-140TC	5058	82	1487	5,3	III			21,43		56C-140TC	2810
28	3080	10,0	III	61,74									73	1673			5,2		III	24,00
26	3337	9,3	III	66,73							67	1823	4,7	III	26,28	56C-140TC	2810			
22	3965	7,8	III	79,43							60	2045	4,2	III	29,40	56C-140TC	2810			
20	4284	7,2	III	85,85							54	2248	3,9	III	32,31	56C-140TC	2810			
16	5567	5,6	III	111,40							49	2469	3,5	III	35,47	56C-140TC	2810			
15	6010	5,2	III	120,42							42	2903	3,0	III	41,78	56C-140TC	2810			
13	6585	4,7	III	131,84							38	3177	2,7	III	45,73	56C-140TC	2810			
12	7364	4,2	III	147,51							35	3505	2,5	III	50,40	56C-140TC	2810			
11	8098	3,8	III	162,10																
9,8	8886	3,5	III	177,95							31	3815	2,3	III	56,00	ITH123	56C-140TC	2810		
9,0	9683	3,2	III	193,96							29	4178	2,1	III	61,31		56C-140TC	2810		
8,3	10470	3,0	III	209,65							25	4806	1,8	II	70,53		56C-140TC	2810		
7,6	11462	2,7	III	229,46							22	5514	1,6	II	81,00		56C-140TC	2810		
6,9	12630	2,5	III	252,87							20	6036	1,4	II	88,68		56C-140TC	2810		
											17	7169	1,2	I	105,23		56C-140TC	2810		
											15	7851	1,1	I	115,21		56C-140TC	2810		
									14	8771	1,0	I	128,73	56C-140TC	2810					
									12	9807	0,9	I	144,00	56C-140TC	2810					
									194	628	12,7	III	9,03	ITH132	56C-140TC		4159			
									170	717	11,7	III	10,30		56C-140TC		4159			
									159	770	11,0	III	11,01		56C-140TC		4159			
									141	859	12,3	III	12,39		56C-140TC		4159			
									118	1027	10,3	III	14,80		56C-140TC		4159			
									116	1053	11,0	III	15,11		56C-140TC		4159			
									94	1301	10,2	III	18,69		56C-140TC		4159			
									86	1416	10,0	III	20,31		56C-140TC	4159				
									68	1788	7,9	III	25,65		56C-140TC	4159				
									64	1912	7,9	III	27,48		56C-140TC	4159				
									57	2115	7,1	III	30,46		56C-140TC	4159				
									51	2407	7,0	III	34,61		56C-140TC	4159				
									46	2620	6,4	III	37,71		56C-140TC	4159				
									42	2903	5,8	III	41,80		56C-140TC	4159				
									38	3169	5,3	III	45,60		56C-140TC	4159				
									35	3469	4,8	III	49,88		56C-140TC	4159				





**ITH****Motorreductores a engranajes cilíndricos**
Helical in-line gearmotors**Nema 60 Hz****Datos técnicos****Technical data**

P ₁ [hp]	n ₂ [rpm]	M ₂ [lb·in]	sf	AGMA	i			R ₂ [lb]	P ₁ [hp]	n ₂ [rpm]	M ₂ [lb·in]	sf	AGMA	i			R ₂ [lb]					
3.0 hp									5.0 hp													
2.2 kW (1750 rpm)	107	1673	12,2	III	16,40	ITH142	140C-180TC	5058	3.7 kW (1750 rpm)	60	5045	1,7	II	29,40	ITH122	180TC	2604					
	87	2062	12,0	III	20,24			140C-180TC	5058	54	5541	1,6	II	32,31			180TC	2626				
	67	2655	10,7	III	25,99			140C-180TC	5058	49	6080	1,4	I	35,47			180TC	2630				
	54	3301	8,6	III	32,35			140C-180TC	5058	42	7169	1,2	I	41,78			180TC	2579				
	40	4443	6,4	III	43,57			140C-180TC	5058	38	7842	1,1	I	45,73			180TC	2810				
	37	4833	5,9	III	47,35			140C-180TC	5058	35	8647	1,0	III	50,40			180TC	2810				
	34	5284	5,4	III	51,76			140C-180TC	5058													
	28	6169	5,0	III	61,74			ITH143	140C-180TC	5058	194	1549	5,1	III			9,03	ITH132	180TC	4126		
	26	6665	4,6	III	66,73					140C-180TC	5058	170	1770	4,8			III			10,30	180TC	4159
	22	7930	3,9	III	79,43					140C-180TC	5058	159	1885	4,5			III			11,01	180TC	4159
	20	8576	3,6	III	85,85	140C-180TC	5058			141	2124	5,0	III	12,39	180TC	4159						
	16	11125	2,8	III	111,40	140C-180TC	5058			118	2540	4,2	III	14,80	180TC	4159						
	15	12028	2,6	III	120,42	140C-180TC	5058			116	2593	4,4	III	15,11	180TC	4159						
	13	13170	2,4	III	131,84	140C-180TC	5058			94	3204	4,1	III	18,69	180TC	4159						
	12	14736	2,1	III	147,51	140C-180TC	5058			86	3487	4,1	III	20,31	180TC	4159						
	11	16188	1,9	II	162,10	140C-180TC	5058			68	4399	3,2	III	25,65	180TC	4159						
	9,8	17772	1,7	II	177,95	140C-180TC	5058			64	4717	3,2	III	27,48	180TC	4159						
	9,0	19374	1,6	II	193,96	140C-180TC	5058	57	5222	2,9	III	30,46	180TC	4159								
	8,3	20941	1,5	II	209,65	140C-180TC	5058	51	5939	2,8	III	34,61	180TC	4159								
	7,6	22923	1,4	II	229,46	140C-180TC	5058	46	6470	2,6	III	37,71	180TC	4159								
	6,9	25260	1,2	I	252,87	140C-180TC	5058	42	7169	2,3	III	41,80	180TC	4159								
								38	7824	2,1	III	45,60	180TC	4159								
								35	8559	2,0	II	49,88	180TC	4159								
								29	10231	1,6	II	60,92	ITH133	180TC	4159							
								27	10878	1,5	II	64,74			180TC	4159						
								25	11904	1,4	II	70,88			180TC	4159						
								22	13170	1,3	I	78,38			180TC	4159						
								20	14639	1,1	I	87,14			180TC	4159						
								18	16073	1,0	I	95,67			180TC	4159						
								137	2195	8,9	III	12,78			ITH142	180TC	5058					
								124	2416	8,4	III	14,08					180TC	5058				
								107	2815	7,2	III	16,40					180TC	5058				
								87	3469	7,1	III	20,24					180TC	5058				
								67	4461	6,4	III	25,99	180TC	5058								
								54	5549	5,1	III	32,35	180TC	5058								
								40	7479	3,8	III	43,57	180TC	5058								
								37	8125	3,5	III	47,35	180TC	5058								
								34	8877	3,2	III	51,76	180TC	5058								
								28	10373	3,0	III	61,74	ITH143	180TC			5058					
								26	11214	2,8	III	66,73			180TC	5058						
								22	13347	2,3	III	79,43			180TC	5058						
								20	14418	2,1	III	85,85			180TC	5058						
								16	18710	1,7	II	111,40			180TC	5058						
								15	20224	1,5	II	120,42			180TC	5058						
								13	22145	1,4	II	131,84			180TC	5058						
								12	24782	1,3	II	147,51			180TC	5058						
								11	27234	1,1	I	162,10			180TC	5058						
								9,8	29889	1,0	I	177,95			180TC	5058						
								9,0	32580	1,0	I	193,96	180TC	5058								

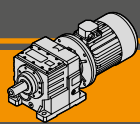


Datos técnicos

Technical data

P ₁ [hp]	n ₂ [rpm]	M ₂ [lb·in]	sf	AGMA	i			R ₂ [lb]	P ₁ [hp]	n ₂ [rpm]	M ₂ [lb·in]	sf	AGMA	i			R ₂ [lb]	
7.5 hp									7.5 hp									
5.5 kW (1750 rpm)	326	1372	2,3	III	5,38	ITH112	210TC	876	5.5 kW	285	1567	10,2	III	6,15	ITH142	210TC	4903	
	271	1646	1,9	II	6,47			210TC	947	(1750 rpm)	238	1876	8,5	III			7,35	210TC
222	2009	1,8	II	7,88	210TC			1020	197	2266	7,8	III	8,88	210TC			5058	
205	2177	1,6	II	8,54	210TC			1049	180	2487	7,1	III	9,75	210TC			5058	
193	2310	1,6	II	9,06	210TC			1069	169	2638	7,0	III	10,35	210TC			5058	
170	2620	1,4	II	10,28	210TC			1108	150	2974	6,3	III	11,65	210TC			5058	
154	2903	1,5	II	11,39	210TC			1136	137	3257	6,0	III	12,78	210TC			5058	
140	3195	1,3	I	12,52	210TC			1156	124	3593	5,7	III	14,08	210TC			5058	
97	4620	1,0	I	18,10	210TC			1402	107	4178	4,9	III	16,40	210TC			5058	
						ITH122	210TC	1275	99	4523	5,5	III	17,73	ITH143	210TC	5058		
339	1319	3,7	III	5,17	210TC			1275	87	5160	4,8	III	20,24			210TC	5058	
262	1708	2,9	III	6,69	210TC			1443	67	6629	4,3	III	25,99			210TC	5058	
225	1983	2,7	III	7,79	210TC			1550	62	7169	4,0	III	28,10			210TC	5058	
198	2248	2,6	III	8,82	210TC			1638	54	8249	3,4	III	32,35			210TC	5058	
174	2567	2,6	III	10,08	210TC			1732	47	9461	3,0	III	37,09			210TC	5058	
154	2894	2,3	III	11,35	210TC			1816	40	11108	2,5	III	43,57			210TC	5058	
132	3390	2,2	III	13,30	210TC			1923	37	12072	2,3	III	47,35			210TC	5058	
110	4062	1,9	II	15,92	210TC			2034	34	13196	2,1	III	51,76			210TC	5058	
102	4363	1,7	II	17,11	210TC			2073										
90	4974	1,5	II	19,50	210TC	2132	28	15418	2,0	II	61,74	ITH143	210TC	5058				
82	5461	1,5	II	21,43	210TC	2163	26	16666	1,9	II	66,73	210TC	5058					
73	6125	1,4	II	24,00	210TC	2183	22	19835	1,6	II	79,43	210TC	5058					
67	6700	1,3	I	26,28	210TC	2183	20	21437	1,4	II	85,85	210TC	5058					
60	7497	1,2	I	29,40	210TC	2157	16	27818	1,1	I	111,40	210TC	5058					
54	8240	1,1	I	32,31	210TC	2626	15	30066	1,0	I	120,42	210TC	5058					
49	9045	1,0	I	35,47	210TC	2630	13	32925	0,9	I	131,84	210TC	5058					
						ITH132	210TC	2994	10.0 hp									
348	1283	5,9	III	5,03	210TC			2994	7.5 kW	326	1868	1,7	II	5,38	ITH112	210TC	830	
287	1558	4,8	III	6,09	210TC			3299	(1750 rpm)	271	2248	1,4	II	6,47			210TC	885
253	1761	4,5	III	6,91	210TC			3514	222	2735	1,3	I	7,88	210TC			935	
233	1912	4,2	III	7,51	210TC			3662	205	2974	1,2	I	8,54	210TC			952	
209	2133	3,7	III	8,36	210TC			3858	193	3151	1,1	I	9,06	210TC			963	
194	2301	3,5	III	9,03	210TC			4001	170	3576	1,0	I	10,28	210TC			1108	
170	2629	3,2	III	10,30	210TC			4159	154	3965	1,1	I	11,39	210TC			1136	
159	2806	3,0	III	11,01	210TC			4159	140	4355	1,0	I	12,52	210TC			1156	
141	3160	3,4	III	12,39	210TC			4159										
118	3770	2,8	III	14,80	210TC	4159	339	1797	2,7	III	5,17	ITH122	210TC	1238				
116	3850	3,0	III	15,11	210TC	4159	262	2328	2,1	III	6,69			210TC	1386			
94	4771	2,8	III	18,69	210TC	4159	225	2708	2,0	II	7,79			210TC	1477			
86	5178	2,7	III	20,31	210TC	4159	198	3071	1,9	II	8,82			210TC	1549			
68	6541	2,2	III	25,65	210TC	4159	174	3505	1,9	II	10,08			210TC	1623			
64	7010	2,1	III	27,48	210TC	4159	154	3947	1,7	II	11,35			210TC	1684			
57	7771	1,9	II	30,46	210TC	4159	132	4629	1,6	II	13,30			210TC	1754			
51	8824	1,9	II	34,61	210TC	4159	110	5532	1,4	II	15,92			210TC	1808			
46	9612	1,7	II	37,71	210TC	4159	102	5948	1,3	I	17,11			210TC	1820			
42	10656	1,6	II	41,80	210TC	4159	90	6780	1,1	I	19,50			210TC	2132			
38	11630	1,4	II	45,60	210TC	4159	82	7452	1,1	I	21,43	210TC	2163					
35	12719	1,3	I	49,88	210TC	4159	73	8346	1,0	I	24,00	210TC	2183					
						ITH133	210TC	4159	67	9134	0,9	I	26,28	210TC	2183			
29	15214	1,1	I	60,92	210TC			4159										
27	16161	1,0	I	64,74	210TC			4159										
25	17702	1,0	I	70,88	210TC	4159												

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



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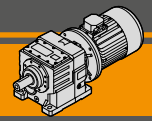
Motorreductores a engranajes cilíndricos
Helical in-line gearmotors

Nema 60 Hz

Datos técnicos













Technical data

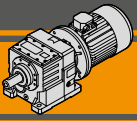
P ₁ [hp]	n ₂ [rpm]	M ₂ [lb·in]	sf	AGMA	i			R ₂ [lb]	P ₁ [hp]	n ₂ [rpm]	M ₂ [lb·in]	sf	AGMA	i			R ₂ [lb]				
10.0 hp									15.0 hp												
7.5 kW (1750 rpm)	348	1752	4,3	III	5,03	ITH132	210TC	2929	11.0 kW (1750 rpm)	348	2567	2,9	III	5,03	ITH132	250TC	2816				
	287	2115	3,6	III	6,09			210TC	3209		287	3107	2,4	III			6,09	250TC	3053		
	253	2399	3,3	III	6,91			210TC	3405		253	3523	2,3	III			6,91	250TC	3215		
	233	2611	3,1	III	7,51			210TC	3538		233	3832	2,1	III			7,51	250TC	3320		
	209	2903	2,7	III	8,36			210TC	3710		209	4266	1,9	II			8,36	250TC	3452		
	194	3142	2,5	III	9,03			210TC	3834		194	4602	1,7	II			9,03	250TC	3543		
	170	3585	2,3	III	10,30			210TC	4046		170	5257	1,6	II			10,30	250TC	3686		
	159	3832	2,2	III	11,01			210TC	4150		159	5611	1,5	II			11,01	250TC	3751		
	141	4310	2,5	III	12,39			210TC	4159		141	6319	1,7	II			12,39	250TC	3851		
	118	5142	2,1	III	14,80			210TC	4159		118	7550	1,4	II			14,80	250TC	3945		
	116	5248	2,2	III	15,11			210TC	4159		116	7700	1,5	II			15,11	250TC	3950		
	94	6496	2,0	II	18,69			210TC	4159		94	9532	1,4	II			18,69	250TC	3916		
	86	7063	2,0	II	20,31			210TC	4159		86	10355	1,4	II			20,31	250TC	3847		
	68	8922	1,6	II	25,65			210TC	4159		68	13081	1,1	I			25,65	250TC	4159		
	64	9559	1,6	II	27,48			210TC	4159		51	17648	1,0	I			34,61	250TC	4159		
	57	10594	1,4	II	30,46			210TC	4159												
	51	12037	1,4	II	34,61			210TC	4159		285	3133	5,1	III			6,15	ITH142	250TC	4692	
	46	13117	1,3	I	37,71			210TC	4159		238	3753	4,2	III			7,35		250TC	5058	
	42	14533	1,2	I	41,80			210TC	4159		197	4532	3,9	III			8,88		250TC	5058	
	38	15861	1,1	I	45,60			210TC	4159		180	4974	3,6	III			9,75		250TC	5058	
	35	17347	1,0	I	49,88			210TC	4159		169	5275	3,5	III			10,35		250TC	5058	
											150	5939	3,1	III			11,65		250TC	5058	
	285	2142	7,4	III	6,15			ITH142	210TC	4826	137	6514	3,0	III			12,78		250TC	5058	
	238	2558	6,2	III	7,35				210TC	5058		124	7178	2,8			III		14,08	250TC	5058
	197	3089	5,7	III	8,88				210TC	5058		107	8364	2,4			III		16,40	250TC	5058
	180	3390	5,2	III	9,75				210TC	5058		99	9045	2,7			III		17,73	250TC	5058
	169	3602	5,2	III	10,35	210TC	5058			87	10320	2,4	III	20,24	250TC	5058					
	150	4054	4,6	III	11,65	210TC	5058			67	13258	2,1	III	25,99	250TC	5058					
	137	4443	4,4	III	12,78	210TC	5058			62	14329	2,0	II	28,10	250TC	5058					
	124	4894	4,2	III	14,08	210TC	5058			54	16498	1,7	II	32,35	250TC	5058					
	107	5700	3,6	III	16,40	210TC	5058			47	18914	1,5	II	37,09	250TC	5058					
	99	6169	4,0	III	17,73	210TC	5058			40	22224	1,3	I	43,57	250TC	5058					
	87	7036	3,5	III	20,24	210TC	5058														
	67	9037	3,1	III	25,99	210TC	5058			28	30836	1,0	I	61,74	ITH143	250TC	5058				
	62	9771	2,9	III	28,10	210TC	5058		26	33323	0,9	I	66,73	250TC		5058					
	54	11249	2,5	III	32,35	210TC	5058														
	47	12896	2,2	III	37,09	210TC	5058														
	40	15152	1,9	II	43,57	210TC	5058														
	37	16462	1,7	II	47,35	210TC	5058														
	34	18002	1,6	II	51,76	210TC	5058														
	28	21021	1,5	II	61,74	ITH143	210TC	5058													
	26	22720	1,4	II	66,73		210TC	5058													
	22	27048	1,1	I	79,43		210TC	5058													
	20	29234	1,1	I	85,85		210TC	5058													



Datos técnicos

Technical data

P ₁ [hp]	n ₂ [rpm]	M ₂ [lb·in]	sf	AGMA	i			R ₂ [lb]	P ₁ [hp]	n ₂ [rpm]	M ₂ [lb·in]	sf	AGMA	i			R ₂ [lb]						
20.0 hp									25.0 hp														
15.0 kW (1750 rpm)	348	3505	2,1	III	5,03	ITH132		2686	18.5 kW	348	4319	1,7	II	5,03	ITH132		2573						
	287	4240	1,8	II	6,09			2874	(1750 rpm)	287	5222	1,4	II	6,09			2718						
	253	4806	1,7	II	6,91			2996	253	5930	1,3	I	6,91	2806									
	233	5222	1,5	II	7,51			3071	233	6443	1,2	I	7,51	2806									
	209	5815	1,4	II	8,36			3157	209	7169	1,1	I	8,36	2806									
	194	6284	1,3	I	9,03			3209	194	7744	1,0	I	9,03	2806									
	170	7169	1,2	I	10,30			3686	170	8842	1,0	I	10,30	2806									
	159	7656	1,1	I	11,01			3751	159	9444	0,9	I	11,01	2806									
	141	8621	1,2	I	12,39			3851	141	10630	1,0	I	12,39	2806									
	118	10293	1,0	I	14,80			3945															
	116	10506	1,1	I	15,11	3950																	
	94	13002	1,0	I	18,69	3916																	
	86	14126	1,0	I	20,31	3847																	
		285	4275	3,7	III	6,15	ITH142		4538		285	5275	3,0	III	6,15	ITH142		4404					
		238	5116	3,1	III	7,35			4866		238	6302	2,5	III	7,35			4685					
		197	6178	2,9	III	8,88			5058		197	7620	2,3	III	8,88			4978					
		180	6780	2,6	III	9,75			5058		180	8364	2,1	III	9,75			5058					
		169	7196	2,6	III	10,35			5058		169	8877	2,1	III	10,35			5058					
		150	8098	2,3	III	11,65			5058		150	9992	1,9	II	11,65			5058					
		137	8886	2,2	III	12,78			5058		137	10957	1,8	II	12,78			5058					
	124	9789	2,1	III	14,08	5058				124	12072	1,7	II	14,08	5058								
	107	11400	1,8	II	16,40	5058				107	14064	1,4	II	16,40	5058								
	99	12338	2,0	II	17,73	5058				99	15214	1,6	II	17,73	5058								
	87	14082	1,8	II	20,24	5058		87	17365	1,4	II	20,24	5058										
	67	18082	1,6	II	25,99	5058		67	22295	1,3	I	25,99	4528										
	62	19542	1,4	II	28,10	5058		62	24101	1,2	I	28,10	5058										
	54	22499	1,3	I	32,35	5038		54	27747	1,0	I	32,35	5038										
	47	25791	1,1	I	37,09	5058		47	31810	0,9	I	37,09	5058										
	40	30305	0,9	I	43,57	5058																	
30.0 hp									30.0 hp														
	22.3 kW (1750 rpm)	348	5204	1,4	II	5,03	ITH132		2460	348	5204	1,4	II	5,03	ITH132		2460						
		287	6302	1,2	I	6,09			2561	(1750 rpm)	287	6302	1,2	I			6,09	2561					
		253	7143	1,1	I	6,91			2806		253	7143	1,1	I			6,91	2806					
		233	7762	1,0	I	7,51			2853		233	7762	1,0	I			7,51	2853					
		209	8647	0,9	I	8,36			3157		209	8647	0,9	I			8,36	3157					
			285	6364	2,5	III			6,15	ITH142		4270		285			6364	2,5	III	6,15	ITH142		4270
			238	7603	2,1	III			7,35			4504		238			7603	2,1	III	7,35			4504
			197	9187	1,9	II			8,88			4736		197			9187	1,9	II	8,88			4736
			180	10081	1,8	II			9,75			4828		180			10081	1,8	II	9,75			4828
			169	10701	1,7	II			10,35			4877		169			10701	1,7	II	10,35			4877
			150	12037	1,5	II	11,65	4946				150	12037	1,5	II	11,65	4946						
			137	13205	1,5	II	12,78	4968				137	13205	1,5	II	12,78	4968						
			124	14559	1,4	II	14,08	4952				124	14559	1,4	II	14,08	4952						
			107	16949	1,2	I	16,40	4828				107	16949	1,2	I	16,40	4828						
			99	18339	1,4	II	17,73	4705				99	18339	1,4	II	17,73	4705						
			87	20932	1,2	I	20,24	4382		87	20932	1,2	I	20,24	4382								
			67	26880	1,1	I	25,99	4528		67	26880	1,1	I	25,99	4528								
			62	29048	1,0	I	28,10	5058		62	29048	1,0	I	28,10	5058								

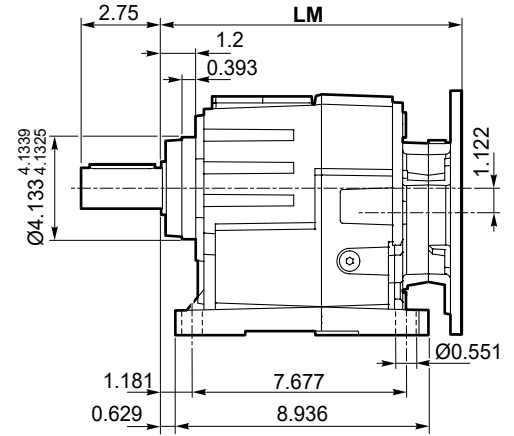
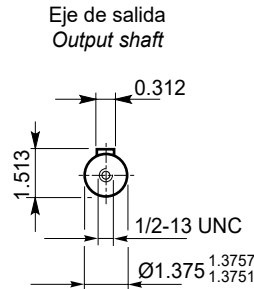
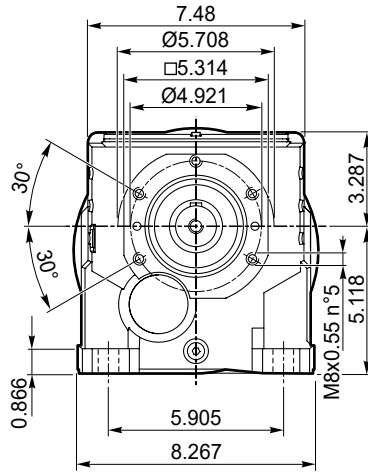


Dimensiones

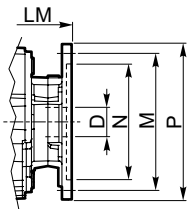
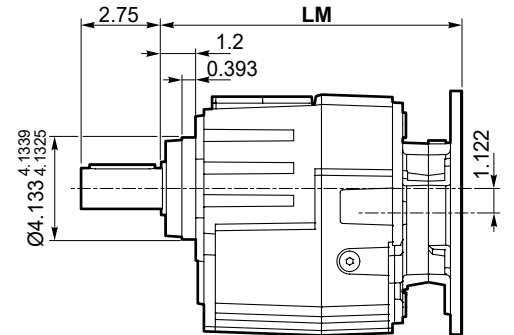
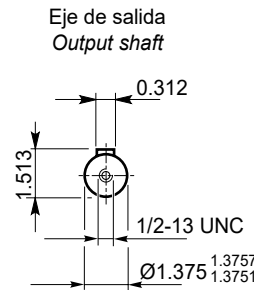
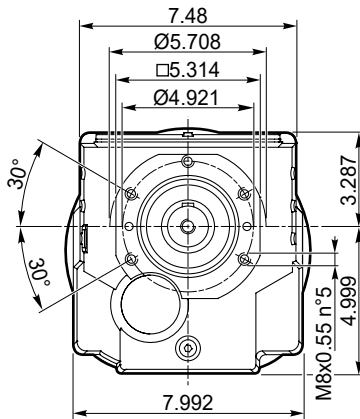
Dimensions

ITH 112 - ITH 113

**ITH 112 U
ITH 113 U**

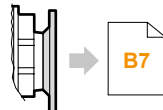


**ITH 112 G
ITH 113 G**

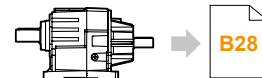


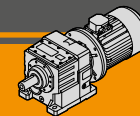
Dimensiones NEMA/ NEMA Dimensions				
	56C	140TC	180TC	210TC
LM	12.125		13.149	
N	4.5		8.5	
M	5.875		7.25	
P	6.5		9	
D	0.625	0.875	1.125	1.375

Bridas Motor
NEMA C-FACE



ITHIS 112...
ITHIS 113...



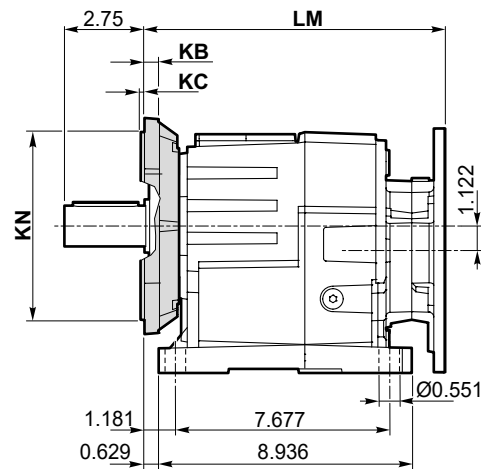
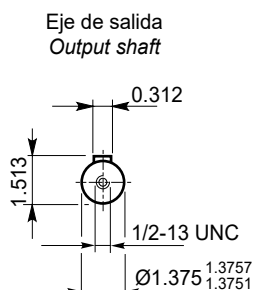
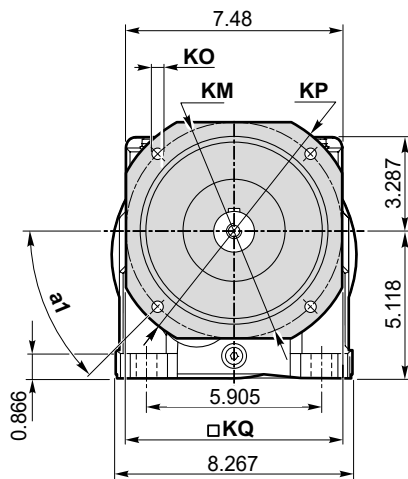


Dimensiones

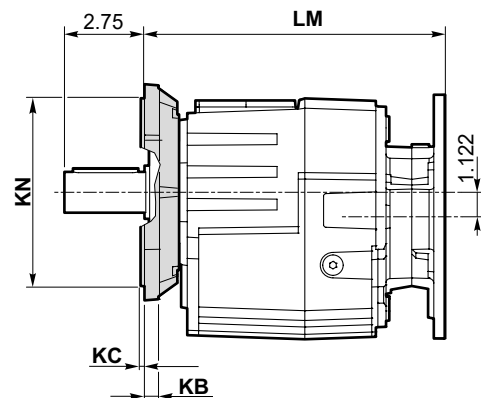
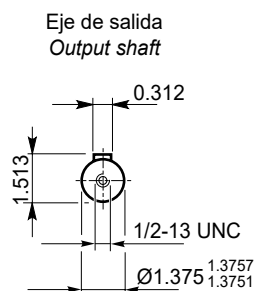
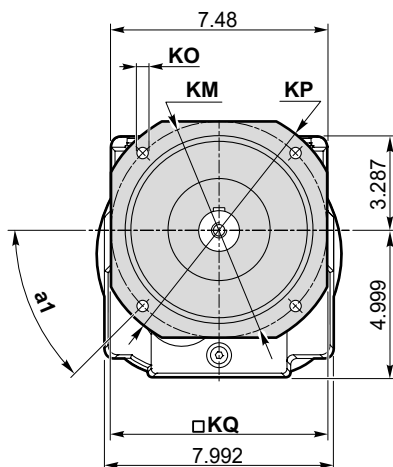
Dimensions

ITH 112 - ITH 113

ITH 112 U/F...
ITH 113 U/F...



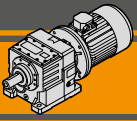
ITH 112 F...
ITH 113 F...



Versión F / F Version											
ITH	a ₁	KB	KC	KM	KN	KO	KP	KQ	Brida / Flange		
									Tipo / Type	Peso / Weight [lb]	
112 113	45°	0.472	0.157	6.496	5.118 5.1164 5.1148	0.433	7.874	6.496	F200	4.6	
	45°	0.472	0.157	8.465	7.086 7.0849 7.0833	0.551	9.843	8.465	F250	7.0	

Peso / Weight [lb]				
ITH	56C	140TC	180TC	210TC
112 U		59.02		66.60
112 G		55.71		63.29
113 U		60.12	-	-
113 G		56.81	-	-

Nota: Peso del reductor llenado con aceite para la posición de montaje M1 (B3)
Note: weight of the gearbox filled with oil for M1 (B3) assembly position

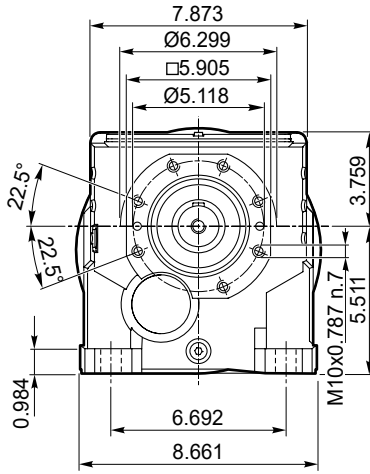


Dimensiones

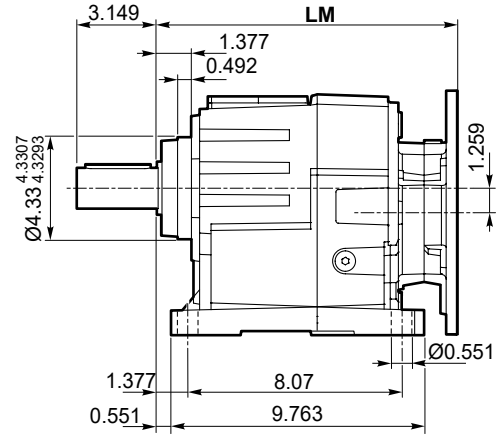
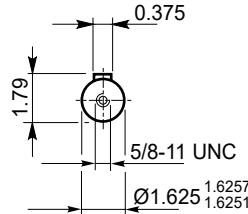
Dimensions

ITH 122 - ITH 123

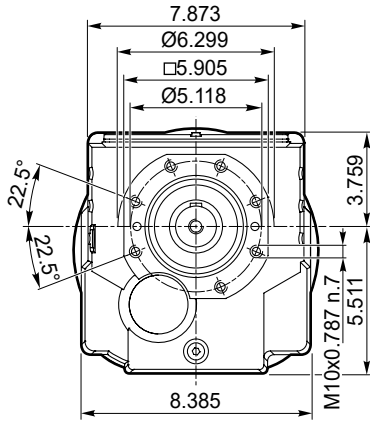
**ITH 122 U
ITH 123 U**



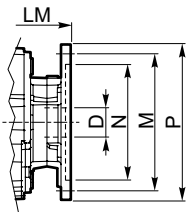
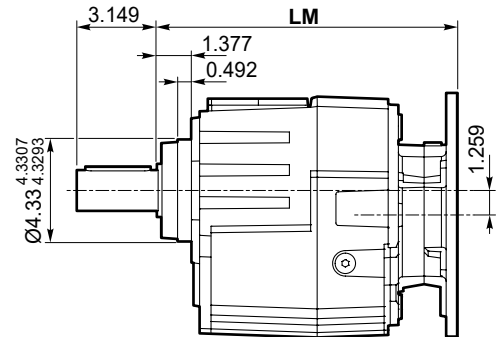
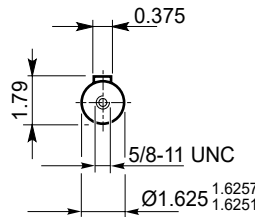
Eje de salida
Output shaft



**ITH 122 G
ITH 123 G**

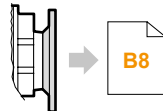


Eje de salida
Output shaft

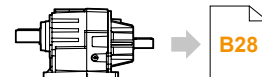


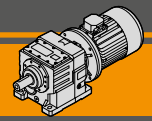
Dimensiones NEMA/ NEMA Dimensions				
	56C	140TC	180TC	210TC
LM	12.933		13.956	
N	4.5		8.5	
M	5.875		7.25	
P	6.5		9	
D	0.625	0.875	1.125	1.375

Bridas Motor
NEMA C-FACE



ITHIS 122...
ITHIS 123...



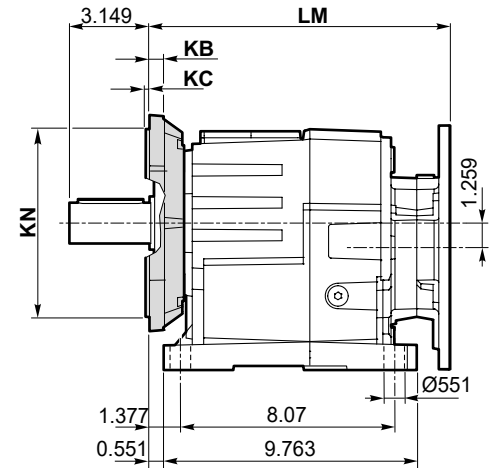
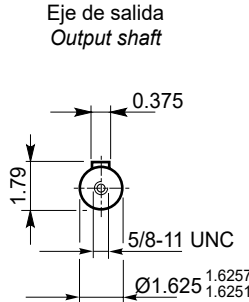
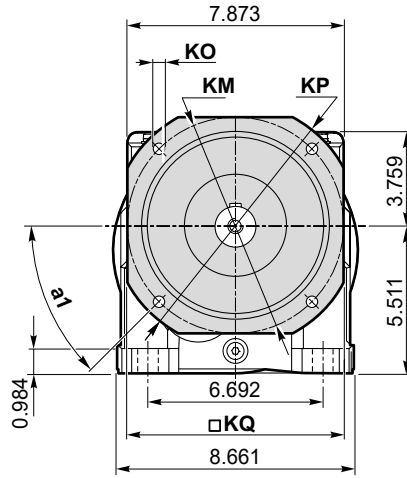


Dimensiones

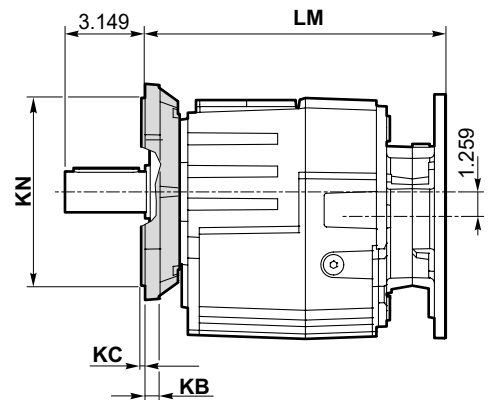
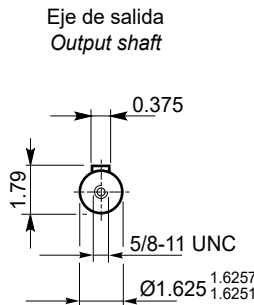
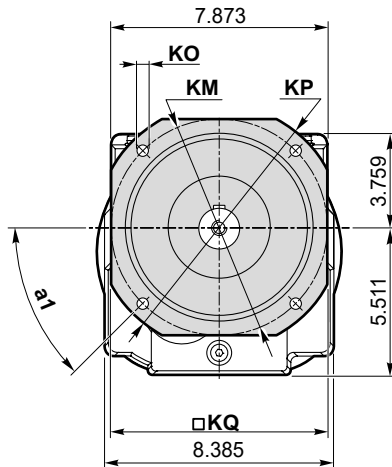
Dimensions

ITH 122- ITH 123

ITH 122 U/F...
ITH 123 U/F...



ITH 122 F...
ITH 123 F...



Versión F / F Version

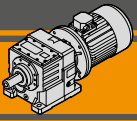
ITH	a ₁	KB	KC	KM	KN f7	KO	KP	KQ	Brida / Flange	
									Tipo / Type	Peso / Weight [lb]
122 123	45°	0.512	0.157	6.496	5.118 5.1164 5.1148	0.433	7.874	6.772	F200	5.7
	45°	0.512	0.157	8.465	7.086 7.0849 7.0833	0.551	9.843	8.465	F250	8.3
	45°	0.512	0.157	10.433	9.055 9.0534 9.0519	0.551	11.811	10.433	F300	12.3

Peso / Weight [lb]

ITH	56C	140TC	180TC	210TC
122 U		74.45		82.03
122 G		70.04		77.62
123 U		76.65	94.23	-
123 G		72.25	79.82	-

Nota: Peso del reductor llenado con aceite para la posición de montaje M1 (B3)
Note: weight of the gearbox filled with oil for M1 (B3) assembly position

ITH

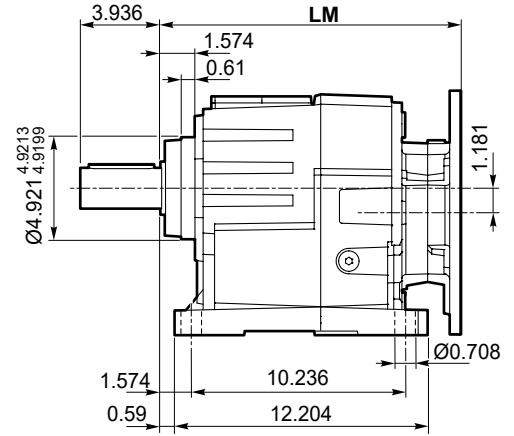
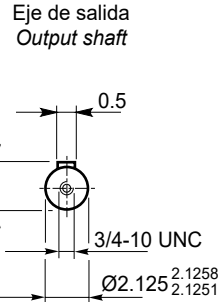
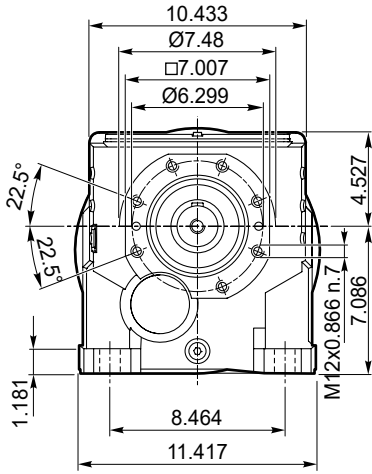


Dimensiones

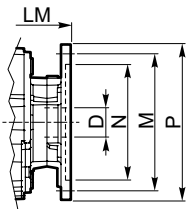
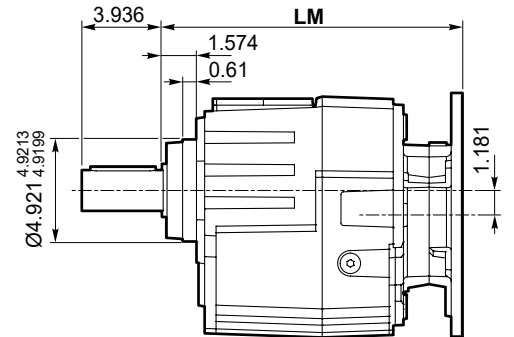
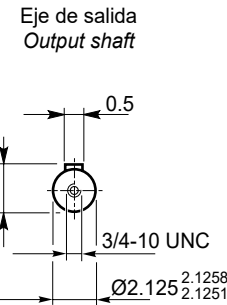
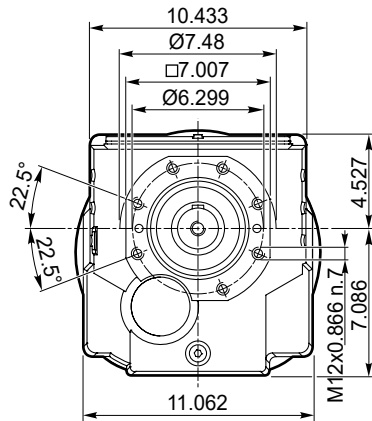
Dimensions

ITH 132 - ITH 133

**ITH 132 U
ITH 133 U**

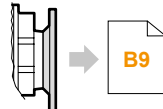


**ITH 132 G
ITH 133 G**

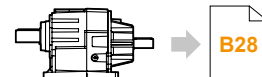


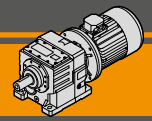
Dimensiones NEMA/ NEMA Dimensions						
	56C	140TC	180TC	210TC	250TC	280TC
LM	14.153		15.177		17.125	17.519
N	4.5		8.5		10.5	
M	5.875		7.25		9	
P	6.5		9		10	11.525
D	0.625	0.875	1.125	1.375	1.625	1.875

Bridas Motor
NEMA C-FACE



ITHIS 132...
ITHIS 133...



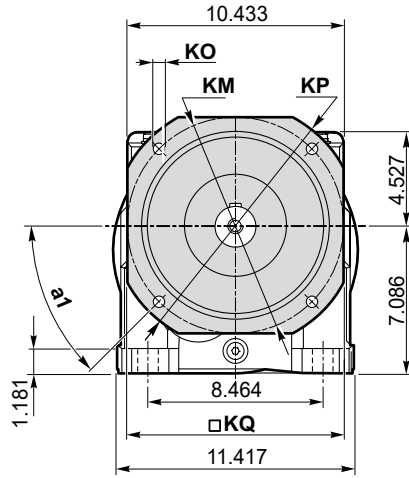


Dimensiones

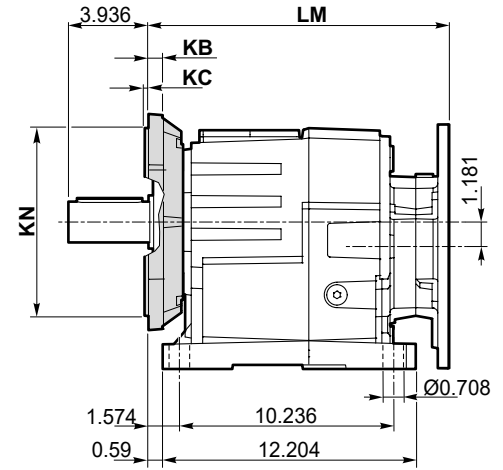
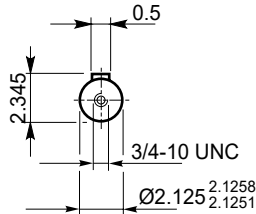
Dimensions

ITH 132- ITH 133

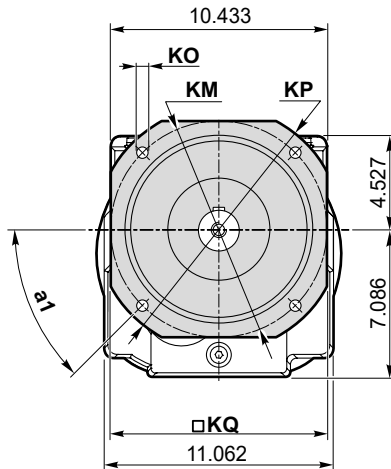
ITH 132 U/F...
ITH 133 U/F...



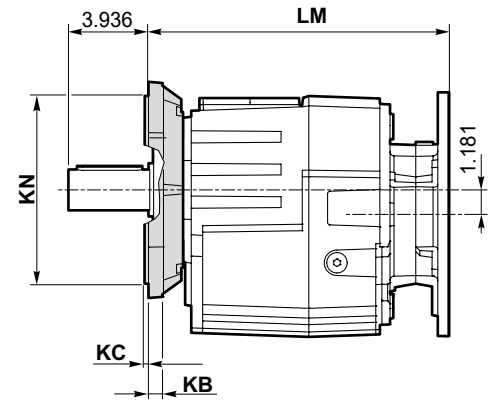
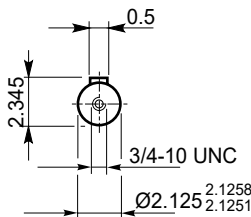
Eje de salida
Output shaft



ITH 132 F...
ITH 133 F...



Eje de salida
Output shaft



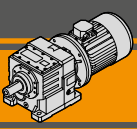
Versión F / F Version

ITH	a ₁	KB	KC	KM	KN f7	KO	KP	KQ	Brida / Flange	
									Tipo / Type	Peso / Weight [lb]
132 133	45°	0.630	0.157	8.465	7.086 <small>7.0849 7.0833</small>	0.551	9.843	8.465	F250	8.3
	45°	0.630	0.157	10.433	9.055 <small>9.0534 9.0519</small>	0.551	11.811	10.236	F300	12.3
	45°	0.630	0.157	11.811	9.842 <small>9.8408 9.8393</small>	0.709	13.780	11.811	F350	20.0

Peso / Weight [lb]

ITH	56C	140TC	180TC	210TC	250TC	280TC
132 U		135.08		142.66	155.80	158.58
132 G		126.26		133.84	146.98	149.76
133 U		139.49		147.07	-	-
133 G		130.67		138.25	-	-

Nota: Peso del reductor llenado con aceite para la posición de montaje M1 (B3)
Note: weight of the gearbox filled with oil for M1 (B3) assembly position

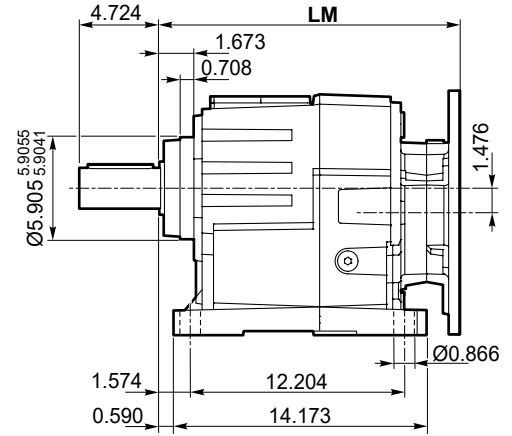
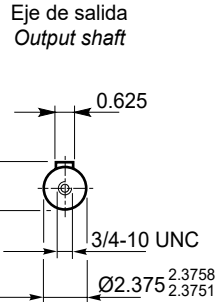
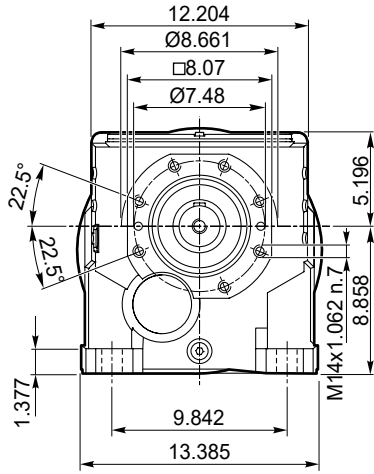


Dimensiones

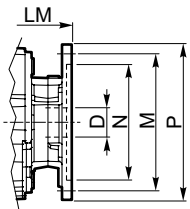
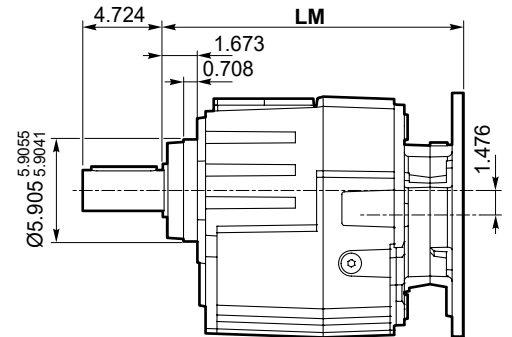
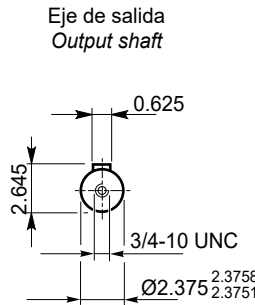
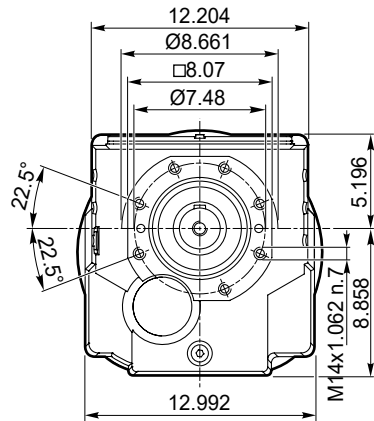
Dimensions

ITH 142 - ITH 143

**ITH 142 U
ITH 143 U**

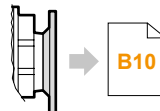


**ITH 142 G
ITH 143 G**

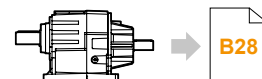


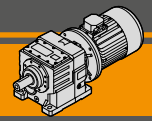
Dimensiones NEMA/ NEMA Dimensions						
	56C	140TC	180TC	210TC	250TC	280TC
LM	15.452		16.476		18.425	18.818
N	4.5			8.5		10.5
M	5.875			7.25		9
P	6.5			9	10	11.252
D	0.625	0.875	1.125	1.375	1.625	1.875

Bridas Motor
NEMA C-FACE



ITHIS 142...
ITHIS 143...



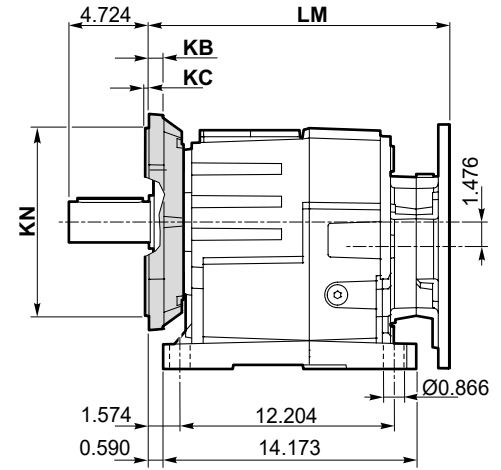
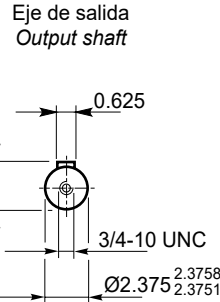
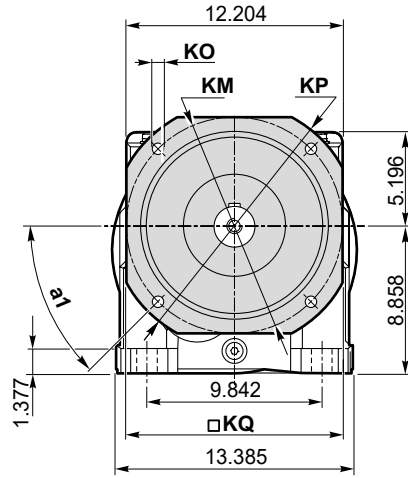


Dimensiones

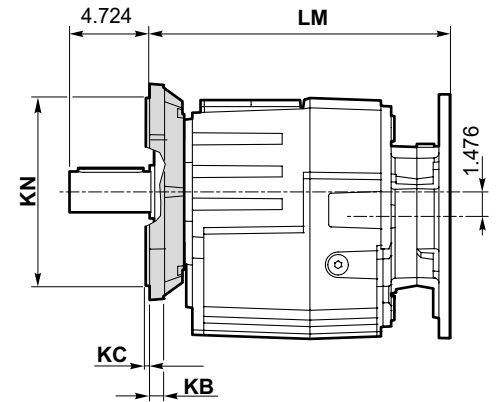
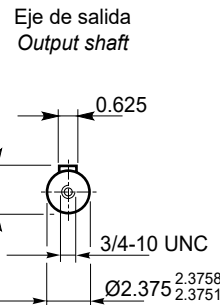
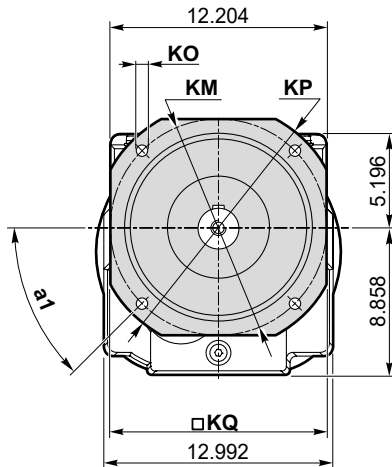
Dimensions

ITH 142- ITH 143

ITH 142 U/F...
ITH 143 U/F...



ITH 142 F...
ITH 143 F...



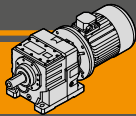
Versión F / F Version

ITH	a ₁	KB	KC	KM	KN f7	KO	KP	KQ	Brida / Flange	
									Tipo / Type	Peso / Weight [lb]
142 143	45°	0.709	0.157	10.433	9.055 <small>9.0534 9.0519</small>	0.551	11.811	10.433	F300	16.3
	45°	0.709	0.197	11.811	9.842 <small>9.8408 9.8393</small>	0.709	13.780	11.811	F350	22.4
	45°	0.709	0.197	15.748	13.748 <small>13.7778 13.7763</small>	0.709	17.717	15.748	F450	37.2

Peso / Weight [lb]

ITH	56C	140TC	180TC	210TC	250TC	280TC
142 U		207.83		215.41	228.55	231.33
142 G		194.60		202.19	215.33	218.10
143 U		214.44		222.03	235.17	-
143 G		201.22		208.80	221.94	-

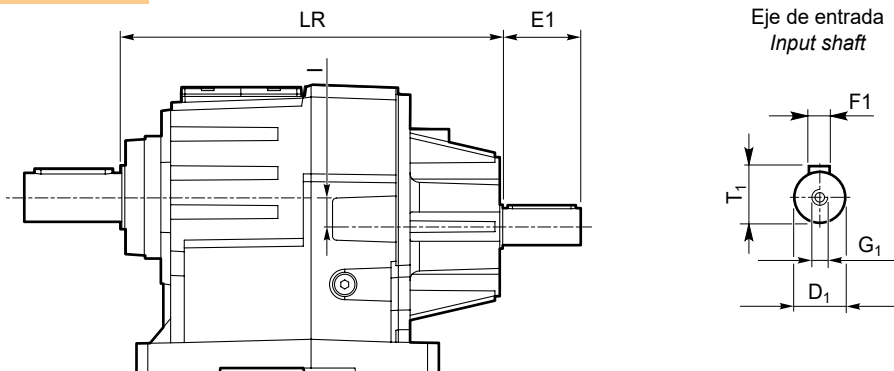
Nota: Peso del reductor llenado con aceite para la posición de montaje M1 (B3)
Note: weight of the gearbox filled with oil for M1 (B3) assembly position



Dimensiones

Dimensions

ITHIS...



ITHIS	Versión Version	LR	D1	E1	I	T1	F1	G1		
112	U G U/F... F...	12.657	0.875 ^{0.8742} / _{0.8734}	1.969	1.134	0.958	0.188	1/4-20		
113					1.26					
122		13.465		1.625 ^{1.6254} / _{1.6248}	3.15	1.181	1.791		0.375	5/8-11
123						1.26				
132		15.374		1.625 ^{1.6254} / _{1.6248}	3.15	1.181	1.791		0.375	5/8-11
133						1.26				
142	16.673	1.625 ^{1.6254} / _{1.6248}	3.15	1.476	1.791	0.375	5/8-11			
143				1.476						

ITHIS	Peso / Weight [lb]
112 U	8.18
112 G	7.79
113 U	8.29
113 G	7.89
122 U	10.19
122 G	9.66
123 U	10.46
123 G	9.93
132 U	19.78
132 G	18.72
133 U	18.83
133 G	17.77
142 U	29.587
142 G	28.00
143 U	28.79
143 G	27.20

Nota: ITHIS133 relación 191,39 – 209,48 – 230,85 / ITHIS143 relación 193,96 – 209,65 – 229,46 – 252,87 pedido bajo demanda.

Favor de contactar al servicio técnico TRANSTECNO.

Note: ITHIS133 ratios 191,39 – 209,48 – 230,85 and ITHIS143 ratios 193,96 – 209,65 – 229,46 – 252,87 available upon request.

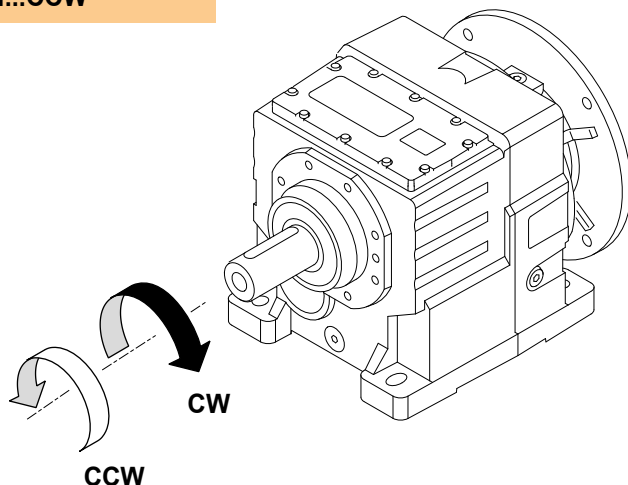
Please contact TRANSTECNO technical service.

Accesorios

Accessories

Dispositivo anti-retorno / Backstop device

**ITH...CW
ITH...CCW**



El dispositivo anti-retorno permite que la flecha de salida gire en un solo sentido.
Antes de utilizarlo, especifique la rotación deseada como se muestra en la figura.

The backstop device allows the output shaft to rotate in just one direction.
Before using it, please specify output shaft rotation direction as shown in the figure.

TRANSTECNO[®]
the modular gearmotor

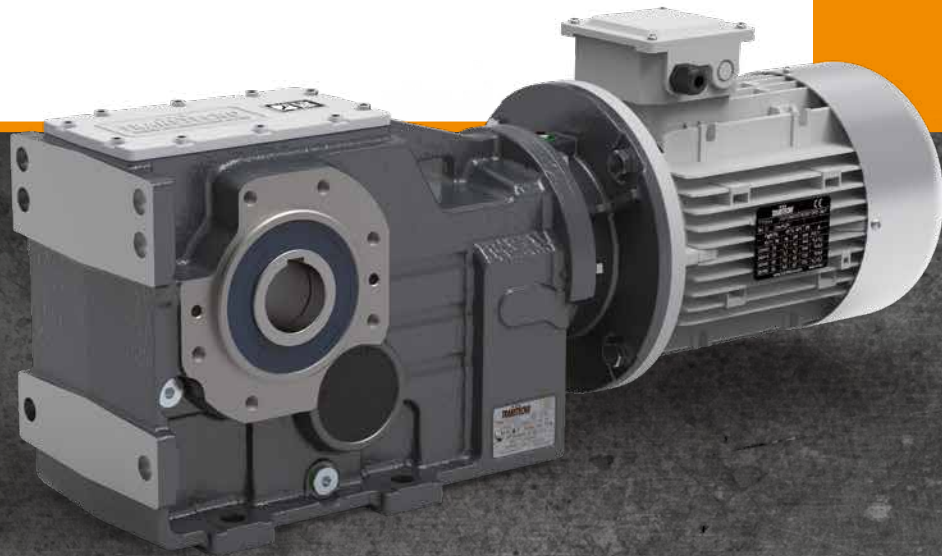
ITB

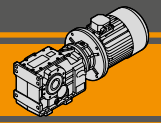


60Hz

Nema

Motoreductores de ejes ortogonales
Helical bevel gearmotors



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Clasificación
Sentido de rotación
Nomenclatura
Lubricación
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Carga radial en la salida
Datos técnicos
Dimensiones
Accesorios

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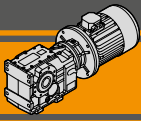
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Classification
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Esta sección sustituye y anula las ediciones y revisiones previas. Si usted obtiene este catálogo a través de canales de distribución no autorizados o fuera de nuestro control, la versión en vigor no estará garantizada. **En todo caso, la versión más actualizada está disponible en nuestra página de internet www.transtecno.com**

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Características técnicas

El motorreductor ITB está diseñado para aplicaciones de uso rudo. Su carcasa fundida en una sola pieza y su diseño modular con distintos accesorios en la entrada y en la salida, incrementan su flexibilidad de uso en múltiples aplicaciones.

Características principales de la serie ITB:

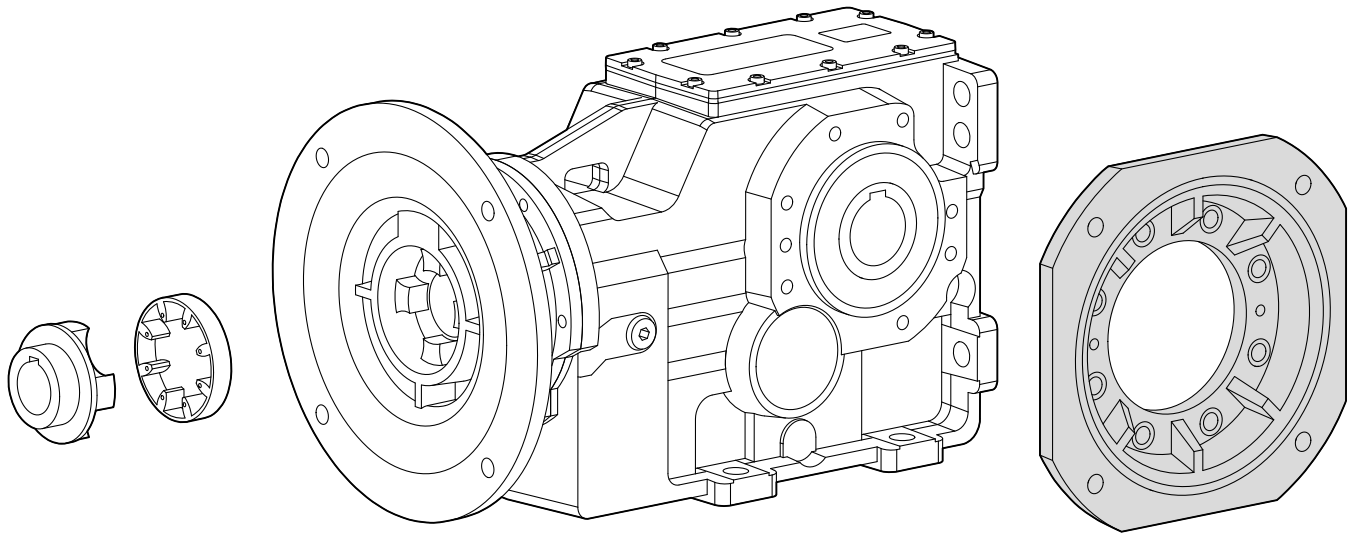
- Carcasa en hierro fundido;
- Elevada modularidad;
- Lubricación con aceite sintético;
- Acoplamiento a motor con cople flexible;
- Acabado en pintura epóxica RAL 7016.

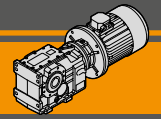
Technical features

The ITB gearmotors are intended for heavy duty applications. The robust one pieces casing of the main housing and the modular design of input and output sets increase application flexibility.

The main features of ITB range are:

- *Robust cast iron housings;*
- *High degree of modularity;*
- *Lubrication with synthetic oil;*
- *Coupled to motor with flexible coupling;*
- *Epoxy powder coating RAL 7016.*





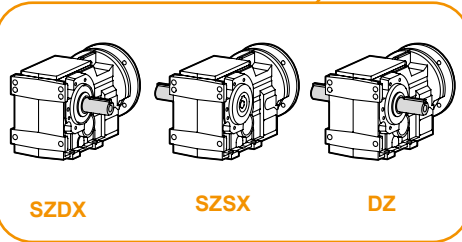
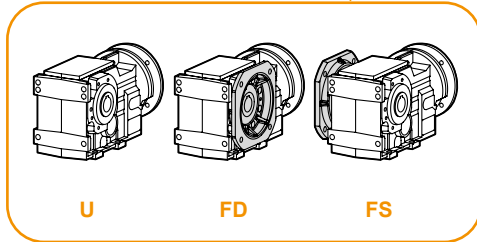
Clasificación

Classification

REDUCTOR / GEARBOX										
ITB	42	3	U	20.12	D1.5	56C	SZDX	BRSX	M1	CW
Tipo Type	Tamaño Size	Etapas Stages	Versión Version	Relación de reducción Ratio	Eje de salida Output shaft		Eje de salida Output shaft	Brazo de reacción Torque arm	Posición de Montaje Mounting position	Dispositivo anti retroceso Backstop device
	42 43 44	3	U F...D F...S	véase tablas see tables	véase tablas see tables	56C 140TC 180TC 250TC 280TC	SZDX SZSX DZ	TADX TASX BRDX 90°...270° BRSX 0°...270°	M1 (B3) M2 (V6) M3 (B8) M4 (V5) M5 (B7) M6 (B6)	CW CCW

Relación de reducción
Gearbox Version

Eje de salida
Output shaft

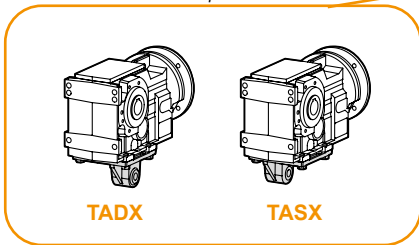


F...D = Lado derecho / Right side
F...S = Lado izquierdo / Left side

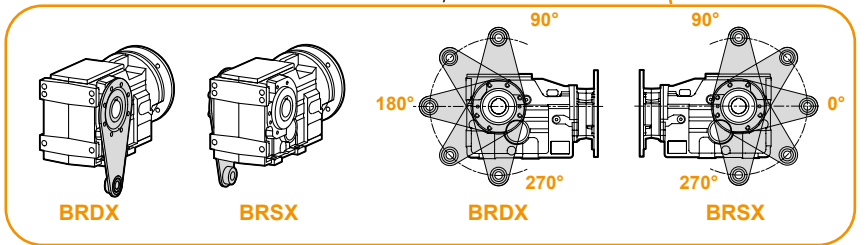
SZDX = Flecha sencilla lado derecho / Single shaft right side
DZ = Flecha doble / Double shaft
SZSX = Flecha sencilla lado izquierdo / Single shaft left side

Brazo de reacción
Torque arm

Brazo de reacción
Torque arm



TADX = Lado derecho / Right side
TASX = Lado izquierdo / Left side



BRDX = Lado derecho / Right side
BRSX = Lado izquierdo / Left side

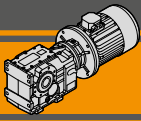
NOTA: El brazo de reacción se suministra desmontado.
NOTE: the torque arm will be supplied not assembled.

REDUCTOR / GEARBOX								
ITBIS	42	3	U	20.12	D1.5	SZDX	BRSX	M1
Tipo Type	Tamaño Size	Etapas Stages	Versión Version	Relación de reducción Ratio	Eje de salida Output shaft	Eje de salida Output shaft	Brazo de reacción Torque arm	Posición de Montaje Mounting position
	42 43 44	3	U F...D F...S	véase tablas see tables	véase tablas see tables	SZDX SZSX DZ	BRDX BRSX	M1 (B3) M2 (V6) M3 (B8) M4 (V5) M5 (B7) M6 (B6)

MOTOR / MOTOR

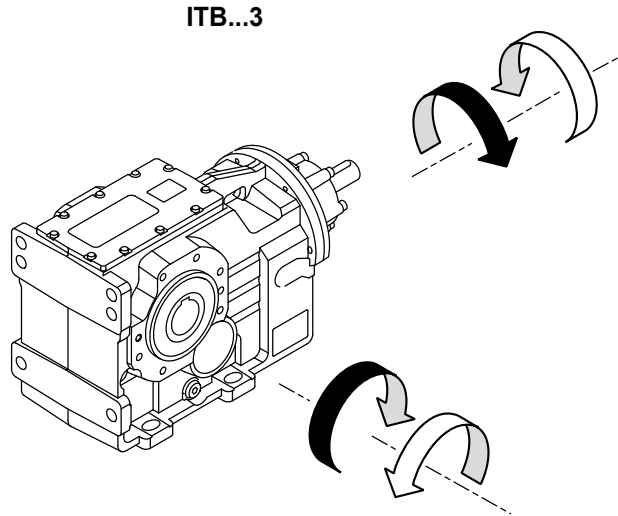
7.5hp / 5.5kW	4p	3ph	230/400V	60Hz	T1
Potencia Power	Polos Poles	Fases Phases	Tensión Voltage	Frecuencia Frequency	Posición caja de bornes Terminal box pos.
véase tablas see tables	2p 4p 6p 8p	1ph 3ph	230V 230/400V	50Hz 60Hz	T1 (Std) T4 T3

ITB



Sentidos de rotación

Direction of rotation

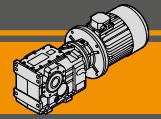


Rotación Inversa bajo solicitud.
Inverse rotation on request

Nomenclatura

Symbols

n_1	[rpm]	Velocidad de entrada / <i>Input speed</i>
n_2	[rpm]	Velocidad de salida / <i>Output speed</i>
i		Relación de reducción / <i>Ratio</i>
P_1	[hp]	Potencia en la entrada / <i>Input power</i>
M_2	[lb·in]	Par en la salida en función de P_1 / <i>Output torque referred to P_1</i>
P_{n1}	[hp]	Potencia nominal en la entrada / <i>Nominal input power</i>
M_{n2}	[lb·in]	Par nominal en la salida en función de P_{n1} / <i>Nominal output torque referred to P_{n1}</i>
sf		Rendimiento dinámico / <i>Service factor</i>
R_1	[lb]	Carga radial permitida a la entrada / <i>Permitted input radial load</i>
A_1	[lb]	Carga axial permitida a la entrada / <i>Permitted input axial load</i>
R_2	[lb]	Carga radial admisible en la salida / <i>Maximum output radial load</i>
A_2	[lb]	Carga axial admisible en la salida / <i>Maximum output axial load</i>



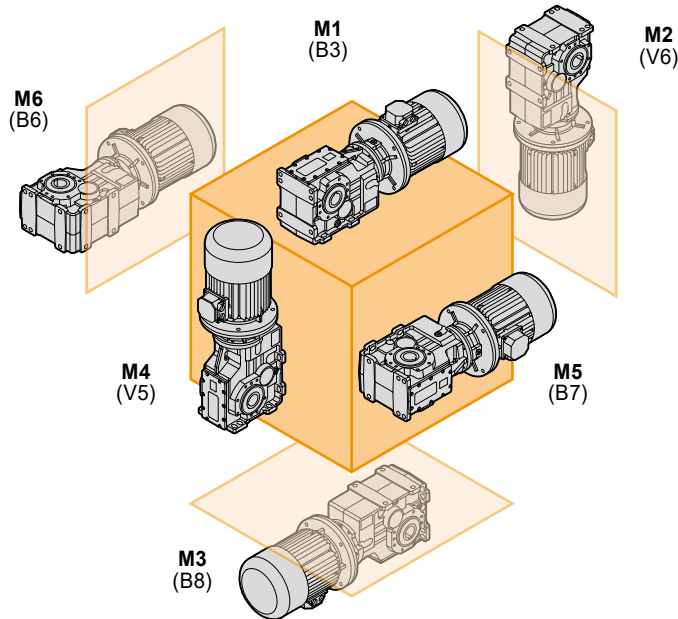
Lubricación

Lubrication

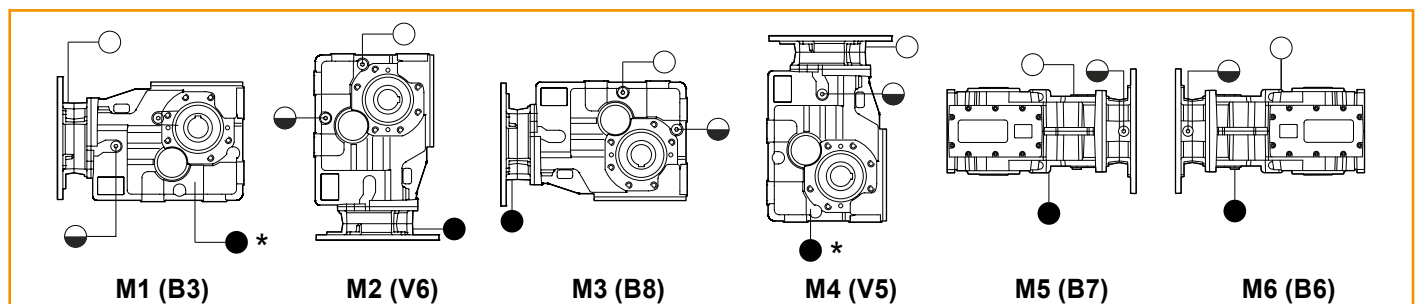
Los motorreductores de la serie ITB se suministran con lubricante sintético viscosidad 320. La cantidad de lubricante dependerá de la posición de montaje requerida.

ITB series gearmotors come complete with synthetic lubricant 320 viscosity. The lubricant quantity depends on assembly position.

ITB..



ITB	Cantidad de aceite (US gal) / Oil quantity (US gal)					
	M1 (B3)	M2 (V6)	M3 (B8)	M4 (V5)	M5 (B7)	M6 (B6)
423	0.55	0.81	0.79	1.03	0.84	0.6
433	1.13	1.34	1.29	1.9	1.4	1.05
443	1.71	2.35	2.37	3.22	2.32	1.76



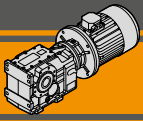
* Tapón de drenado en posición posterior

* Oil draining plug in backside position.

○ Respiradero y tapón de llenado / Breather and filling plug

◐ Tapón de nivel de aceite / Oil level plug

● Tapón de dren de aceite / Oil drain plug



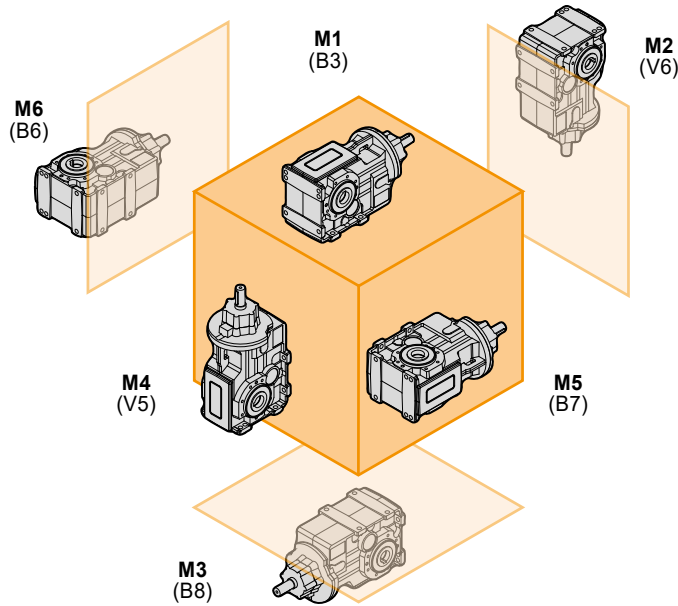
Lubricación

Lubrication

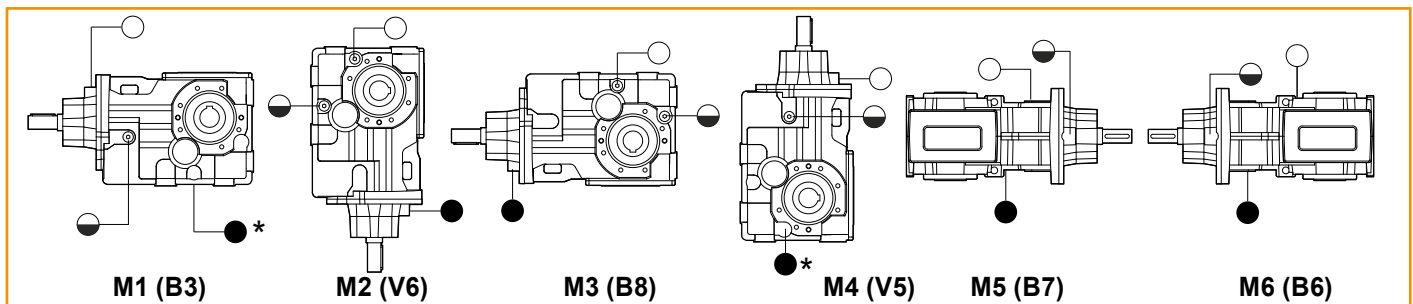
Los reductores de la serie ITBIS se suministran con lubricante sintético viscosidad 320. La cantidad de lubricante dependerá de la posición de montaje requerida.

ITBIS series gearboxes come complete with synthetic lubricant 320 viscosity. The lubricant quantity depends on assembly position.

ITBIS..



ITBIS	Cantidad de aceite (US gal) / Oil quantity (US gal)					
	M1 (B3)	M2 (V6)	M3 (B8)	M4 (V5)	M5 (B7)	M6 (B6)
423	0.6	0.92	0.84	1.03	0.86	0.66
433	1.18	1.45	1.34	1.9	1.45	1.1
443	1.82	2.53	2.48	3.22	2.43	1.87



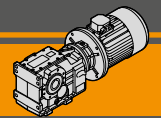
* Tapón de drenado en posición posterior

* Oil draining plug in backside position.

○ Respiradero y tapón de llenado / Breather and filling plug

● Tapón de nivel de aceite / Oil level plug

● Tapón de dren de aceite / Oil drain plug



Carga radial a la entrada

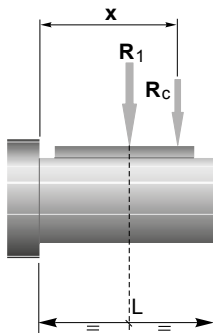
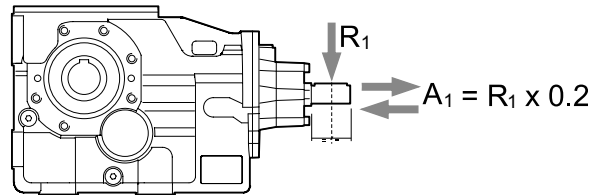
Input radial loads

ITB423 ITB433	n ₁ [rpm]	Potencia motor / Motor Power [hp]		
		3	5	7.5
R ₁ [lb]	1750	404		168
	1150	472	269	-
	850	562	-	-

ITB443	n ₁ [rpm]	Potencia motor / Motor Power [hp]				
		7.5	10	15	20	25
R ₁ [lb]	1750	831			629	269
	1150	1101		741	146	-
	850	1180	876	-	-	-

Las cargas radiales máximas aplicables están indicadas en las tablas previas.
Cuando la carga radial no se aplica en el punto medio del eje, es necesario calcular la carga efectiva a través la siguiente fórmula:

*The radial loads maximum input applicable are indicated in the previous tables.
When the resulting radial load is not applied on the centre line of the shaft it is necessary to calculate the effective load with the following formula:*



	ITB 423	ITB 433	ITB 443
a	5.472		6.181
b	4.330		4.645

$$R_c = \frac{R_1 \cdot a}{(b+x)} \leq R_1$$

$$R \leq R_c$$

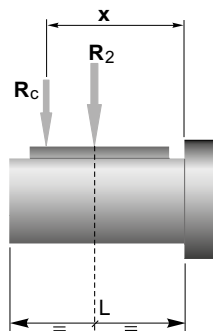
a, b = valores dados en la tabla
a, b = values given in the table

Carga radial en la salida

Output radial loads

Las cargas radiales máximas aplicables en la salida están indicadas en la siguiente tabla
Cuando la carga radial no se aplica en el punto medio del eje, es necesario calcular la carga efectiva a través la siguiente fórmula:

*The radial loads maximum output applicable are indicated in the technical data table.
When the resulting radial load is not applied on the centre line of the shaft it is necessary to calculate the effective load with the following formula:*

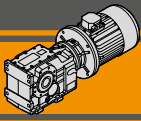


	ITB 423	ITB 433	ITB 443
a	7.165	8.582	9.921
b	5.590	6.614	7.559
R _{2MAX}	4.158	5.170	6.969

$$R_c = \frac{R_2 \cdot a}{(b+x)} \leq R_{2MAX}$$

$$R \leq R_c$$

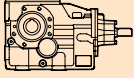
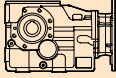
a, b = valores dados en la tabla
a, b = values given in the table



Datos técnicos


n₁ 1750 rpm

Technical data

	n₂ [rpm]	Mn₂ [lb·in]	Pn₁ [hp]	i	R₂ [lb]		NEMA Motores aplicables NEMA Motor adapters
ITBIS 423						ITB 423	
						56C	140TC
							180TC
							210TC
	238	4425	17.80	7.34	2160		
	191	4425	14.26	9.16	2439		
	148	5310	13.24	11.85	2725		
	112	5310	10.03	15.64	3174		
	96	6196	9.99	18.32	3354		
	87	6196	9.10	20.12	3531		
	77	7081	9.15	22.85	3665		
	62	7081	7.41	28.22	4115		
	59	7523	7.52	29.57	4159		
	57	7523	7.19	30.90	4159		
	51	7523	6.42	34.57	4159		
	46	7523	5.85	37.99	4159		*
	45	7966	6.04	39.01	4159		*
	42	7966	5.65	41.70	4159		*
	36	7966	4.79	49.13	4159		
	35	7966	4.69	50.19	4159		
	33	7966	4.37	53.77	4159		
	30	7966	3.97	59.26	4159		
	25	7966	3.35	70.40	4159		
	23	8408	3.22	77.08	4159		
	20	8408	2.88	86.24	4159		
	19	8408	2.63	94.77	4159		
	17	8408	2.38	104.04	4159		
	14	8408	2.03	122.57	4159		
	13	8408	1.84	134.15	4159		
	12	8408	1.67	147.84	4159		


NOTA

Las áreas resaltadas indican el tamaño de carcasa del motor correspondiente.

 * =El Factor de servicio (sf) se deberá seleccionar con respecto a la aplicación: Favor de contactar con nuestro Servicio Técnico

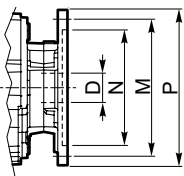
NOTE

Highlighted áreas indicate the motor input flange available on each gearbox size.

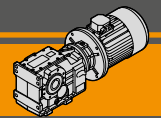
 * =The service factor (sf) has to be selected depending on application: please contact our Technical Department.

Antes de seleccionar cualquier reductor, favor de revisar los valores de desempeño en las páginas C11 a la C15.

Before selecting any gearbox, please read the performance values shown in the tables on page C11 to C15.



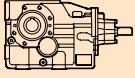
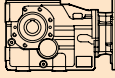
Dimensiones NEMA/ NEMA Dimensions				
	56C	140TC	180TC	210TC
N	4.5		8.5	
M	5.875		7.25	
P	6.5		9	
D	0.625	0.875	1.125	1.375



Datos técnicos

n₁ 1750 rpm


Technical data

	n ₂ [rpm]	Mn ₂ [lb·in]	Pn ₁ [hp]	i	R ₂ [lb]		NEMA Motores aplicables NEMA Motor adapters			
ITBIS 433						ITB 433				
						56C	140TC	180TC	210TC	250TC
213	8851	31.83	8.21	2774						
171	8851	25.52	10.25	3133						
132	11506	25.63	13.25	3405						
100	12391	20.93	17.49	3886						
86	14161	20.46	20.44	4060						
78	15046	19.76	22.50	4189						
69	15046	17.45	25.49	4487						
56	15046	14.09	31.56	5047						
53	15046	13.48	32.98	5171						
51	15046	12.85	34.55	5171						
45	15046	11.50	38.66	5171						
41	15046	10.46	42.48	5171						
40	15931	10.81	43.51	5171						*
38	15931	10.08	46.64	5171						*
31	15931	8.42	55.98	5171						
29	14161	6.96	60.14	5171						
26	14161	6.31	66.27	5171						
22	15931	6.00	78.52	5171					*	*
20	15931	5.49	85.97	5171					*	
18	15931	4.89	96.19	5171					*	
17	15931	4.46	105.70	5171					*	
15	15931	4.06	116.04	5171					*	
13	15931	3.44	136.71	5171						
12	15931	3.15	149.63	5171						
11	15931	2.85	164.89	5171						

ITB


NOTA

Las áreas resaltadas indican el tamaño de carcasa del motor correspondiente.

 * = El Factor de servicio (sf) se deberá seleccionar con respecto a la aplicación: Favor de contactar con nuestro Servicio Técnico

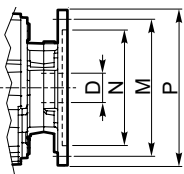
N.B.

Highlighted areas indicate motor inputs available on each size of unit.

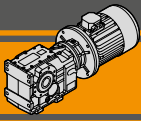
 * = The service factor (sf) has to be selected depending on application: please contact our Technical Department.

Antes de seleccionar cualquier reductor, favor de revisar los valores de desempeño en las páginas C11 a la C15.

Before selecting any gearbox, please read the performance values shown in the tables on page C11 to C15.



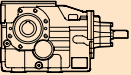
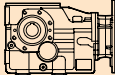
Dimensiones NEMA/ NEMA Dimensions					
	56C	140TC	180TC	210TC	250TC
N	4.5		8.5		
M	5.875			7.25	
P	6.5		9		10
D	0.625	0.875	1.125	1.375	1.625



Datos técnicos

n₁ 1750 rpm

Technical data

	n ₂ [rpm]	Mn ₂ [lb·in]	Pn ₁ [hp]	i	R ₂ [lb]		NEMA Motores aplicables NEMA Motor adapters										
ITBIS 443						ITB 443											
						56C	140TC	180TC	210TC	250TC	280TC						
	222	15046	56.40	7.88	3891												
	184	15046	46.62	9.53	4321												
	149	15931	40.04	11.75	4794												
	124	17702	36.99	14.13	5188												
	102	20357	34.91	17.23	5586												
	76	24782	31.62	23.16	6185												
	71	26552	31.59	24.82	6263												
	58	26552	26.13	30.03	6969												
	47	26552	21.20	37.01	6969												
	44	24782	18.53	39.46	6969												*
	39	28322	18.79	44.51	6969												*
	37	24782	15.35	47.67	6969												
	32	28322	15.44	54.26	6969												*
	24	30978	12.55	72.94	6969						*					*	*
	19	30978	9.93	92.14	6969						*					*	*
	14	30978	7.37	124.32	6969						*					*	*
	13	30978	6.74	135.45	6969												
	12	30978	6.12	150.15	6969								*				
	11	30978	5.59	163.80	6969								*				
	9.8	30978	5.12	179.16	6969								*				

NOTA

Las áreas resaltadas indican el tamaño de carcasa del motor correspondiente.



* = El Factor de servicio (sf) se deberá seleccionar con respecto a la aplicación: Favor de contactar con nuestro Servicio Técnico

N.B.

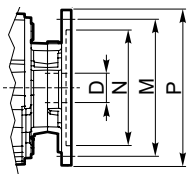
Highlighted areas indicate motor inputs available on each size of unit.



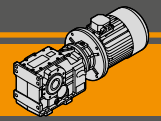
* = The service factor (sf) has to be selected depending on application: please contact our Technical Department.

Antes de seleccionar cualquier reductor, favor de revisar los valores de desempeño en las páginas C11 a la C15.

Before selecting any gearbox, please read the performance values shown in the tables on page C11 to C15.







Dimensiones NEMA/ NEMA Dimensions						
	56C	140TC	180TC	210TC	250TC	280TC
N	4.5		8.5			10.5
M	5.875			7.25		9
P	6.5		9		10	11.252
D	0.625	0.875	1.125	1.375	1.625	1.875

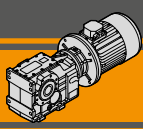


Datos técnicos

Technical data









P_1 [hp]	n_2 [rpm]	M_2 [lb·in]	sf	AGMA	i			R_2 [lb]	P_1 [hp]	n_2 [rpm]	M_2 [lb·in]	sf	AGMA	i			R_2 [lb]
0.75 hp									1.00 hp								
0.55 kW (1750 rpm)	238	186	24.1	III	7.34	ITB423	56C	2473	0.75 kW (1750 rpm)	238	248	17.7	III	7.34	ITB423	56C-140TC	2467
	191	230	19.3	III	9.16			2788		191	310	14.2	III	9.16			2780
148	292	17.9	III	11.85	3205			148	407	13.2	III	11.85	3192				
112	389	13.6	III	15.64	3719			112	531	10.0	III	15.64	3699				
96	460	13.5	III	18.32	4048			96	620	9.9	III	18.32	4022				
87	504	12.3	III	20.12	4159			87	682	9.0	III	20.12	4159				
77	566	12.4	III	22.85	4159			77	779	9.1	III	22.85	4159				
62	708	10.0	III	28.22	4159			62	965	7.4	III	28.22	4159				
59	735	10.2	III	29.57	4159			59	1009	7.5	III	29.57	4159				
57	770	9.8	III	30.90	4159			57	1053	7.2	III	30.90	4159				
51	867	8.7	III	34.57	4159			51	1177	6.4	III	34.57	4159				
46	947	7.9	III	37.99	4159			46	1292	5.8	III	37.99	4159				
45	974	8.2	III	39.01	4159			45	1328	6.0	III	39.01	4159				
42	1044	7.6	III	41.70	4159			42	1416	5.6	III	41.70	4159				
36	1230	6.5	III	49.13	4159			36	1673	4.8	III	49.13	4159				
35	1257	6.4	III	50.19	4159			35	1708	4.7	III	50.19	4159				
33	1345	5.9	III	53.77	4159			33	1832	4.4	III	53.77	4159				
30	1478	5.4	III	59.26	4159			30	2018	3.9	III	59.26	4159				
25	1761	4.5	III	70.40	4159			25	2399	3.3	III	70.40	4159				
23	1921	4.4	III	77.08	4159			23	2629	3.2	III	77.08	4159				
20	2151	3.9	III	86.24	4159			20	2938	2.9	III	86.24	4159				
19	2363	3.6	III	94.77	4159			19	3231	2.6	III	94.77	4159				
17	2602	3.2	III	104.04	4159			17	3540	2.4	III	104.04	4159				
14	3062	2.7	III	122.57	4159	14	4178	2.0	II	122.57	4159						
13	3346	2.5	III	134.15	4159	13	4567	1.8	II	134.15	4159						
12	3691	2.3	III	147.84	4159	12	5036	1.7	II	147.84	4159						
	31	1398	11.4	III	55.98	ITB433	56C	5171		51	1177	12.8	III	34.55	ITB433	56C-140TC	5171
	29	1505	9.4	III	60.14			5171	45	1319	11.4	III	38.66	5171			
	26	1655	8.6	III	66.27			5171	41	1443	10.4	III	42.48	5171			
	22	1965	8.1	III	78.52			5171	40	1478	10.8	III	43.51	5171			
	20	2151	7.4	III	85.97			5171	38	1584	10.0	III	46.64	5171			
	18	2399	6.6	III	96.19			5171	31	1903	8.4	III	55.98	5171			
	17	2638	6.0	III	105.70			5171	29	2045	6.9	III	60.14	5171			
	15	2894	5.5	III	116.04			5171	26	2257	6.3	III	66.27	5171			
	13	3416	4.7	III	136.71			5171	22	2673	6.0	III	78.52	5171			
	12	3735	4.3	III	149.63			5171	20	2930	5.4	III	85.97	5171			
	11	4116	3.9	III	164.89			5171	18	3275	4.9	III	96.19	5171			
	14	3107	10.0	III	124.32	ITB443	56C	6969		15	3947	4.0	III	116.04	ITB443	56C-140TC	5171
	13	3381	9.2	III	135.45			6969	13	4655	3.4	III	136.71	5171			
	12	3753	8.3	III	150.15			6969	12	5098	3.1	III	149.63	5171			
	11	4089	7.6	III	163.80			6969	11	5611	2.8	III	164.89	5171			
	9.8	4470	6.9	III	179.16			6969	24	2487	12.5	III	72.94	6969			
								19	3133	9.9	III	92.14	6969				
						14	4231	7.3	III	124.32	6969						
						13	4611	6.7	III	135.45	6969						
						12	5116	6.1	III	150.15	6969						
						11	5576	5.6	III	163.80	6969						
						9.8	6098	5.1	III	179.16	6969						

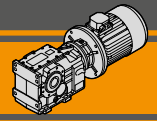
ITB



Datos técnicos

Technical data

P ₁ [hp]	n ₂ [rpm]	M ₂ [lb·in]	sf	AGMA	i			R ₂ [lb]	P ₁ [hp]	n ₂ [rpm]	M ₂ [lb·in]	sf	AGMA	i			R ₂ [lb]
1.50 hp									1.50 hp								
1.1 kW (1750 rpm)	238	363	12.1	III	7.34	ITB423		2456	1.1 kW (1750 rpm)	44	1974	12.6	III	39.46	ITB443		6969
	191	460	9.7	III	9.16			2764		39	2222	12.7	III	44.51			6969
	148	593	9.0	III	11.85			3169		37	2381	10.4	III	47.67			6969
	112	779	6.8	III	15.64			3664		32	2708	10.5	III	54.26			6969
	96	912	6.8	III	18.32			3977		24	3647	8.5	III	72.94			6969
	87	1009	6.2	III	20.12			4159		19	4602	6.7	III	92.14			6969
	77	1142	6.2	III	22.85			4159		14	6204	5.0	III	124.32			6969
	62	1407	5.0	III	28.22			4159		13	6762	4.6	III	135.45			6969
	59	1478	5.1	III	29.57			4159		12	7497	4.1	III	150.15			6969
	57	1540	4.9	III	30.90			4159		11	8178	3.8	III	163.80			6969
	51	1726	4.4	III	34.57			4159		9.8	8948	3.5	III	179.16			6969
	46	1894	4.0	III	37.99			4159									
	45	1947	4.1	III	39.01			4159									
	42	2080	3.8	III	41.70			4159									
	36	2452	3.2	III	49.13			4159									
	35	2505	3.2	III	50.19			4159									
	33	2682	3.0	III	53.77			4159									
	30	2956	2.7	III	59.26			4159									
	25	3514	2.3	III	70.40			4159									
	23	3850	2.2	III	77.08			4159									
	20	4310	2.0	II	86.24	4159											
	19	4735	1.8	II	94.77	4159											
	17	5195	1.6	II	104.04	4159											
	14	6125	1.4	II	122.57	4159											
	13	6700	1.3	I	134.15	4159											
	12	7382	1.1	I	147.84	4159											
	69	1275	11.8	III	25.49	ITB433		5171		132	903	12.7	III	13.25	ITB433		4206
	56	1575	9.5	III	31.56			5171		100	1195	10.4	III	17.49			4867
	53	1646	9.1	III	32.98			5171		86	1390	10.2	III	20.44			5171
	51	1726	8.7	III	34.55			5171		78	1531	9.8	III	22.50			5171
	45	1929	7.8	III	38.66			5171		69	1735	8.7	III	25.49			5171
	41	2124	7.1	III	42.48			5171		56	2151	7.0	III	31.56			5171
	40	2177	7.3	III	43.51			5171		53	2248	6.7	III	32.98			5171
	38	2328	6.8	III	46.64			5171		51	2354	6.4	III	34.55			5171
	31	2797	5.7	III	55.98			5171		45	2629	5.7	III	38.66			5171
	29	3000	4.7	III	60.14			5171		41	2894	5.2	III	42.48			5171
	26	3310	4.3	III	66.27			5171		40	2965	5.4	III	43.51			5171
	22	3921	4.1	III	78.52			5171		38	3177	5.0	III	46.64			5171
	20	4293	3.7	III	85.97			5171		31	3815	4.2	III	55.98			5171
	18	4806	3.3	III	96.19			5171		29	4098	3.5	III	60.14			5171
	17	5275	3.0	III	105.70			5171									
	15	5797	2.7	III	116.04			5171									
	13	6824	2.3	III	136.71	5171											
	12	7470	2.1	III	149.63	5171											
	11	8231	1.9	II	164.89	5171											

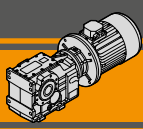


ITB

Datos técnicos





Technical data

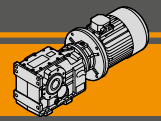
P_1 [hp]	n_2 [rpm]	M_2 [lb·in]	sf	AGMA	i			R_2 [lb]	P_1 [hp]	n_2 [rpm]	M_2 [lb·in]	sf	AGMA	i			R_2 [lb]									
2.0 hp									3.0 hp																	
1.5 kW (1750 rpm)	26	4514	3.1	III	66.27			5171	2.2 kW (1750 rpm)	41	4240	3.5	III	42.48			5171									
	22	5346	3.0	III	78.52			40		4346	3.7	III	43.51	5171												
	20	5859	2.7	III	85.97			38		4655	3.4	III	46.64	5171												
	18	6550	2.4	III	96.19			31		5594	2.8	III	55.98	5171												
	17	7196	2.2	III	105.70			29		6010	2.4	III	60.14	5171												
	15	7904	2.0	II	116.04			26		6620	2.1	III	66.27	5171												
	13	9311	1.7	II	136.71			22		7842	2.0	II	78.52	5171												
	12	10187	1.6	II	149.63			20		8585	1.9	II	85.97	5171												
	11	11232	1.4	II	164.89			18		9612	1.7	II	96.19	5171												
								17		10559	1.5	II	105.70	5171												
								15		11594	1.4	II	116.04	5171												
								ITB443																		
	47	2522	10.5	III	37.01												56C-140TC	6969								
	44	2691	9.2	III	39.46												56C-140TC	6969								
	39	3036	9.3	III	44.51												56C-140TC	6969								
	37	3248	7.6	III	47.67												56C-140TC	6969								
	32	3700	7.7	III	54.26												56C-140TC	6969								
	24	4965	6.2	III	72.94												56C-140TC	6969								
	19	6275	4.9	III	92.14												56C-140TC	6969								
14	8470	3.7	III	124.32	56C-140TC	6969																				
13	9222	3.4	III	135.45	56C-140TC	6969																				
12	10223	3.0	III	150.15	56C-140TC	6969																				
11	11152	2.8	III	163.80	56C-140TC	6969																				
9.8	12205	2.5	III	179.16	56C-140TC	6969																				
3.0 hp																	5.0 hp									
2.2 kW (1750 rpm)	238	735	6.0	III	7.34												2422	3.7 kW (1750 rpm)	238	1234	3.6	III	7.34			2366
	191	912	4.8	III	9.16			140TC-180TC	2716	191	1539	2.9	III	9.16	180TC	2637										
	148	1186	4.5	III	11.85			140TC-180TC	3097	148	1991	2.7	III	11.85	180TC	2979										
	112	1558	3.4	III	15.64			140TC-180TC	3554	112	2627	2.0	II	15.64	180TC	3373										
	96	1832	3.4	III	18.32			140TC-180TC	3836	96	3078	2.0	II	18.32	180TC	3605										
	87	2009	3.1	III	20.12			140TC-180TC	4010	87	3380	1.8	II	20.12	180TC	3743										
	77	2283	3.1	III	22.85			140TC-180TC	4159	77	3839	1.8	II	22.85	180TC	3928										
	62	2815	2.5	III	28.22			140TC-180TC	4159	62	4740	1.5	II	28.22	180TC	4159										
	59	2956	2.5	III	29.57			140TC-180TC	4159	59	4967	1.5	II	29.57	180TC	4159										
	57	3089	2.4	III	30.90			140TC-180TC	4159	57	5190	1.4	I	30.90	180TC	4159										
	51	3452	2.2	III	34.57			140TC-180TC	4159	51	5807	1.3	I	34.57	180TC	4159										
	46	3797	2.0	II	37.99			140TC-180TC	4159	46	6381	1.2	I	37.99	180TC	4159										
	45	3894	2.0	II	39.01			140TC-180TC	4159	45	6554	1.2	I	39.01	180TC	4159										
	42	4169	1.9	II	41.70			140TC-180TC	4159	42	7005	1.1	I	41.70	180TC	4159										
	36	4903	1.6	II	49.13			140TC-180TC	4159	36	8253	1.0	I	49.13	180TC	4159										
	35	5010	1.6	II	50.19			140TC-180TC	4159	35	8432	0.9	I	50.19	180TC	4159										
	33	5372	1.5	II	53.77			140TC-180TC	4159																	
	30	5921	1.3	I	59.26			140TC-180TC	4159																	
								ITB433																		
	213	823	10.8	III	8.21												140TC-180TC		3239							
	171	1027	8.6	III	10.25												140TC-180TC		3640							
132	1328	8.7	III	13.25	140TC-180TC	4166																				
100	1744	7.1	III	17.49	140TC-180TC	4805																				
86	2045	6.9	III	20.44	140TC-180TC	5171																				
78	2248	6.7	III	22.50	140TC-180TC	5171																				
69	2549	5.9	III	25.49	140TC-180TC	5171																				
56	3151	4.8	III	31.56	140TC-180TC	5171																				
53	3292	4.6	III	32.98	140TC-180TC	5171																				
51	3452	4.4	III	34.55	140TC-180TC	5171																				
45	3859	3.9	III	38.66	140TC-180TC	5171																				
					ITB433																					
213	1380	6.4	III	8.21										180TC	3189											
171	1721	5.1	III	10.25										180TC	3570											
132	2227	5.2	III	13.25										180TC	4061											
100	2938	4.2	III	17.49										180TC	4644											
86	3433	4.1	III	20.44										180TC	4994											
78	3780	4.0	III	22.50										180TC	5171											
69	4282	3.5	III	25.49										180TC	5171											
56	5301	2.8	III	31.56										180TC	5171											
53	5540	2.7	III	32.98										180TC	5171											
51	5804	2.6	III	34.55	180TC	5171																				
45	6494	2.3	III	38.66	180TC	5171																				



Datos técnicos

Technical data

P ₁ [hp]	n ₂ [rpm]	M ₂ [lb·in]	sf	AGMA	i			R ₂ [lb]	P ₁ [hp]	n ₂ [rpm]	M ₂ [lb·in]	sf	AGMA	i			R ₂ [lb]	
5.0 hp									7.5 hp									
3.7 kW (1750 rpm)	41	7136	2.1	II	42.48	ITB433	180TC	5171	5.5 kW	222	1965	7.6	III	7.88	ITB443	210TC	4503	
	40	7310	2.2	II	43.51			5171	(1750 rpm)	184	2381	6.3	III	9.53			4973	
	38	7834	2.0	II	46.64			5171	149	2938	5.4	III	11.75	5537				
	31	9404	1.7	II	55.98			5171	124	3531	5.0	III	14.13	6079				
	29	10102	1.4	I	60.14			5171	102	4301	4.7	III	17.23	6707				
	26	11133	1.3	I	66.27			5171	76	5780	4.3	III	23.16	6969				
	22	13190	1.2	I	78.52			5171	71	6196	4.3	III	24.82	6969				
	20	14442	1.1	I	85.97			5171	58	7497	3.5	III	30.03	6969				
	18	16158	1.0	I	96.19			5171	47	9240	2.9	III	37.01	6969				
	47	6218	4.3	III	37.01	ITB443	180TC	6969	44	9851	2.5	III	39.46	6969				
	44	6629	3.7	III	39.46			6969	39	11117	2.5	III	44.51	6969				
	39	7477	3.8	III	44.51			6969	37	11904	2.1	III	47.67	6969				
	37	8007	3.1	III	47.67			6969	32	13550	2.1	III	54.26	6969				
	32	9115	3.1	III	54.26			6969	24	18215	1.7	II	72.94	6969				
	24	12254	2.5	III	72.94			6969	19	23012	1.3	I	92.14	6969				
	19	15478	2.0	II	92.14			6969	14	31040	1.0	I	124.32	6969				
	14	20883	1.5	II	124.32			6969	13	33828	0.9	I	135.45	6969				
	13	22754	1.4	I	135.45			6969	10.0 hp									
12	25224	1.2	I	150.15	6969	7.5 kW	238	2505	1.8	II	7.34	ITB423	210TC	2257				
11	27517	1.1	I	163.80	6969	(1750 rpm)	191	3115	1.4	II	9.16			2484				
9.8	30097	1.0	I	179.16	6969	148	4036	1.3	I	11.85	2751							
									112	5328	1.0			I	15.64	3223		
									96	6240	1.0			I	18.32	3413		
									87	6850	0.9			I	20.12	3520		
									77	7780	0.9			I	22.85	3657		
									213	2797	3.2			III	8.21	ITB433	210TC	3092
									171	3487	2.5			III	10.25			3434
									132	4514	2.5			III	13.25			3857
									100	5957	2.1			III	17.49			4331
									86	6957	2.0			II	20.44			4596
									78	7665	2.0	II	22.50	4755				
									69	8683	1.7	II	25.49	4952				
									56	10745	1.4	II	31.56	5171				
									53	11232	1.3	I	32.98	5171				
									51	11763	1.3	I	34.55	5171				
									45	13161	1.1	I	38.66	5171				
									41	14462	1.0	I	42.48	5171				
									40	14816	1.1	I	43.51	5171				
									38	15878	1.0	I	46.64	5171				
									222	2682	5.6	III	7.88	ITB443	210TC	4459		
									184	3248	4.6	III	9.53			4914		
									149	4001	4.0	III	11.75			5456		
									124	4815	3.7	III	14.13			5971		
									102	5868	3.5	III	17.23			6560		
									76	7886	3.1	III	23.16			6969		
									71	8452	3.1	III	24.82			6969		
									58	10223	2.6	III	30.03			6969		
									47	12603	2.1	III	37.01			6969		
									44	13435	1.8	II	39.46			6969		
									39	15161	1.9	II	44.51			6969		



Datos técnicos

Technical data

P ₁ [hp]	n ₂ [rpm]	M ₂ [lb·in]	sf	AGMA	i			R ₂ [lb]
10.0 hp								
7.5 kW (1750 rpm)	37	16232	1.5	II	47.67	ITB443	210TC	6969
	32	18480	1.5	II	54.26			6969
	24	24835	1.2	I	72.94			6969
	19	31376	1.0	I	92.14			6969

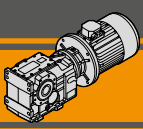
P ₁ [hp]	n ₂ [rpm]	M ₂ [lb·in]	sf	AGMA	i			R ₂ [lb]
25.0 hp								
18.5 kW (1750 rpm)	222	6620	2.3	III	7.88	ITB443	280TC	4220
	184	8010	1.9	II	9.53			4593
	149	9869	1.6	II	11.75			5012
	124	11869	1.5	II	14.13			5380
	102	14471	1.4	II	17.23			5756
	76	19454	1.3	I	23.16			6226
	71	20844	1.3	I	24.82			6309
	58	25225	1.1	I	30.03			6969
	47	31093	0.9	I	37.01			6969

15.0 hp								
11.0 kW (1750 rpm)	213	4098	2.2	III	8.21	ITB433	250TC	2995
	171	5116	1.7	II	10.25			3297
	132	6620	1.7	II	13.25			3654
	100	8736	1.4	II	17.49			4018
	86	10205	1.4	II	20.44			4198
	78	11240	1.3	I	22.50			4293
	69	12727	1.2	I	25.49			4952
	56	15763	1.0	I	31.56			5171
	53	16471	0.9	I	32.98			5171
	222	3939	3.8	III	7.88			ITB443
	184	4762	3.2	III	9.53	4812		
	149	5868	2.7	III	11.75	5315		
	124	7054	2.5	III	14.13	5783		
	102	8603	2.4	III	17.23	6305		
	76	11568	2.1	III	23.16	6969		
	71	12391	2.1	III	24.82	6969		
	58	15002	1.8	II	30.03	6969		
47	18489	1.4	II	37.01	6969			
44	19711	1.3	I	39.46	6969			
39	22233	1.3	I	44.51	6969			
32	27101	1.0	I	54.26	6969			

30.0 hp								
22.3 kW (1750 rpm)	222	7977	1.9	II	7.88	ITB443	280TC	4144
	184	9652	1.6	II	9.53			4491
	149	11896	1.3	I	11.75			4870
	124	14307	1.2	I	14.13			5192
	102	17440	1.2	I	17.23			5500
	76	23445	1.1	I	23.16			6226
	71	25128	1.1	I	24.82			6309
	58	30405	0.9	I	30.03			6969

20.0 hp										
15.0 kW (1750 rpm)	213	5594	1.6	II	8.21	ITB433	250TC	2884		
	171	6974	1.3	I	10.25			3141		
	132	9028	1.3	I	13.25			3422		
	100	11913	1.0	I	17.49			4018		
	86	13913	1.0	I	20.44			4198		
	78	15321	1.0	I	22.50			4293		
	69	17356	0.9	I	25.49			4952		
	222	5364	2.8	III	7.88			ITB443	250TC	4296
	184	6496	2.3	III	9.53					4695
	149	8001	2.0	II	11.75					5153
	124	9621	1.8	II	14.13	5568				
	102	11727	1.7	II	17.23	6012				
	76	15772	1.6	II	23.16	6631				
	71	16905	1.6	II	24.82	6759				
	58	20454	1.3	I	30.03	6969				
	47	25207	1.1	I	37.01	6969				
	44	26880	0.9	I	39.46	6969				
39	30314	0.9	I	44.51	6969					

ITB

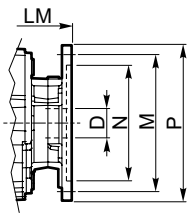
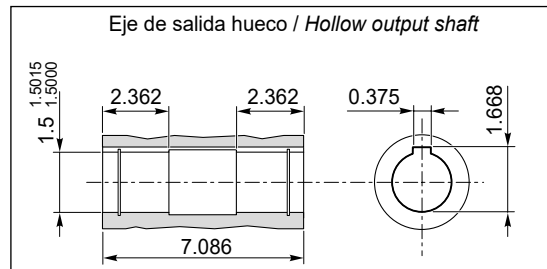
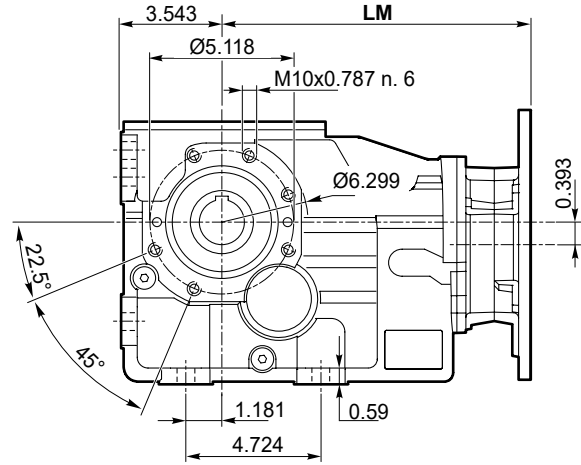
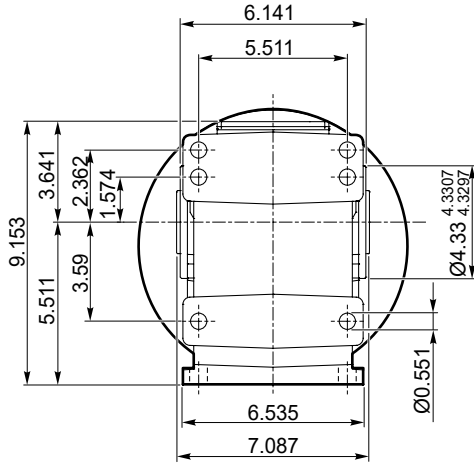


Dimensiones

Dimensions

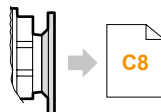
ITB 423 U

ITB 423 U

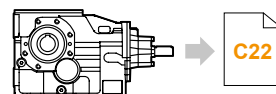


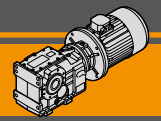
Dimensiones NEMA/ NEMA Dimensions				
	56C	140TC	180TC	210TC
LM		11.75		12.77
N		4.5		8.5
M		5.875		7.25
P		6.5		9
D	0.625	0.875	1.125	1.375

Bridas Motor
NEMA C-FACE



ITBIS 423..



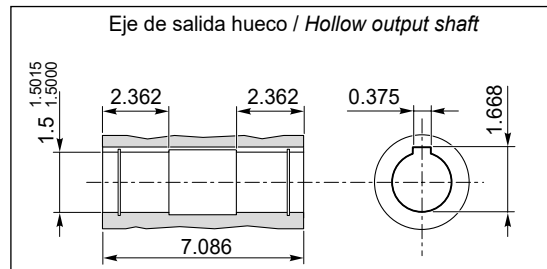
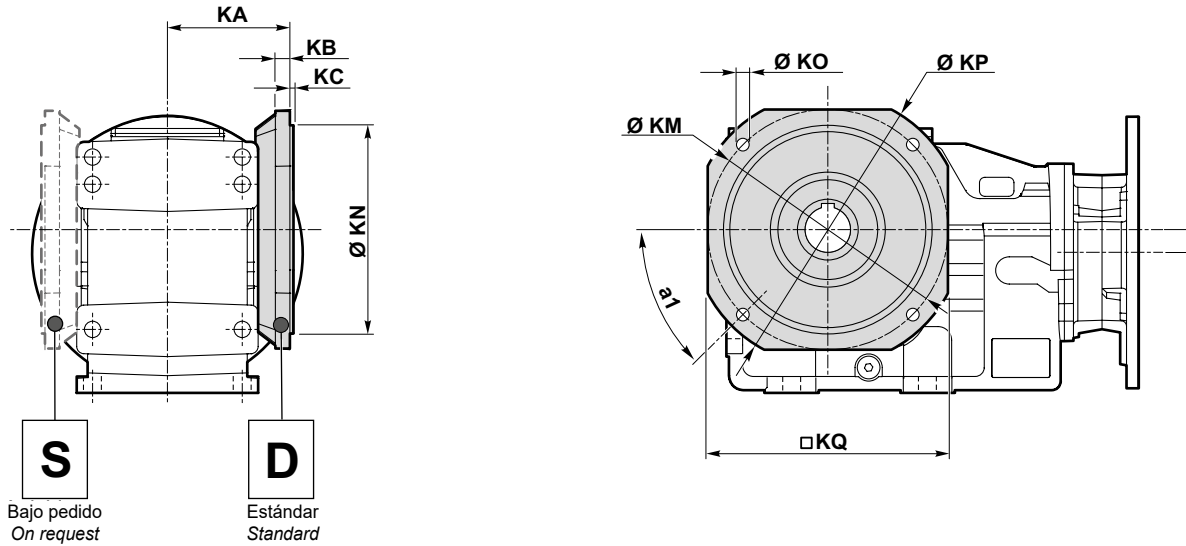


Dimensiones

Dimensions

ITB 423 F...

ITB 423 F...

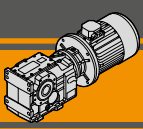


Versión F / F Version											
ITB	a ₁	KA	KB	KC	KM	KN	KO	KP	KQ	Brida / Flange	
										Tipo / Type	Peso / Weight [lb]
423	45°	4.448	0.512	0.157	6.496	5.118 5.1164 5.1148	0.433	7.874	6.772	F200	5.7
	45°	4.448	0.512	0.157	8.465	7.086 7.0849 7.0833	0.551	9.843	8.465	F250	8.3
	45°	4.448	0.512	0.157	10.433	9.055 9.0534 9.0519	0.551	11.811	10.433	F300	12.3

Peso / Weight [lb]				
ITB	56C	140TC	180TC	210TC
423 U	79.96		87.55	

Nota: Peso del reductor llenado con aceite para la posición de montaje M1 (B3)
Note: weight of the gearbox filled with oil for M1 (B3) assembly position

ITB

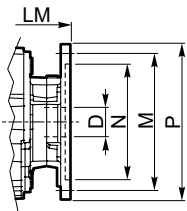
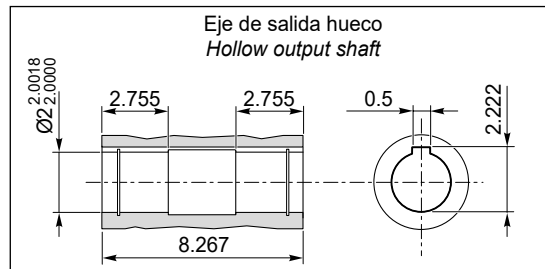
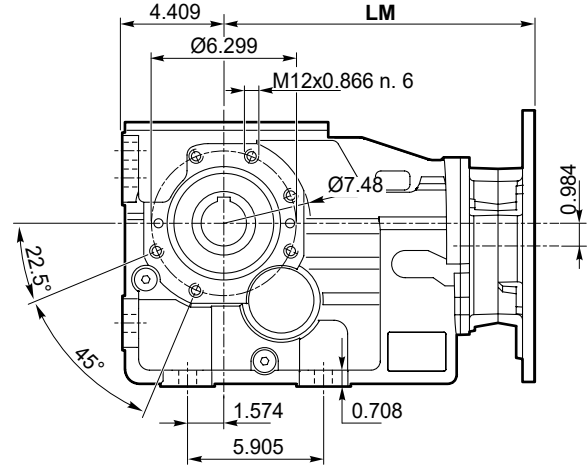
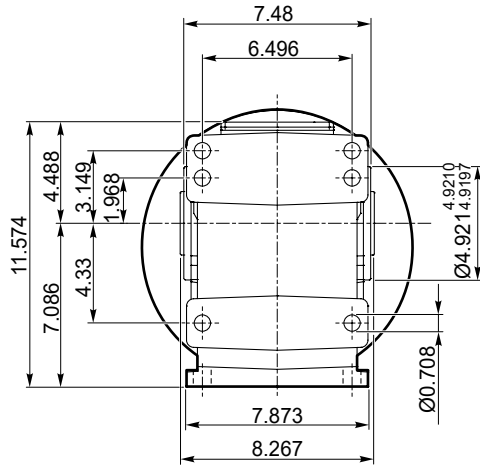


Dimensiones

Dimensions

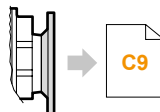
ITB 433 U

ITB 433 U

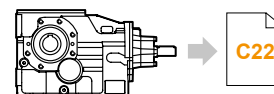


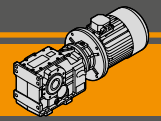
Dimensiones NEMA/ NEMA Dimensions					
	56C	140TC	180TC	210TC	250TC
LM		13.73		14.75	16.7
N		4.5		8.5	
M		5.875		7.25	
P		6.5		9	10
D	0.625	0.875	1.125	1.375	1.625

Bridas Motor
NEMA C-FACE



ITBIS 433..



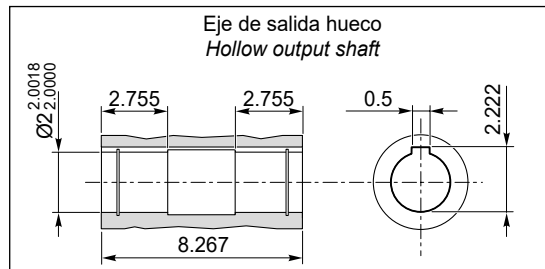
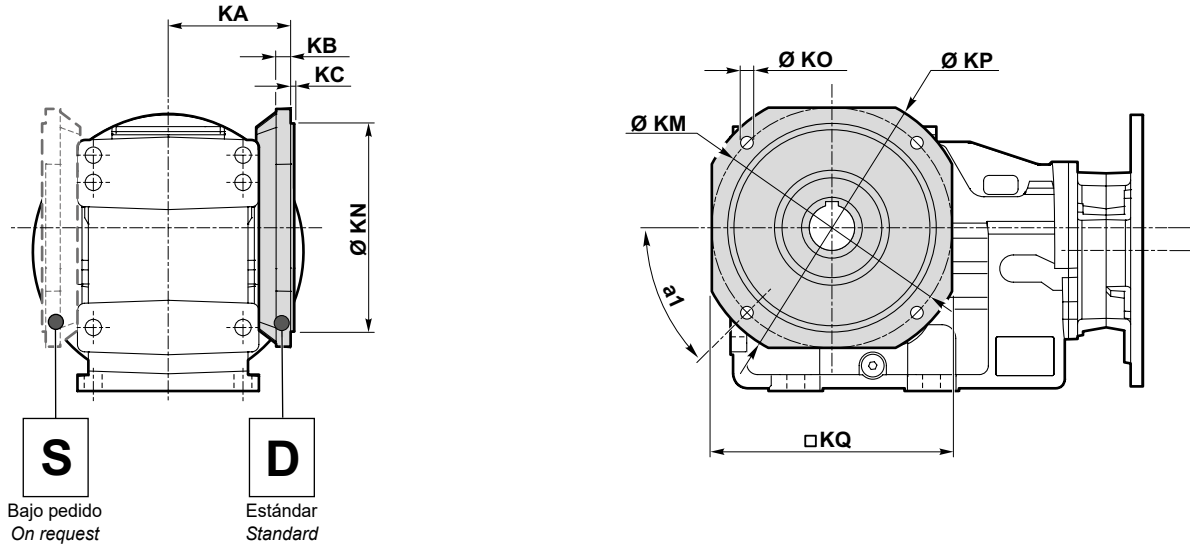


Dimensiones

Dimensions

ITB 433 F...

ITB 433 F...

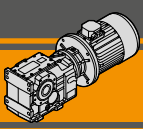


Versión F / F Version											
ITB	a ₁	KA	KB	KC	KM	KN	KO	KP	KQ	Brida / Flange	
										Tipo / Type	Peso / Weight [lb]
433	45°	5.314	0.630	0.157	8.465	7.086 ^{7.0849} / _{7.0833}	0.551	9.843	8.465	F250	8.3
	45°	5.314	0.630	0.157	10.433	9.055 ^{9.0534} / _{9.0519}	0.551	11.811	10.236	F300	12.3
	45°	5.314	0.630	0.157	11.811	9.842 ^{9.8408} / _{9.8393}	0.709	13.780	11.811	F350	20.0

Peso / Weight [lb]					
ITB	56C	140TC	180TC	210TC	250TC
433 U	118.51		126.13		139.27

Nota: Peso del reductor llenado con aceite para la posición de montaje M1 (B3)
Note: weight of the gearbox filled with oil for M1 (B3) assembly position

ITB

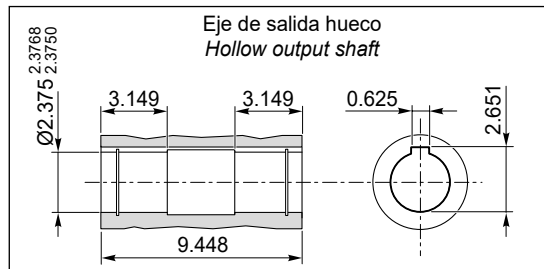
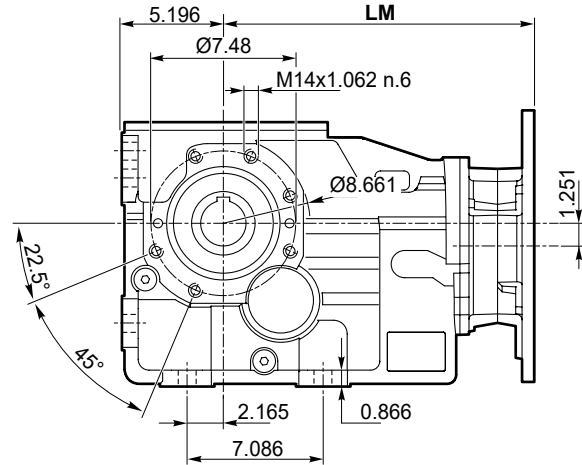
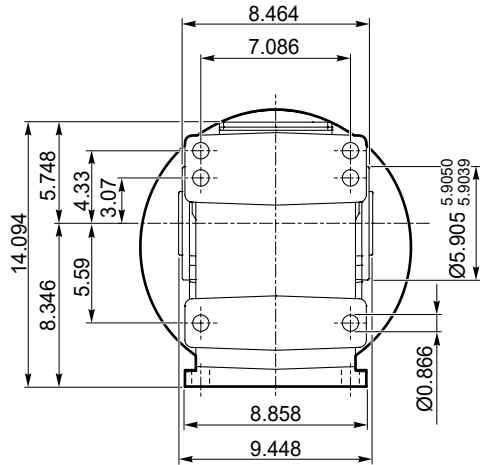


Dimensiones

Dimensions

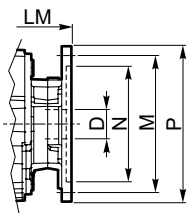
ITB 443 U

ITB 443 U

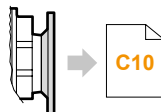


Dimensiones NEMA/ NEMA Dimensions

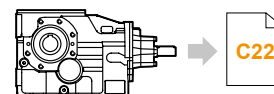
	56C	140TC	180TC	210TC	250TC	280TC
LM	15.525		16.549		18.498	18.897
N	4.5			8.5		10.5
M	5.875			7.25		9
P	6.5			9		10
D	0.625	0.875	1.125	1.375	1.625	1.875

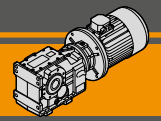


Bridas Motor
NEMA C-FACE



ITBIS 443..



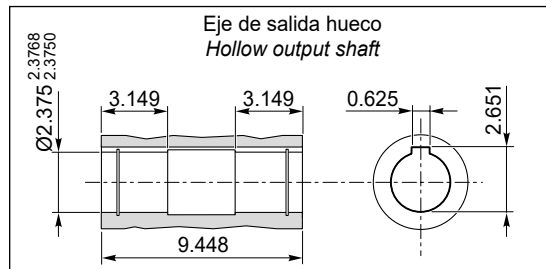
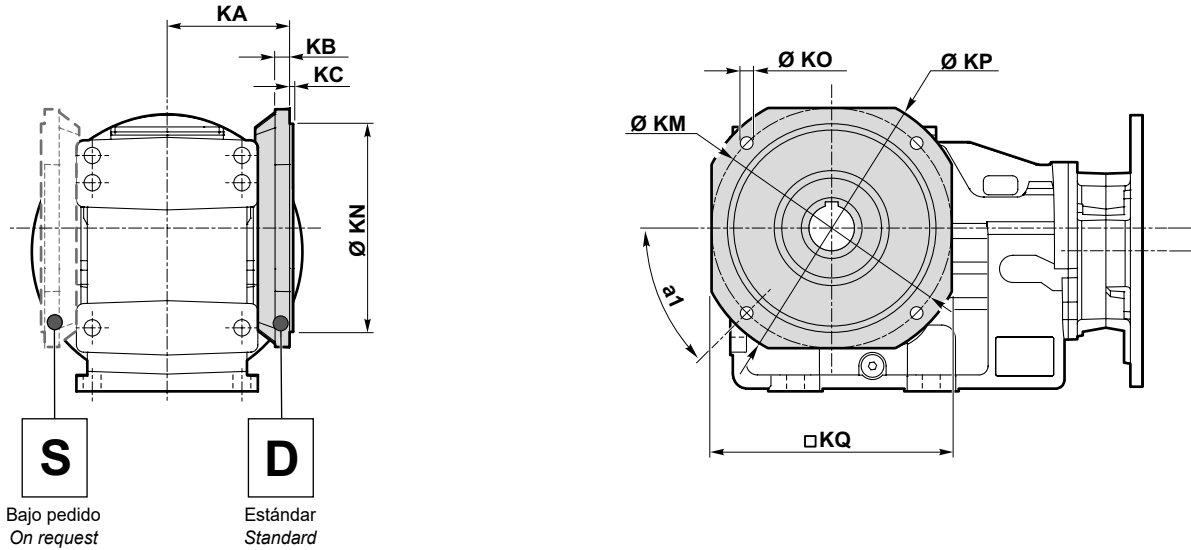


Dimensiones

Dimensions

ITB 443 F...

ITB 443 F...

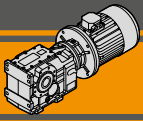


Versión F / F Version											
ITB	a ₁	KA	KB	KC	KM	KN	KO	KP	KQ	Brida / Flange	
										Tipo / Type	Peso / Weight [lb]
443	45°	5.905	0.709	0.157	10.433	9.055 9.0534 9.0519	0.551	11.811	10.433	F300	16.3
	45°	5.905	0.709	0.157	11.811	9.842 9.8408 9.8393	0.709	13.780	11.811	F350	22.4
	45°	5.905	0.709	0.157	15.748	13.779 13.7778 13.7763	0.709	17.717	15.748	F400	37.2

Peso / Weight [lb]							
ITB	56C	140TC	180TC	210TC	250TC	280TC	
443 U		221.06		228.64		241.78	244.56

Nota: Peso del reductor llenado con aceite para la posición de montaje M1 (B3)
Note: weight of the gearbox filled with oil for M1 (B3) assembly position

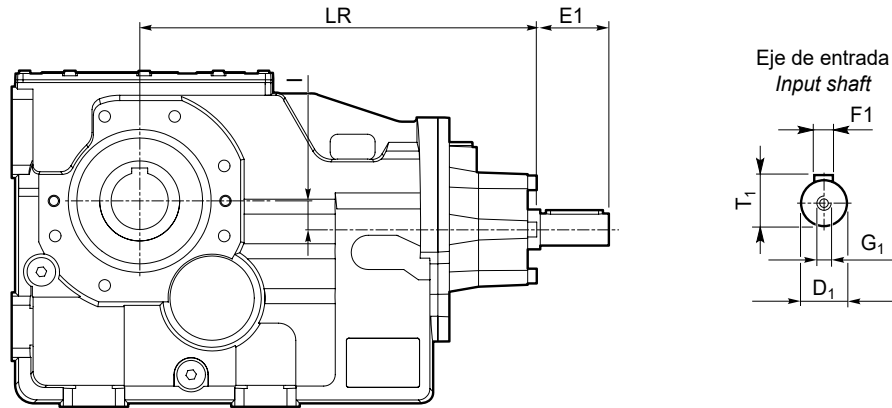
ITB



Dimensiones

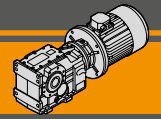
Dimensions

ITBIS..



ITBIS	Versione Version	LR	D1	E1	I	T1	F1	G1
423	U F	12.283	0.875 ^{0.8742} / _{0.8734}	1.969	1.26	0.958	0.188	1/4-20 UNC
433		14.263	0.875 ^{0.8742} / _{0.8734}	1.969	1.26	0.958	0.188	1/4-20 UNC
443		16.746	1.625 ^{1.6254} / _{1.6248}	3.15	1.476	1.791	0.375	5/8-11 UNC

ITBIS	Peso / Weight [lb]
423 U	87.96
433 U	131.39
443 U	251.1



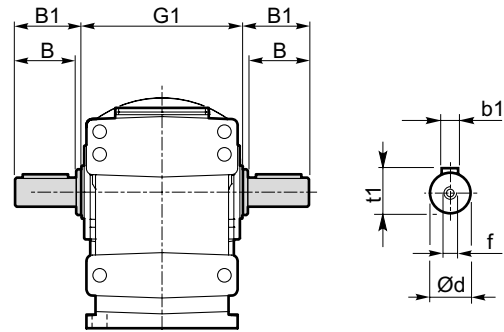
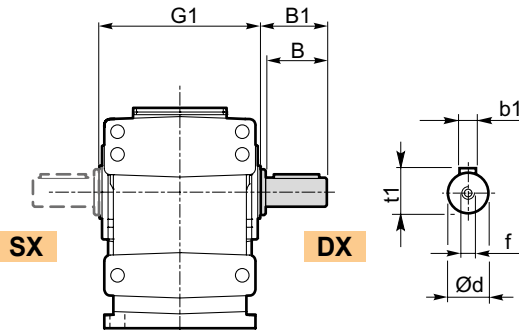
Accesorios

Accessories

Eje de salida / Output shaft

ITB.. SZ..
ITBIS..SZ..

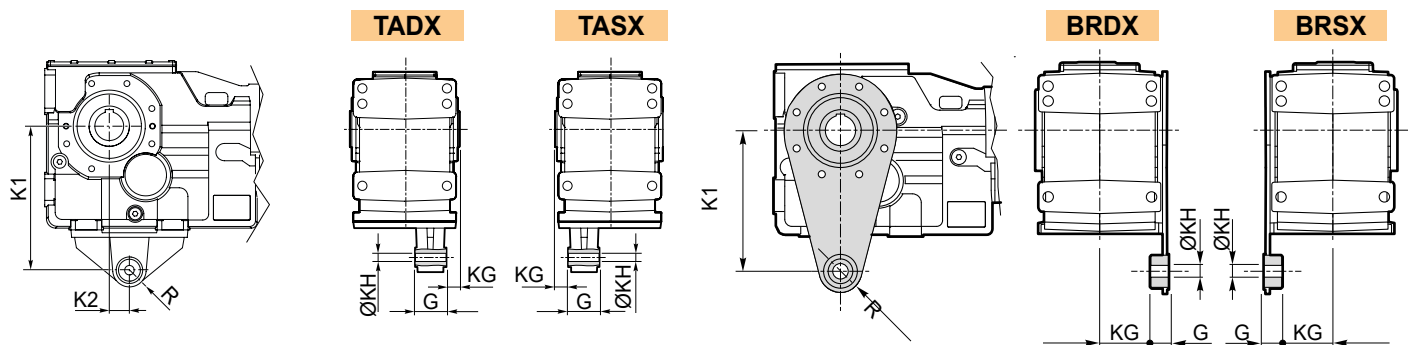
ITB... DZ
ITBIS..DZ



ITB	d	B	B1	G1	f	b1	t1	Peso / Weight [lb]	
								SZ	DZ
423	1.5 ^{1.5000} 1.4988	2.992	3.149	7.086	5/8-11 UNC	0.375	1.664	4.85	7.05
433	2 ^{2.0000} 1.9988	3.937	4.133	8.267	5/8-11 UNC	0.5	2.218	9.48	13.66
443	2.375 ^{2.3750} 2.3738	4.724	4.921	9.448	3/4-10 UNC	0.625	2.645	15.65	22.70

Brazo de reacción / Torque arm kit

ITB..
ITBIS..



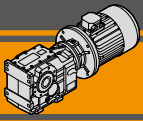
Brazo de reacción / Torque arm

ITB ITBIS	K1	K2	KG	KH	G	R	Peso Weight [lb]
423	7.874	1.181	0.984	0.650	2.362	1.142	6.39
433	9.843	1.378	0.984	0.650	2.362	1.142	9.7
443	11.811	1.378	1.181	0.984	3.150	1.575	17.85

Brazo de reacción / Torque arm

ITB ITBIS	K1	KG	KH	G	R	Peso Weight [lb]
423	7.874	2.697	0.787	0.984	1.181	3.52
433	9.842	3.268	0.984	1.181	1.378	5.95

ITB

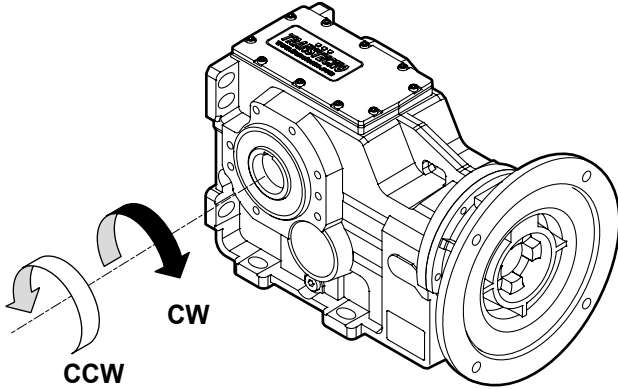


Accesorios

Accessories

Dispositivo anti-retorno / Backstop device

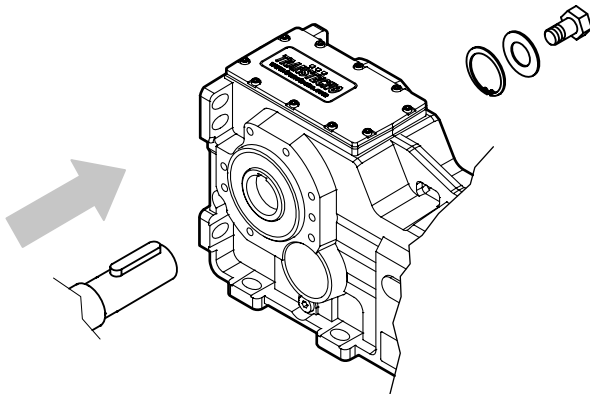
**ITB...CW
ITB...CCW**



El dispositivo anti-retorno permite que la flecha de salida gire en un solo sentido.
Antes de utilizarlo, especifique la rotación deseada como se muestra en la figura

*The backstop device allows the output shaft to rotate in just one direction.
Before using it, please specify output shaft rotation direction as shown in the figure.*

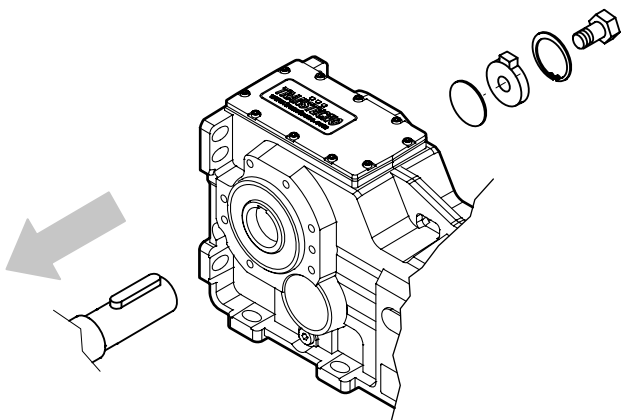
Kit de montaje para eje solido / Output shaft assembly kit



Kit de montaje para eje sólido disponible a solicitud.
Referirse con nuestro departamento técnico para conocer las instrucciones de montaje.

*Output shaft assembly kit available upon request:
for assembly instructions please contact our Technical Assistance*

Kit de montaje para eje solido / Output shaft disassembly kit



Kit de desmontaje para eje sólido disponible a solicitud.
Referirse con nuestro departamento técnico para conocer las instrucciones de montaje.

*Output shaft disassembly kit available upon request:
for assembly instructions please contact our Technical Assistance*

TRANSTECNO[®]
the modular gearmotor

ITS

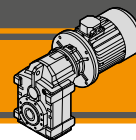


60Hz

Nema

Motorreductores pendulares
Helical parallel gearmotors



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Características técnicas
Versiones
Clasificación
Sentido de rotación
Nomenclatura
Lubricación
Cargas radiales
Datos técnicos
Dimensiones
Accesorios

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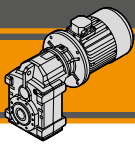
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Symbols
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Technical data
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Esta sección substituye y anula las ediciones y revisiones previas. Si usted obtiene este catálogo a través de canales de distribución no autorizados o fuera de nuestro control, la versión en vigor no estará garantizada. **En todo caso, la versión más actualizada está disponible en nuestra página de internet www.transtecno.com**

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Características técnicas

Technical features

El motorreductor ITS está diseñado para aplicaciones de uso rudo. Su carcasa fundida en una sola pieza y su diseño modular con distintos accesorios en la entrada y en la salida, incrementan su flexibilidad de uso en múltiples aplicaciones.

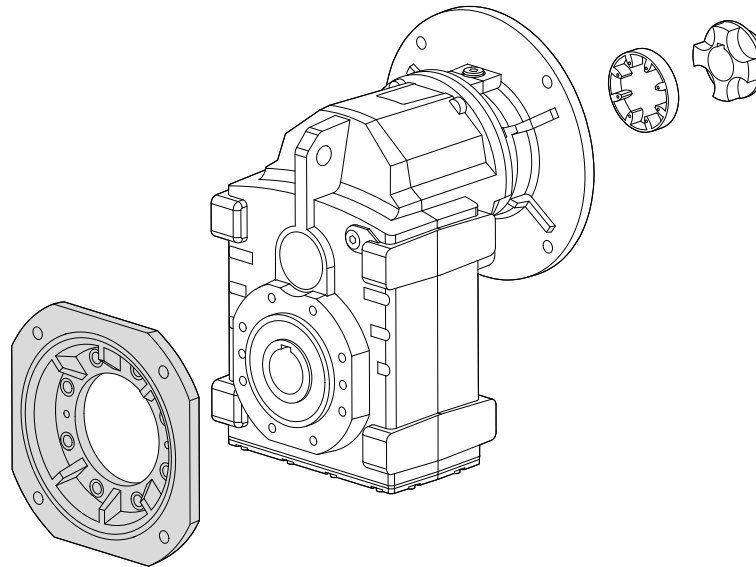
The ITS gearmotors are intended for heavy duty applications. The robust one pieces casing of the main housing and the modular design of input and output sets increase application flexibility.

Características principales de la serie ITH:

The main features of ITS range are:

- Carcasa en hierro fundido;
- Elevada modularidad;
- Lubricación con aceite sintético;
- Acoplamiento a motor con cople flexible;
- Acabado en pintura epóxica RAL 7016.

- Robust cast iron housings
- High degree of modularity
- Lubrication with synthetic oil
- Coupled to motor with flexible coupling
- Epoxy powder coating RAL 7016.



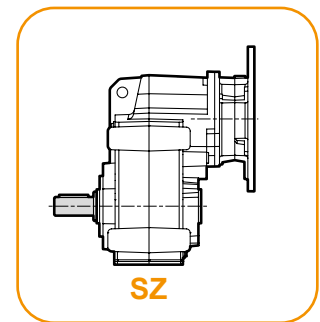
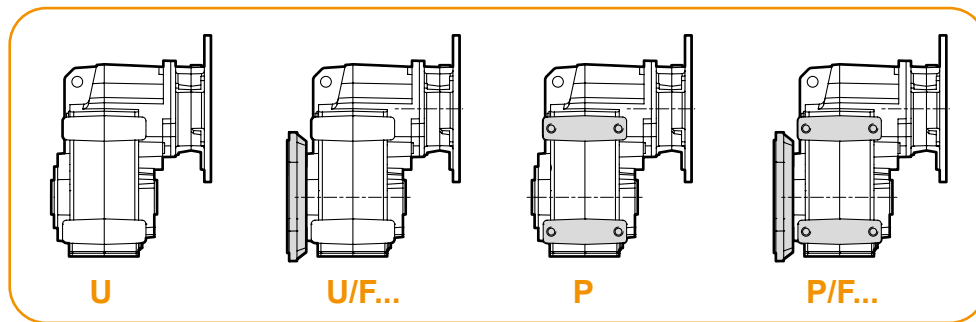
Clasificación

Classification

ITS...

Versión Reductore
Gearbox Version

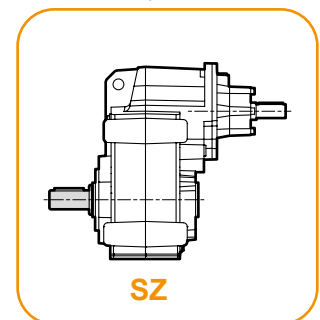
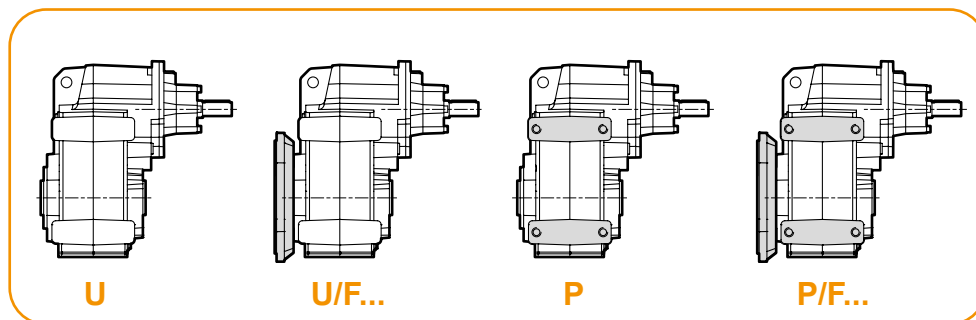
Albero di uscita
Output shaft

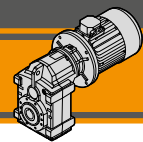


ITSIS...

Versión Reductore
Gearbox Version

Albero di uscita
Output shaft





Clasificación

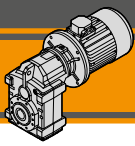
Classification

REDUCTOR / GEARBOX									
ITS	92	2	U	22.92	D1.5	56C	SZ	M1	CW
Tipo Type	Tamaño Size	Etapas Stages	Versión Version	Relación de reducción Ratio	Eje de salida Output shaft		Eje de salida Output shaft	Posición de Montaje Mounting position	Dispositivo anti retroceso Backstop device
 ITS	92 93 94	2 3	U... U/F... P... P/F...	véase tablas see tables	véase tablas see tables	56C 140TC 180TC 210TC 250TC 280TC	SZ	M1 (B3) M2 (V6) M3 (B8) M4 (V5) M5 (B7) M6 (B6)	CW CCW

ITS

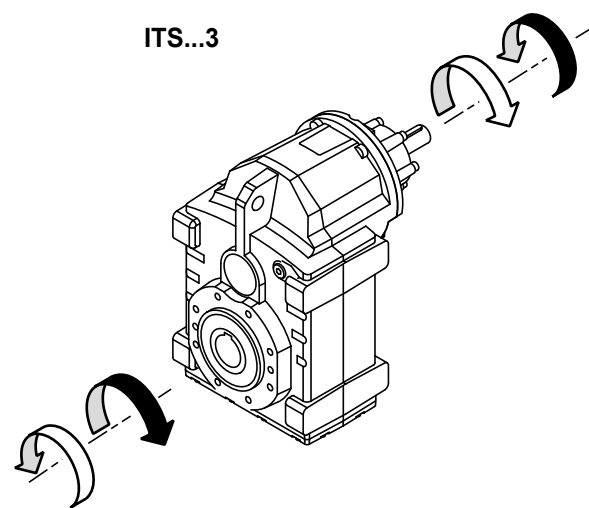
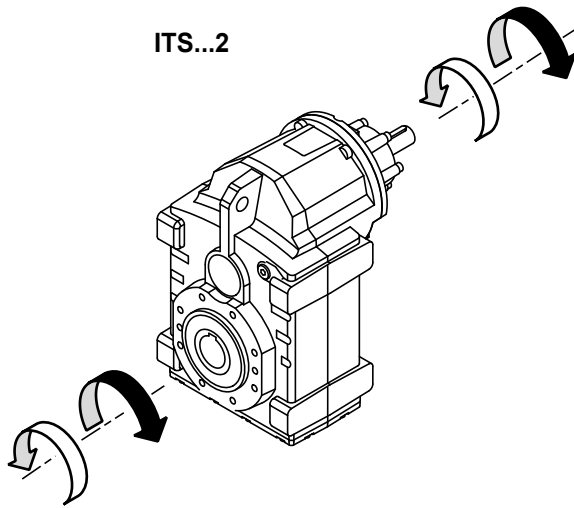
REDUCTOR / GEARBOX							
ITSIS	92	2	U	22.92	D1.5	SZ	M1
Tipo Type	Tamaño Size	Etapas Stages	Versión Version	Relación de reducción Ratio	Eje de salida Output shaft	Eje de salida Output shaft	Posición de Montaje Mounting position
 ITSIS	92 93 94	2 3	U... U/F... P... P/F...	véase tablas see tables	véase tablas see tables	SZ	M1 (B3) M2 (V6) M3 (B8) M4 (V5) M5 (B7) M6 (B6)

MOTOR / MOTOR					
7.5hp / 5.5kW	4p	3ph	230/400V	60Hz	T1
Potencia Power	Polos Poles	Fases Phases	Tensión Voltage	Frecuencia Frequency	Posición caja de bornes Terminal box pos.
véase tablas see tables	2p 4p 6p 8p	1ph 3ph	230V 230/400V	50Hz 60Hz	T1 (Std)



Sentidos de rotación

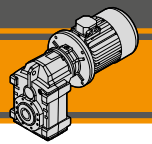
Direction of rotation



Nomenclatura

Symbols

n_1	[rpm]	Velocidad de entrada / <i>Input speed</i>
n_2	[rpm]	Velocidad de salida / <i>Output speed</i>
i		Relación de reducción / <i>Ratio</i>
P_1	[hp]	Potencia en la entrada / <i>Input power</i>
M_2	[lb·in]	Par en la salida en función de P_1 / <i>Output torque referred to P_1</i>
P_{n1}	[hp]	Potencia nominal en la entrada / <i>Nominal input power</i>
M_{n2}	[lb·in]	Par nominal en la salida en función de P_{n1} / <i>Nominal output torque referred to P_{n1}</i>
sf		Rendimiento dinámico / <i>Service factor</i>
R_1	[lb]	Carga radial permitida a la entrada / <i>Permitted input radial load</i>
A_1	[lb]	Carga axial permitida a la entrada / <i>Permitted input axial load</i>
R_2	[lb]	Carga radial admisible en la salida / <i>Maximum output radial load</i>
A_2	[lb]	Carga axial admisible en la salida / <i>Maximum output axial load</i>



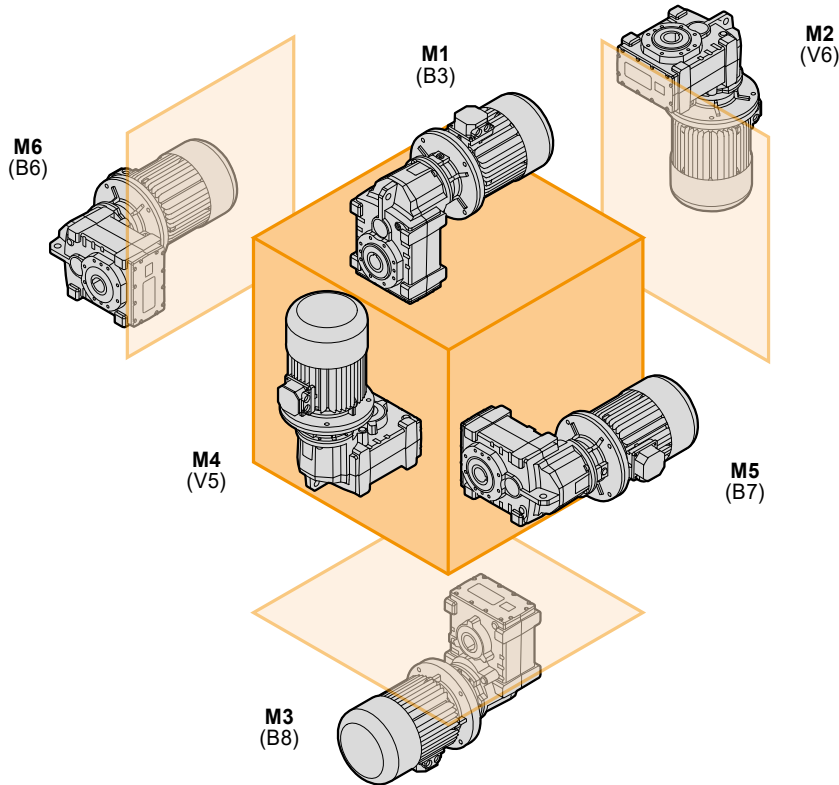
Lubricación

Lubrication

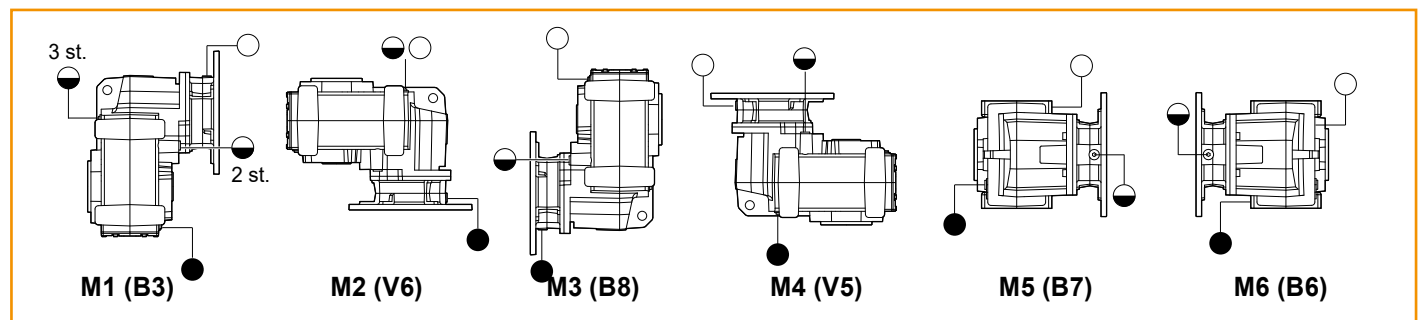
Los moto reductores de la serie ITS se suministran con lubricante sintético viscosidad 320. La cantidad de lubricante dependerá de la posición de montaje requerida.

ITS series gearmotors come complete with synthetic lubricant 320 viscosity. The lubricant quantity depends on assembly position.

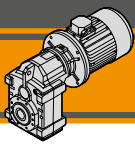
ITS..



ITS	Cantidad de aceite (US gal) / Oil quantity (US gal)					
	M1 (B3)	M2 (V6)	M3 (B8)	M4 (V5)	M5 (B7)	M6 (B6)
922	0.89	1.36	1.10	1.61	0.97	0.95
923	1.29					
932	1.24	1.84	1.13	2.03	1.18	1.16
933	1.76					
942	2.40	3.8	2.40	4.06	2.4	2.35
943	3.17					



- Respiradero y tapón de llenado / Breather and filling plug
- ◐ Tapón de nivel de aceite / Oil level plug
- Tapón de dren de aceite / Oil drain plug



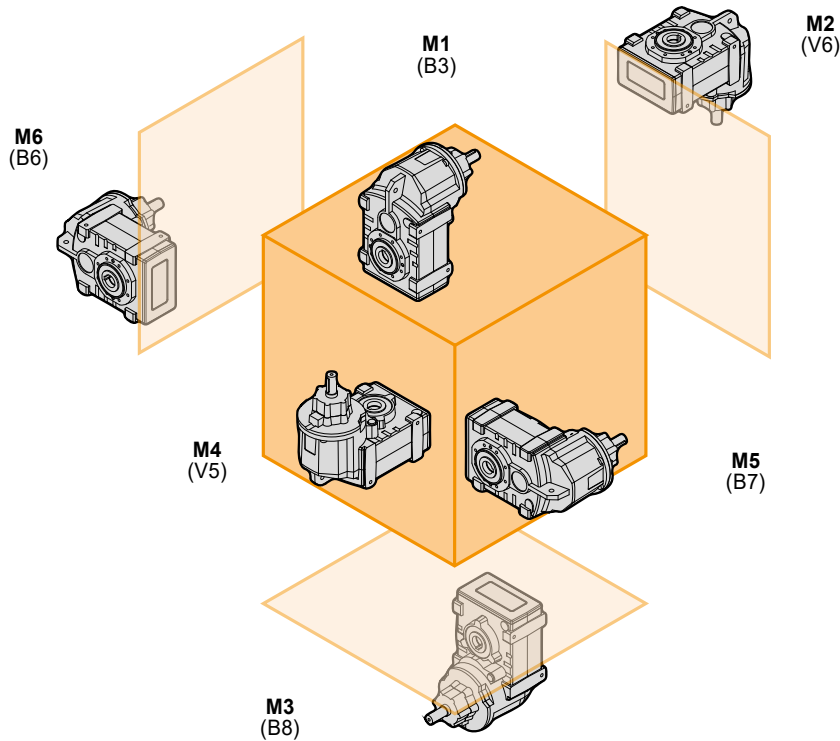
Lubricación

Lubrication

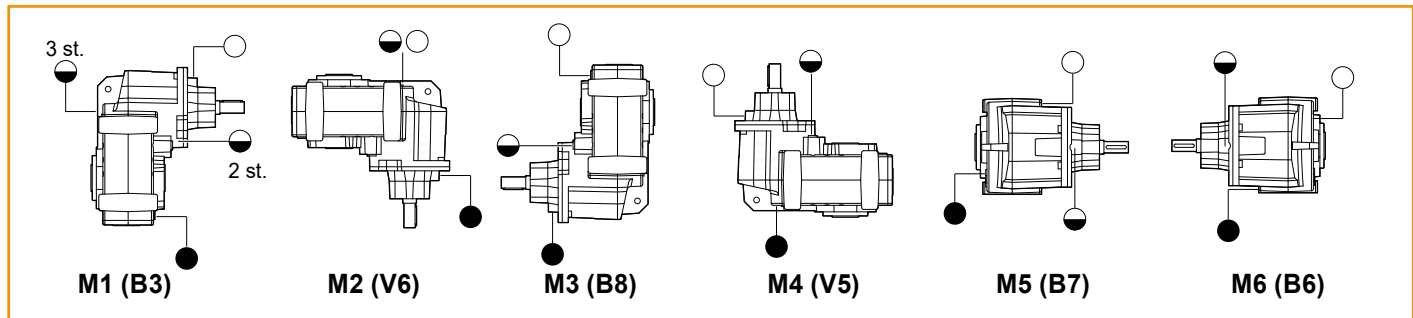
Los reductores de la serie ITSIS se suministran con lubricante sintético viscosidad 320. La cantidad de lubricante dependerá de la posición de montaje requerida.

ITSIS series gearboxes come complete with synthetic lubricant 320 viscosity. The lubricant quantity depends on assembly position.

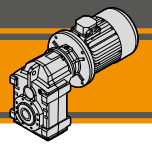
ITSIS..



ITSIS	Cantidad de aceite (US gal) / Oil quantity (US gal)					
	M1 (B3)	M2 (V6)	M3 (B8)	M4 (V5)	M5 (B7)	M6 (B6)
922	0.95	1.47	1.16	1.61	1.03	1.00
923	1.34					
932	1.29	1.95	1.24	2.03	1.24	1.21
933	1.82					
942	2.45	3.97	2.58	4.06	2.5	2.43
943	3.22	3.90	2.50	4.06	2.45	2.40



- Respiradero y tapón de llenado / Breather and filling plug
- ◐ Tapón de nivel de aceite / Oil level plug
- Tapón de dren de aceite / Oil drain plug



Carga radial a la entrada

Input Radial loads

ITS 922 ITS 923 - 932 ITS 933 - 943	n ₁ [rpm]	Potencia motor / Motor Power [hp]		
		3	5	7.5
R ₁ [lb]	1750	404		168
	1150	472	269	-
	850	562	-	-

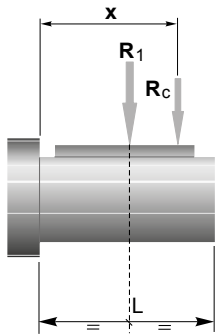
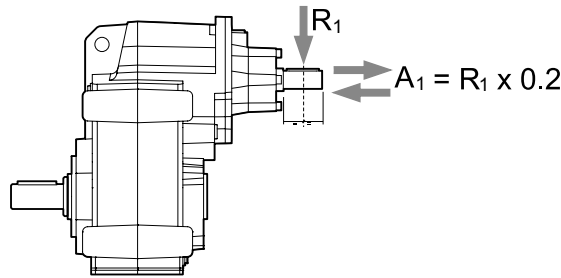
ITS 942	n ₁ [rpm]	Potencia motor / Motor Power [hp]				
		7.5	10	15	20	25
R ₁ [lb]	1750	831			629	269
	1150	1101		741	146	-
	850	1180	876	-	-	-

Las cargas radiales máximas aplicables están indicadas en las tablas.

Cuando la carga radial no se aplica en el punto medio del eje, es necesario calcular la carga efectiva a través la siguiente fórmula:

The radial loads maximum output applicable are indicated in the previous tables.

When the resulting radial load is not applied on the centre line of the shaft it is necessary to calculate the effective load with the following formula:



	ITS922	ITS923	ITS932	ITS933	ITS942	ITS943
a	5.472				6.181	5.472
b	4.330				4.645	4.330

$$R_c = \frac{R_1 \cdot a}{(b + x)} \leq R_1$$

$$R \leq R_c$$

a, b = valores dados en la tabla
a, b = values given in the table

Carga radial en la salida

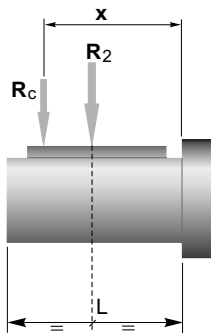
Output radial loads

Las cargas radiales máximas aplicables en la salida están indicadas en la siguiente tabla.

Cuando la carga radial no se aplica en el punto medio del eje, es necesario calcular la carga efectiva a través la siguiente fórmula:

The radial loads maximum output applicable are indicated in the technical data table.

When the resulting radial load is not applied on the centre line of the shaft it is necessary to calculate the effective load with the following formula:



ITS	922 U... 923 U...	922 P... 923 P...	932 U... 933 U...	932 P... 933 P...	942 U... 943 U...	942 P... 943 P...
a	7.480	7.165	8.818	8.503	10.314	9.921
b	5.905	5.590	6.850	6.535	7.952	7.559
R _{2MAX}	2135	4046	2697	5170	3372	6969

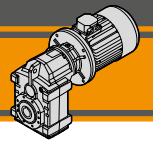
$$R_c = \frac{R_2 \cdot a}{(b + x)} \leq R_{2MAX}$$

$$R \leq R_c$$

a, b = valores dados en la tabla
a, b = values given in the table

La versión U se suministra con rodamientos esféricos en la salida.
La versión P se suministra con rodamientos de rodillos en la salida.


U version has ball bearings on the output side.
P version uses taper roller bearings.
It's possible to have taper roller bearings for U version upon request.




Datos técnicos


n₁ 1750 rpm

Technical data


	n ₂ [rpm]	Mn ₂ [lb·in]	Pn ₁ [hp]	i	R ₂ U [lb]	R ₂ P [lb]
ITSIS 932						
285	7523	35.47	6.13	623	2614	
229	7523	28.43	7.65	709	2952	
194	7523	24.08	9.03	781	3234	
177	7966	23.28	9.90	811	3368	
155	7966	20.45	11.27	874	3617	
134	7966	17.64	13.06	953	3924	
120	7966	15.80	14.58	1016	4168	
104	8851	15.23	16.81	1069	4420	
91	8851	13.31	19.24	1156	4761	
74	10621	13.02	23.57	1217	5114	
71	10621	12.41	24.75	1252	5171	
68	12391	13.88	25.81	1193	5171	
61	12391	12.41	28.88	1274	5171	
50	14604	12.16	34.71	1285	5171	
46	14604	11.10	38.01	1354	5171	
41	14604	9.94	42.53	1446	5171	
37	14604	9.03	46.73	1528	5171	
34	14604	8.23	51.30	1613	5171	
29	14604	7.00	60.44	1775	5171	
27	14604	6.40	66.15	1871	5171	
24	13276	5.27	72.90	2104	5171	

	NEMA Motores aplicables NEMA Motor adapters				
	56C	140TC	180TC	210TC	250TC
ITS 932					
					*
					*


ITSIS 933						
22	15046	5.49	81.00	2062	5171	
19	15046	4.77	93.18	2238	5171	
17	15046	4.37	102.02	2359	5171	
15	15046	3.78	117.16	2557	5171	
14	15046	3.45	128.28	2698	5171	
12	15046	2.92	152.21	2698	5171	
11	15046	2.67	166.65	2698	5171	
9.4	15046	2.39	186.19	2698	5171	
8.6	15046	2.18	203.86	2698	5171	
7.7	15046	1.96	228.05	2698	5171	
6.8	15046	1.73	257.61	2698	5171	
5.9	15046	1.50	294.56	2698	5171	
5.6	15046	1.42	312.43	2698	5171	
5.1	15046	1.30	342.07	2698	5171	
4.7	15046	1.19	370.29	2698	5171	
4.3	15046	1.09	405.42	2698	5171	

	NEMA Motores aplicables NEMA Motor adapters		
	56C	140TC	180TC
ITS 933			
			*
			*
			*
			*
			*
			*
			*
			*
			*
			*
			*

NOTA
Las áreas resaltadas indican el tamaño de carcasa del motor correspondiente.

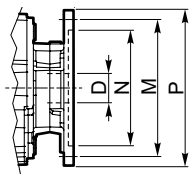
 * = El Factor de servicio (sf) se deberá seleccionar con respecto a la aplicación: favor de contactar con nuestro Servicio Técnico

NOTE
Highlighted áreas indicate the motor input flange available on each gearbox size.

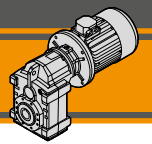
 * = The service factor (sf) has to be selected depending on application: please contact our Technical Department.

Antes de seleccionar cualquier reductor, favor de revisar los valores de desempeño en las páginas D11 a la D17.

Before selecting any gearbox, please read the performance values shown in the tables on page D11 to D17.

















Dimensiones NEMA/ NEMA Dimensions					
	56C	140TC	180TC	210TC	250TC
N		4.5		8.5	
M		5.88		7.25	
P		6.5		9	10
D	0.625	0.875	1.125	1.375	1.625

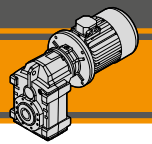


Datos técnicos

Technical data

P ₁ [hp]	n ₂ [rpm]	M ₂ [lb-in]	sf	AGMA	i			R ₂ U [lb]	R ₂ P [lb]	P ₁ [hp]	n ₂ [rpm]	M ₂ [lb-in]	sf	AGMA	i			R ₂ U [lb]	R ₂ P [lb]	
0.33 hp										0.75 hp										
0.25 kW (1750 rpm)	7.3	2708	3.6	III	238.53	ITS923		2136	4159	0.55 kW (1750 rpm)	309	142	30.7	III	5.66	ITS922		678	2373	
	6.4	3098	3.1	III	272.74						248	177	24.6	III	7.06					
	6.0	3284	3.0	III	289.29						209	212	20.7	III	8.37					
	5.5	3593	2.7	III	316.73						192	230	24.7	III	9.13					
	5.1	3894	2.5	III	342.86						168	266	21.6	III	10.43					
	4.7	4257	2.3	III	375.38						145	310	18.7	III	12.04					
	9.4	2115	7.1	III	186.19	ITS933		2698	5171		130	345	19.3	III	13.50	ITS922		1045	3577	
	8.6	2310	6.5	III	203.86						113	398	16.8	III	15.50					
	7.7	2584	5.8	III	228.05						98	451	17.5	III	17.81					
	6.8	2921	5.1	III	257.61						81	558	14.4	III	21.73					
	5.9	3346	4.5	III	294.56						76	584	13.6	III	22.92					
	5.6	3549	4.2	III	312.43						74	611	13.1	III	23.80					
	5.1	3885	3.9	III	342.07	66	682	11.7	III		26.63	60	743	10.7	III	29.26				
	4.7	4204	3.6	III	370.29	60	743	10.7	III		29.26	54	823	10.8	III	32.14				
	4.3	4602	3.3	III	405.42	50	894	9.9	III		35.19	50	894	9.9	III	35.19				
	0.37 kW (1750 rpm)	7.3	4009	2.4	III	238.53	ITS923		2136		4159	44	1000	8.8	III	39.38	ITS922		1895	4159
		6.4	4585	2.1	III	272.74						40	1106	8.0	III	43.27				
		6.0	4859	2.0	II	289.29						37	1213	7.3	III	47.50				
5.5		5319	1.8	II	316.73	31				1425		6.8	III	55.96						
5.1		5762	1.7	II	342.86	29				1558		6.2	III	61.25						
4.7		6302	1.5	II	375.38	26				1717		5.7	III	67.50						
9.4		3124	4.8	III	186.19	ITS933		2698	5171	23	1876	5.2	III	75.00	ITS923		2136	4159		
8.6		3425	4.4	III	203.86					20	2151	4.5	III	86.28						
7.7		3832	3.9	III	228.05					19	2363	4.1	III	94.46						
6.8		4328	3.5	III	257.61					16	2708	3.6	III	108.48						
5.9		4948	3.0	III	294.56					15	2965	3.3	III	118.77						
5.6		5248	2.9	III	312.43					12	3523	2.8	III	140.93						
5.1		5744	2.6	III	342.07	11	3850	2.5	III	154.30	10	4301	2.3	III	172.40					
4.7		6222	2.4	III	370.29	9.3	4717	2.1	III	188.76	8.3	5275	1.8	II	211.15					
4.3		6806	2.2	III	405.42	8.3	5275	1.8	II	211.15	7.3	5957	1.6	II	238.53					
0.49 kW (1750 rpm)		19	1584	17.9	III	94.05	ITS943		3372	6969	6.4	6806	1.4	II	272.74	6.0	7222	1.3	I	289.29
		18	1682	16.9	III	99.94					5.5	7913	1.2	I	316.73					
		16	1841	15.4	III	109.42					5.1	8559	1.1	I	342.86					
	15	2036	13.9	III	121.00	4.7					9373	1.0	I	375.38						
	13	2257	12.5	III	134.54	37					1195	12.3	III	46.73	ITS932		2471	5171		
	12	2478	11.4	III	147.69	34					1310	11.2	III	51.30						
	10	2850	9.9	III	169.71	29	1540	9.5	III	60.44										
	9.4	3124	9.1	III	185.82	27	1690	8.7	III	66.15										
	8.4	3496	8.1	III	207.90	24	1859	7.1	III	72.90										
	7.7	3841	7.4	III	228.46	7.0	4213	6.7	III	250.80										
	7.0	4213	6.7	III	250.80	5.9	4965	5.7	III	295.48										
	5.9	4965	5.7	III	295.48	5.4	5434	5.2	III	323.40										
	5.4	5434	5.2	III	323.40	4.9	5983	4.7	III	356.40										
	4.9	5983	4.7	III	356.40	56C	3372	6969												

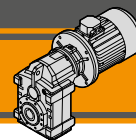
ITS



Datos técnicos



Technical data

P ₁ [hp]	n ₂ [rpm]	M ₂ [lb-in]	sf	AGMA	i			R ₂ U [lb]	R ₂ P [lb]	P ₁ [hp]	n ₂ [rpm]	M ₂ [lb-in]	sf	AGMA	i			R ₂ U [lb]	R ₂ P [lb]				
5.0 hp										7.5 hp													
3.7 kW (1750 rpm)	123	2443	7.3	III	14.21	ITS942	180TC	1609	5975	5.5 kW (1750 rpm)	68	6585	1.9	II	25.81	ITS932	210TC	1404	5171				
	110	2726	7.8	III	15.91			180TC	1706		6331	61	7364	1.7	II			28.88	210TC	1446	5171		
	101	2974	7.1	III	17.33			180TC	1783		6613	50	8851	1.6	II			34.71	210TC	1498	5171		
	92	3284	6.7	III	19.13			180TC	1875		6953	46	9692	1.5	II			38.01	210TC	1513	5171		
	75	4001	5.5	III	23.32			180TC	2068		6969	41	10842	1.3	I			42.53	210TC	1536	5171		
	60	5045	4.7	III	29.42			180TC	2308		6969	37	11913	1.2	I			46.73	210TC	1529	5171		
	56	5381	4.9	III	31.35			180TC	2376		6969	34	13081	1.1	I			51.30	210TC	1506	5171		
	44	6797	3.9	III	39.60			180TC	2625		6969	ITS942	221	2018	6.6			III	7.93	210TC	1159	4367	
	41	7417	3.2	III	43.25			180TC	2719		6969		183	2443	5.4			III	9.59	210TC	1284	4824	
	37	8222	2.9	III	47.95			180TC	2825		6969		164	2717	5.5			III	10.67	210TC	1358	5097	
	33	9169	3.1	III	53.43			180TC	2948		6969		148	3018	5.0			III	11.82	210TC	1432	5372	
	30	9984	2.8	III	58.22			180TC	3030		6969		136	3292	5.4			III	12.91	210TC	1499	5618	
	27	11072	2.6	III	64.53			180TC	3121		6969		123	3629	4.9			III	14.21	210TC	1574	5899	
	25	12081	2.2	III	70.40			180TC	3189		6969		110	4054	5.2			III	15.91	210TC	1665	6240	
	23	13214	2.0	II	77.00			180TC	3248		6969		101	4417	4.8			III	17.33	210TC	1736	6509	
	ITS943	19	15799	1.8	II			94.05	180TC		3324		6969	92	4877			4.5	III	19.13	210TC	1820	6831
		18	16790	1.7	II			99.94	180TC		3327		6969	75	5948			3.7	III	23.32	210TC	1993	6969
		16	18383	1.5	II			109.42	180TC		3310		6969	60	7505			3.2	III	29.42	210TC	2199	6969
		15	20330	1.4	II	121.00	180TC	3254	6969		56		7992	3.3	III	31.35	210TC	2255	6969				
		13	22605	1.3	I	134.54	180TC	3372	6969		44	10099	2.6	III	39.60	210TC	2450	6969					
12		24809	1.1	I	147.69	180TC	3372	6969	41	11028	2.2	III	43.25	210TC	2517	6969							
10		28508	1.0	I	169.71	180TC	3372	6969	37	12232	2.0	II	47.95	210TC	2588	6969							
										33	13621	2.1	III	53.43	210TC	2673	6969						
7.5 hp										7.5 hp													
5.5 kW (1750 rpm)	309	1443	3.1	III	5.66	ITS922	210TC	633	2271	ITS943	19	23481	1.2	I	94.05	210TC	2650	6969					
	248	1797	2.5	III	7.06			210TC	706		2533	18	24959	1.1	I	99.94	210TC	3327	6969				
	209	2133	2.1	III	8.37			210TC	765		2749	16	27322	1.0	I	109.42	210TC	3310	6969				
	192	2328	2.5	III	9.13			210TC	796		2864	15	30216	0.9	I	121.00	210TC	3254	6969				
	168	2664	2.2	III	10.43			210TC	844		3047												
	145	3071	1.9	II	12.04			210TC	896		3248												
	130	3443	1.9	II	13.50			210TC	936		3411												
	113	3947	1.7	II	15.50			210TC	983		3611												
	98	4540	1.8	II	17.81			210TC	1026		3811												
	81	5541	1.4	II	21.73			210TC	1076		4088												
	76	5841	1.4	II	22.92			210TC	1086		4158												
	74	6072	1.3	I	23.80			210TC	1092		4159												
	66	6789	1.2	I	26.63			210TC	1263		4159												
	60	7461	1.1	I	29.26			210TC	1290		4159												
	54	8196	1.1	I	32.14			210TC	1312		4159												
	50	8975	1.0	I	35.19			210TC	1340		4159												
	44	10046	0.9	I	39.38			210TC	1349		4159												
	ITS932	285	1567	4.8	III	6.13	210TC	745	2929														
		229	1947	3.9	III	7.65	210TC	836	3277														
194		2301	3.3	III	9.03	210TC	908	3559															
177		2522	3.2	III	9.90	210TC	950	3723															
155		2876	2.8	III	11.27	210TC	1011	3963															
134		3328	2.4	III	13.06	210TC	1082	4250															
120		3717	2.1	III	14.58	210TC	1137	4471															
104		4284	2.1	III	16.81	210TC	1207	4764															
91		4903	1.8	II	19.24	210TC	1273	5050															
74		6010	1.8	II	23.57	210TC	1366	5171															
71		6311	1.7	II	24.75	210TC	1387	5171															



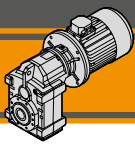
Datos técnicos

Technical data

P ₁ [hp]	n ₂ [rpm]	M ₂ [lb-in]	sf	AGMA	i			R ₂ U [lb]	R ₂ P [lb]	
25.0 hp										
18.5 kW (1750 rpm)	221	6797	2,0	II	7,93	ITS942	280TC	1041	4098	
	183	8222	1,6	II	9,59			280TC	1123	4462
	164	9152	1,6	II	10,67			280TC	1168	4669
	148	10143	1,5	II	11,82			280TC	1209	4871
	136	11072	1,6	II	12,91			280TC	1242	5044
	123	12196	1,5	II	14,21			280TC	1275	5232
	110	13648	1,6	II	15,91			280TC	1307	5446
	101	14860	1,4	II	17,33			280TC	1326	5602
	92	16409	1,3	I	19,13			280TC	1341	5774
	75	20003	1,1	I	23,32			280TC	1514	6459
	60	25242	0,9	I	29,42			280TC	1798	6969
	56	26889	1,0	I	31,35			280TC	1812	6969

30.0 hp										
22.3 kW (1750 rpm)	221	8196	1,6	II	7,93	ITS942	280TC	1009	4025	
	183	9913	1,3	I	9,59			280TC	1080	4364
	164	11028	1,4	II	10,67			280TC	1117	4554
	148	12223	1,2	I	11,82			280TC	1149	4736
	136	13347	1,3	I	12,91			280TC	1173	4889
	123	14701	1,2	I	14,21			280TC	1194	5052
	110	16445	1,3	I	15,91			280TC	1211	5232
	101	17914	1,2	I	17,33			280TC	1326	5602
	92	19781	1,1	I	19,13			280TC	1341	5774
75	24109	0,9	I	23,32	280TC	1514	6459			

ITS

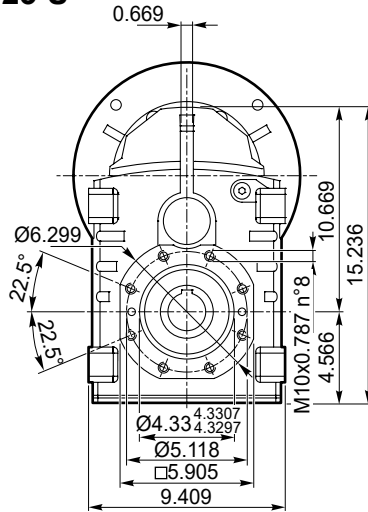


Dimensiones

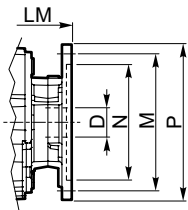
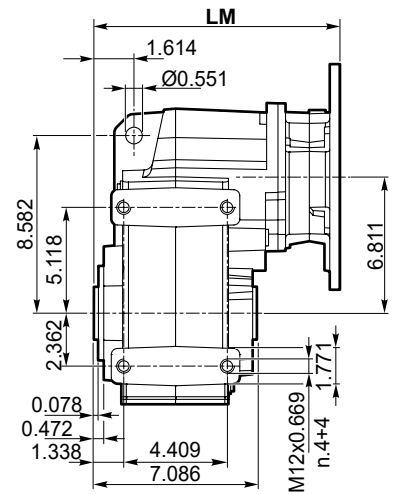
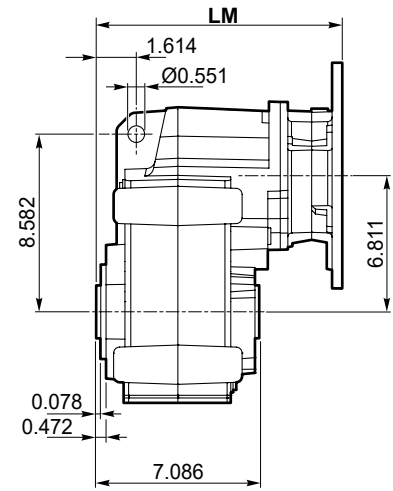
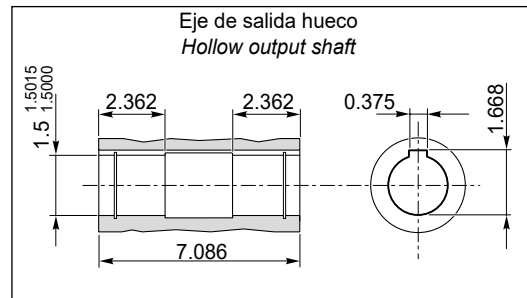
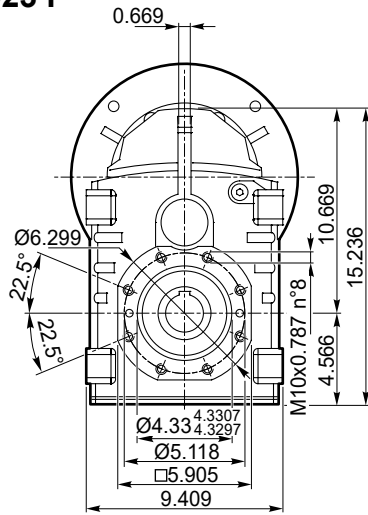
Dimensions

ITS 922 - ITS 923

ITS 922 U
ITS 923 U

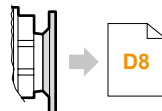


ITS 922 P
ITS 923 P

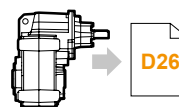


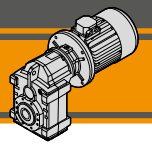
Dimensiones NEMA/ NEMA Dimensions				
	56C	140TC	180TC	210TC
LM		11.87	12.893	
N		4.5	8.5	
M		5.88	7.25	
P		6.5	9	
D	0.625	0.875	1.125	1.375

Bridas Motor
NEMA C-FACE



ITSIS..



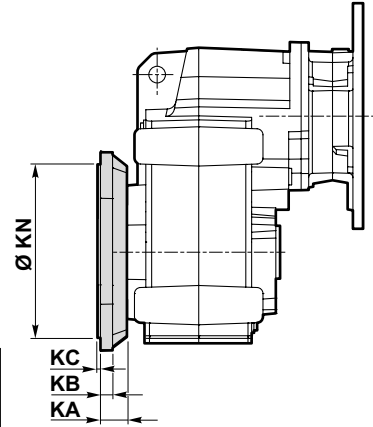
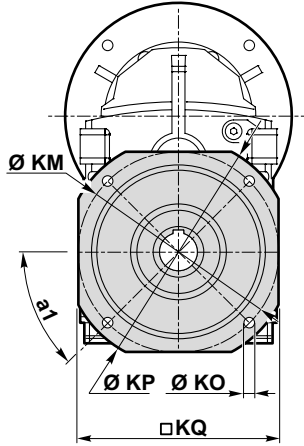


Dimensiones

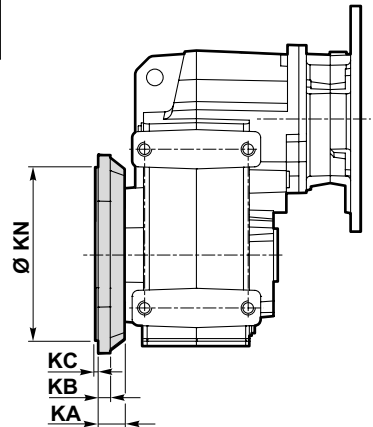
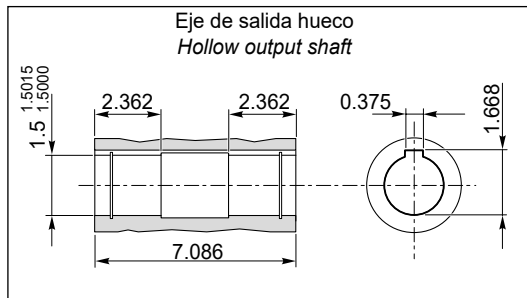
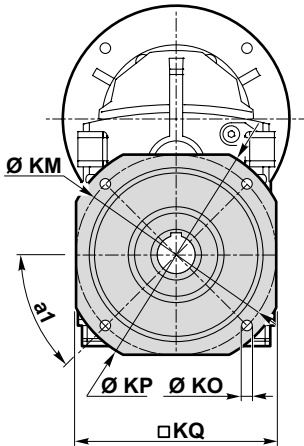
Dimensions

ITS 922 - ITS 923

ITS 922 U/F...
ITS 923 U/F...



ITS 922 P/F...
ITS 923 P/F...

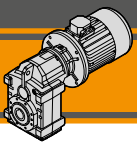


ITS

Versión F / F Version											
ITS	KA	a ₁	KB	KC	Ø KM	KN	KO	□KP	KQ	Brida / Flange	
										Tipo / Type	Peso / Weight [lb]
922 923	1.377	45°	0.512	0.157	6.496	5.118 ^{5.1164} _{5.1148}	0.433	7.874	6.772	F200	5.7
	1.377	45°	0.512	0.157	8.465	7.086 ^{7.0849} _{7.0833}	0.551	9.843	8.465	F250	8.3
	1.377	45°	0.512	0.157	10.433	9.055 ^{9.0534} _{9.0519}	0.551	11.811	10.433	F300	12.3

Peso / Weight [lb]				
ITS	56C	140TC	180TC	210TC
ITS922 U	84.37	84.37	91.95	91.95
ITS922 G	83.27	83.27	90.85	90.85
ITS923 U	86.58	86.58	94.16	94.16
ITS923 G	85.47	85.47	93.06	93.06

Nota: Peso del reductor llenado con aceite para la posición de montaje M1 (B3)
Note: weight of the gearbox filled with oil for M1 (B3) assembly position

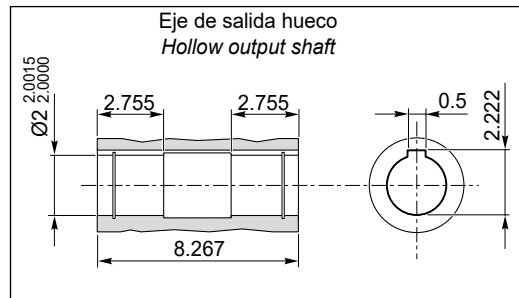
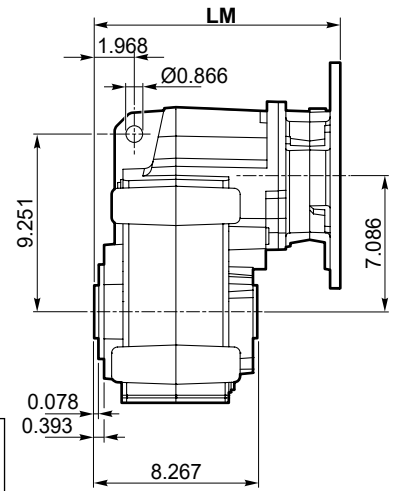
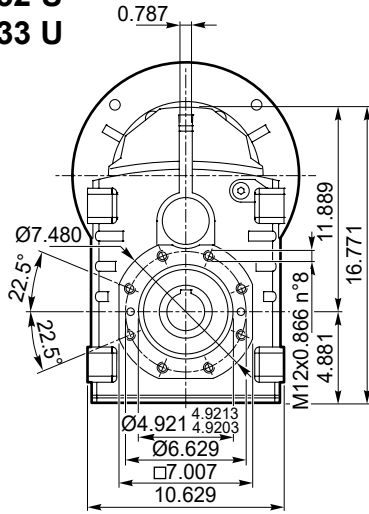


Dimensiones

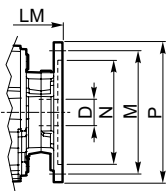
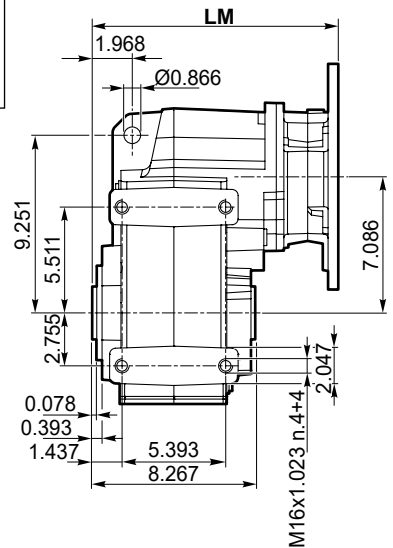
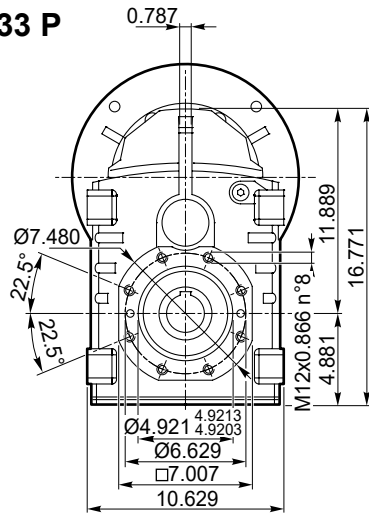
Dimensions

ITS 932 - ITS 933

ITS 932 U
ITS 933 U

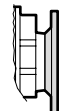


ITS 932 P
ITS 933 P

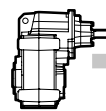


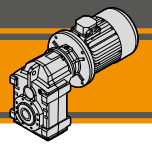
Dimensiones NEMA/ NEMA Dimensions					
	56C	140TC	180TC	210TC	250TC
LM		12.46	13.484		15.433
N		4.5	8.5		
M		5.875	7.25		
P		6.5	9		10
D	0.625	0.875	1.125	1.375	1.625

Bridas Motor
NEMA C-FACE



ITSIS..



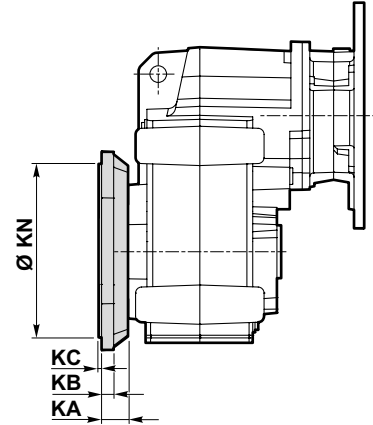
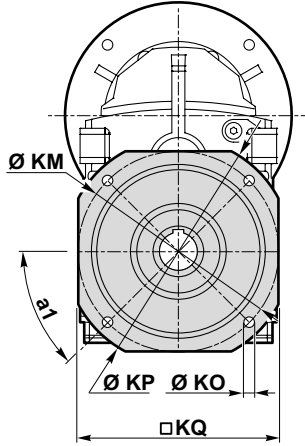


Dimensiones

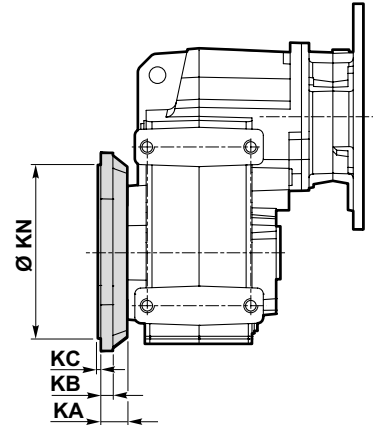
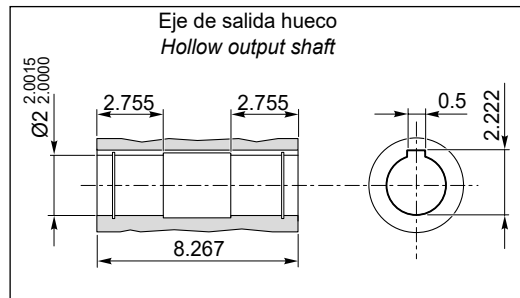
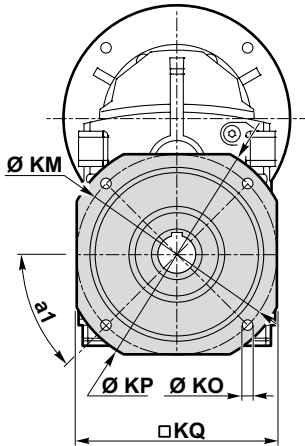
Dimensions

ITS 932 - ITS 933

ITS 932 U/F...
ITS 933 U/F...



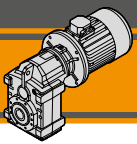
ITS 932 P/F...
ITS 933 P/F...



ITS

Versión F / F Version													
ITS	KA	a ₁	KB	KC	Ø KM	KN	KO	□KP	KQ	Brida / Flange			
										Tipo / Type	Peso / Weight [lb]		
932 933	1.574	45°	0.630	0.157	8.465	7.086 ^{7.0849} _{7.0833}	0.551	9.843	8.465	F250	8.3		
	1.574	45°	0.630	0.157	10.433	9.055 ^{9.0534} _{9.0519}	0.551	11.811	10.236	F300	12.3		
	1.574	45°	0.630	0.157	11.811	9.842 ^{9.8408} _{9.8393}	0.709	13.780	11.811	F350	20.0		
Peso / Weight [lb]													
ITS	56C			140TC			180TC			210TC		250TC	
ITS932 U	113.03			113.03			120.61			120.61		133.75	
ITS932 G	113.03			113.03			120.61			120.61		133.75	
ITS933 U	113.03			113.03			120.61			120.61		133.75	
ITS933 G	113.03			113.03			120.61			120.61		133.75	

Nota: Peso del reductor llenado con aceite para la posición de montaje M1 (B3)
Note: weight of the gearbox filled with oil for M1 (B3) assembly position

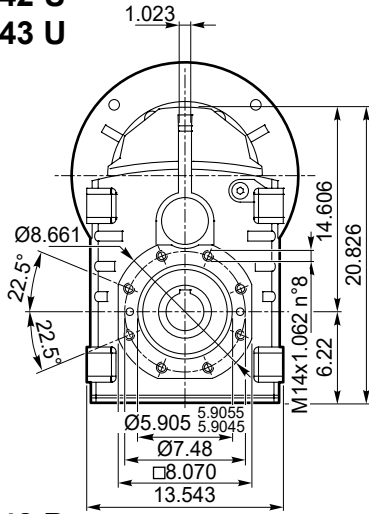


Dimensiones

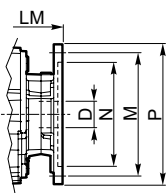
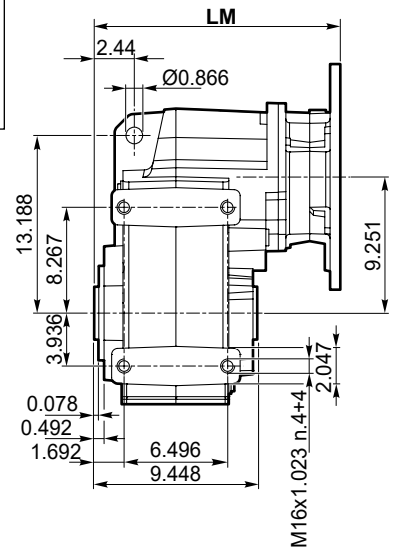
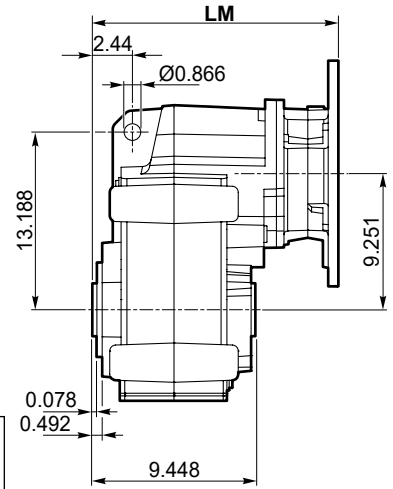
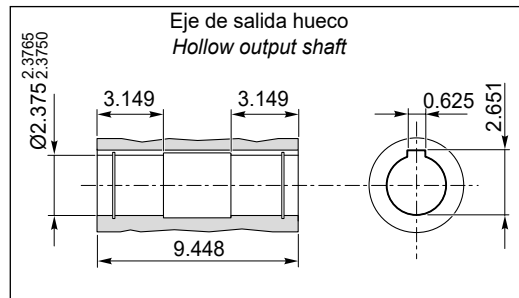
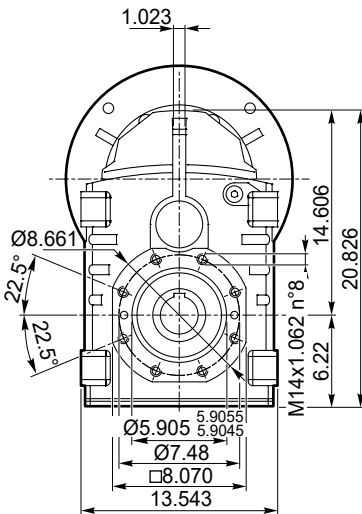
Dimensions

ITS 942 - ITS 943

ITS 942 U
ITS 943 U

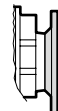


ITS 942 P
ITS 943 P



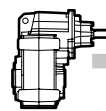
Dimensiones NEMA/ NEMA Dimensions						
	56C	140TC	180TC	210TC	250TC	280TC
LM	13.562		14.586		16.535	16.929
N	4.5			8.5		10.5
M	5.875			7.25		9
P	6.5			9		10
D	0.625	0.875	1.125	1.375	1.625	1.875

Bridas Motor
NEMA C-FACE

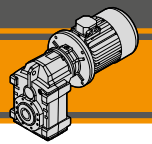


D10

ITSIS..



D26

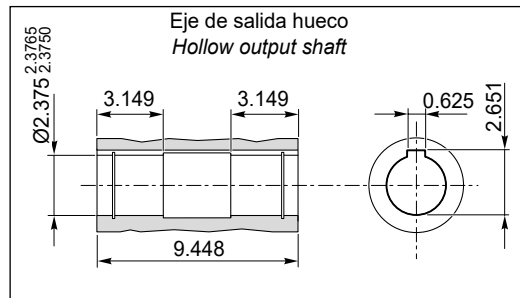
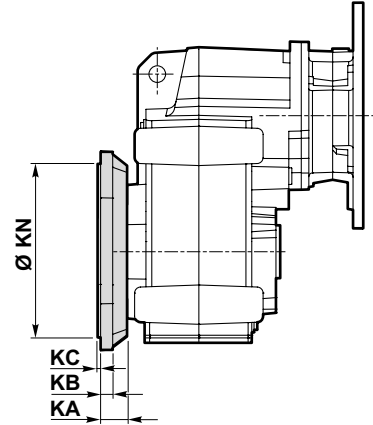
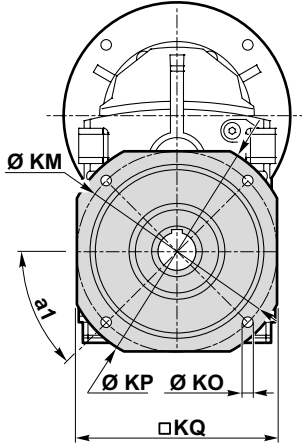


Dimensiones

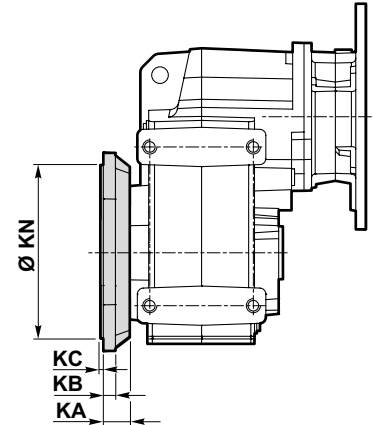
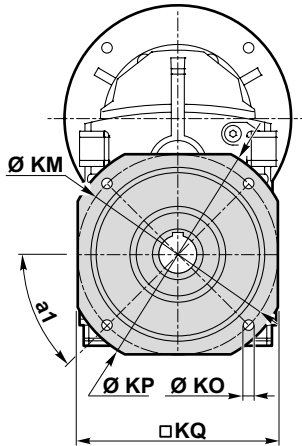
Dimensions

ITS 942 - ITS 943

ITS 942 U/F...
ITS 943 U/F...



ITS 942 P/F...
ITS 943 P/F...

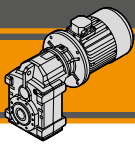


Versión F / F Version											
ITS	KA	a ₁	KB	KC	Ø KM	KN	KO	□KP	KQ	Brida / Flange	
										Tipo / Type	Peso / Weight [lb]
942 943	1.673	45°	0.709	0.157	10.433	9.055 ^{9.0534} / _{9.0519}	0.551	11.811	10.433	F300	16.3
	1.673	45°	0.709	0.157	11.811	9.842 ^{9.8408} / _{9.8393}	0.709	13.780	11.811	F350	22.4
	1.673	45°	0.709	0.157	15.748	13.779 ^{13.7778} / _{13.7763}	0.709	17.717	15.748	F400	37.2

Peso / Weight [lb]							
ITS	56C	140TC	180TC	210TC	250TC	280TC	
ITS942 U	199.01	199.01	206.59	206.59	219.73	222.51	
ITS942 G	196.81	196.81	204.39	204.39	217.53	220.31	
ITS943 U	205.62	205.62	213.21	213.21	226.35	229.13	
ITS943 G	203.42	203.42	211.00	211.00	221.14	226.92	

Nota: Peso del reductor llenado con aceite para la posición de montaje M1 (B3)
Note: weight of the gearbox filled with oil for M1 (B3) assembly position

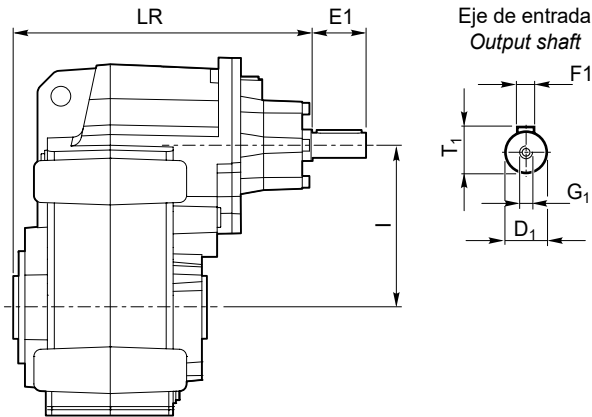
ITS



Dimensiones

Dimensions

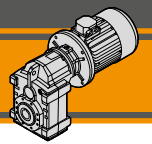
ITSIS...



ITHIS	Versione Version	LR	D1	E1	I	T1	F1	G1
922	U P U/F... P/F...	12.401	0.875 ^{0.8742} / _{0.8734}	1.969	1.26	0.958	0.188	1/4-20 UNC
923		12.401	0.875 ^{0.8742} / _{0.8734}	1.969	1.26	0.958	0.188	1/4-20 UNC
932		12.992	0.875 ^{0.8742} / _{0.8734}	1.969	1.26	0.958	0.188	1/4-20 UNC
933		12.992	0.875 ^{0.8742} / _{0.8734}	1.969	1.26	0.958	0.188	1/4-20 UNC
942		14.783	1.625 ^{1.6254} / _{1.6248}	3.15	1.476	1.791	0.375	5/8-11 UNC
943		14.783	1.625 ^{1.6254} / _{1.6248}	3.15	1.476	1.791	0.375	5/8-11 UNC

ITHIS	Peso / Weight [lb]
922 U	98.54
922 P	97.44
923 U	100.75
923 P	99.64
932 U	127.2
932 P	126.1
933 U	131.61
933 P	130.51
942 U	225.09
942 P	222.88
943 U	219.8
943 P	217.59

Nota: ITSIS943 relación 295,48 – 323,40 – 356,40 pedido bajo demanda.
Favor de contactar al servicio técnico TRANSTECNO.
Note: ITSIS943 ratios 295,48 – 323,40 – 356,40 available upon request.
Please contact TRANSTECNO technical service.

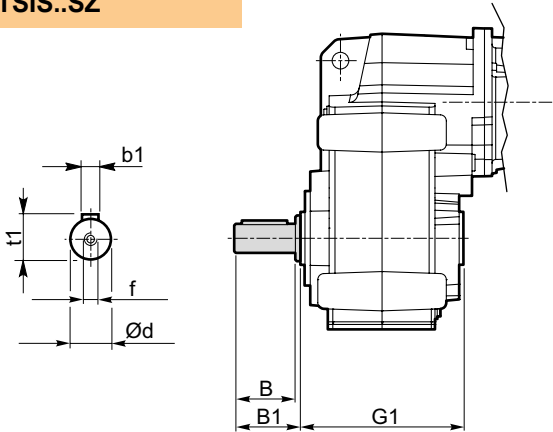


Accesorios

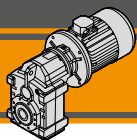
Accessories

Eje de salida / Output shaft

ITS...SZ
ITSIS..SZ

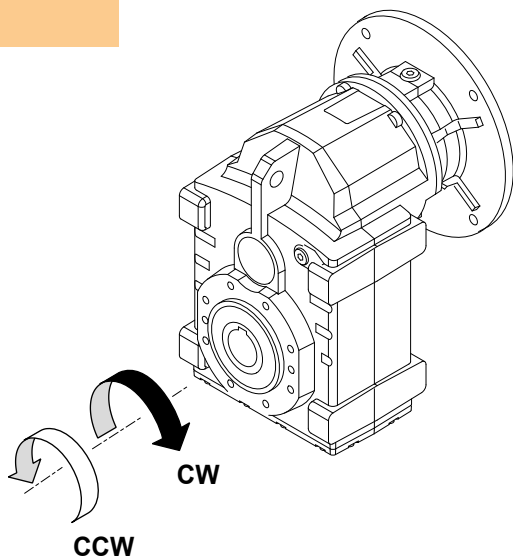


ITS	d	B	B1	G1	f	b1	t1	Peso / Weight [lb]
922 923	1.5 ^{1.5000} 1.4988	2.992	3.149	7.086	5/8 - 11 UNC	0.375	1.664	4.85
932 933	^{2.0000} 2 1.9988	3.937	4.133	8.267	5/8 - 11 UNC	0.5	2.218	9.47
942 943	^{2.3750} 2.375 2.3738	4.724	4.921	9.448	3/4 - 10 UNC	0.625	2.645	15.65



Dispositivo anti-retorno / Backstop device

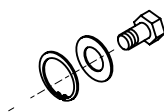
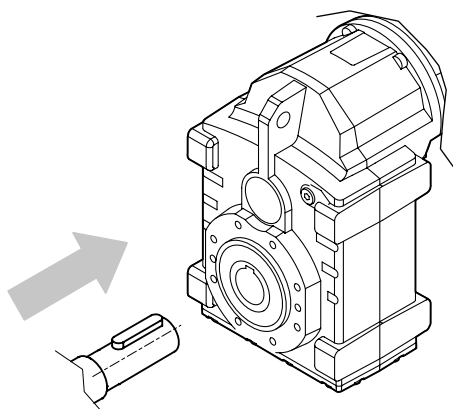
ITS...CW
ITS...CCW



El dispositivo anti-retorno permite que la flecha de salida gire en un solo sentido.
Antes de utilizarlo, especifique la rotación deseada como se muestra en la figura

*The backstop device allows the output shaft to rotate in just one direction.
Before using it, please specify output shaft rotation direction as shown in the figure.*

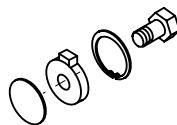
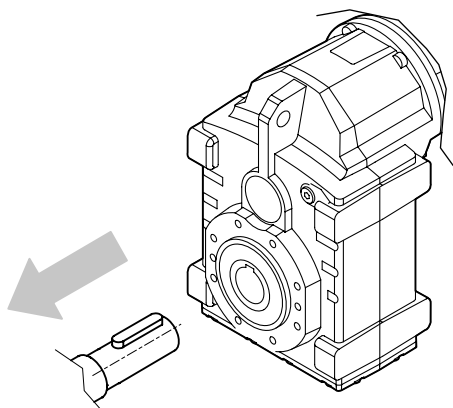
Kit de montaje para eje sólido / Output shaft assembly kit



Kit de montaje para eje sólido disponible a solicitud.
Referirse con nuestro departamento técnico para conocer las instrucciones de montaje.

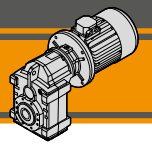
*Output shaft assembly kit available upon request:
for assembly instructions please contact our Technical Assistance*

Kit de montaje para eje sólido / Output shaft disassembly kit



Kit de desmontaje para eje sólido disponible a solicitud.
Referirse con nuestro departamento técnico para conocer las instrucciones de montaje.

*Output shaft disassembly kit available upon request:
for assembly instructions please contact our Technical Assistance*



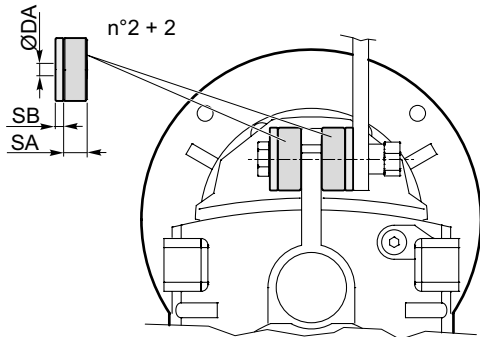
Accesorios

Accessories

Kit Brazo de reacción / Torque arm kit

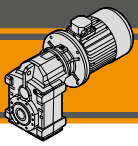
Kit brazo de reacción disponible a solicitud, referirse con nuestro departamento técnico para conocer las instrucciones de montaje.

*Torque arm kit available upon request:
for assembly instructions please contact our Technical Assistance*



Brazo de reacción / Torque arm

ITS	ØDA	SA	SB
922 923	0.511	0.59	0.196
932 933	0.826	1.181	0.393
942 943	0.826	1.181	0.393



ITS Motorreductores pendulares
Helical parallel gearmotors

Nema 60 Hz



Apéndice
Appendix

60Hz

Nema

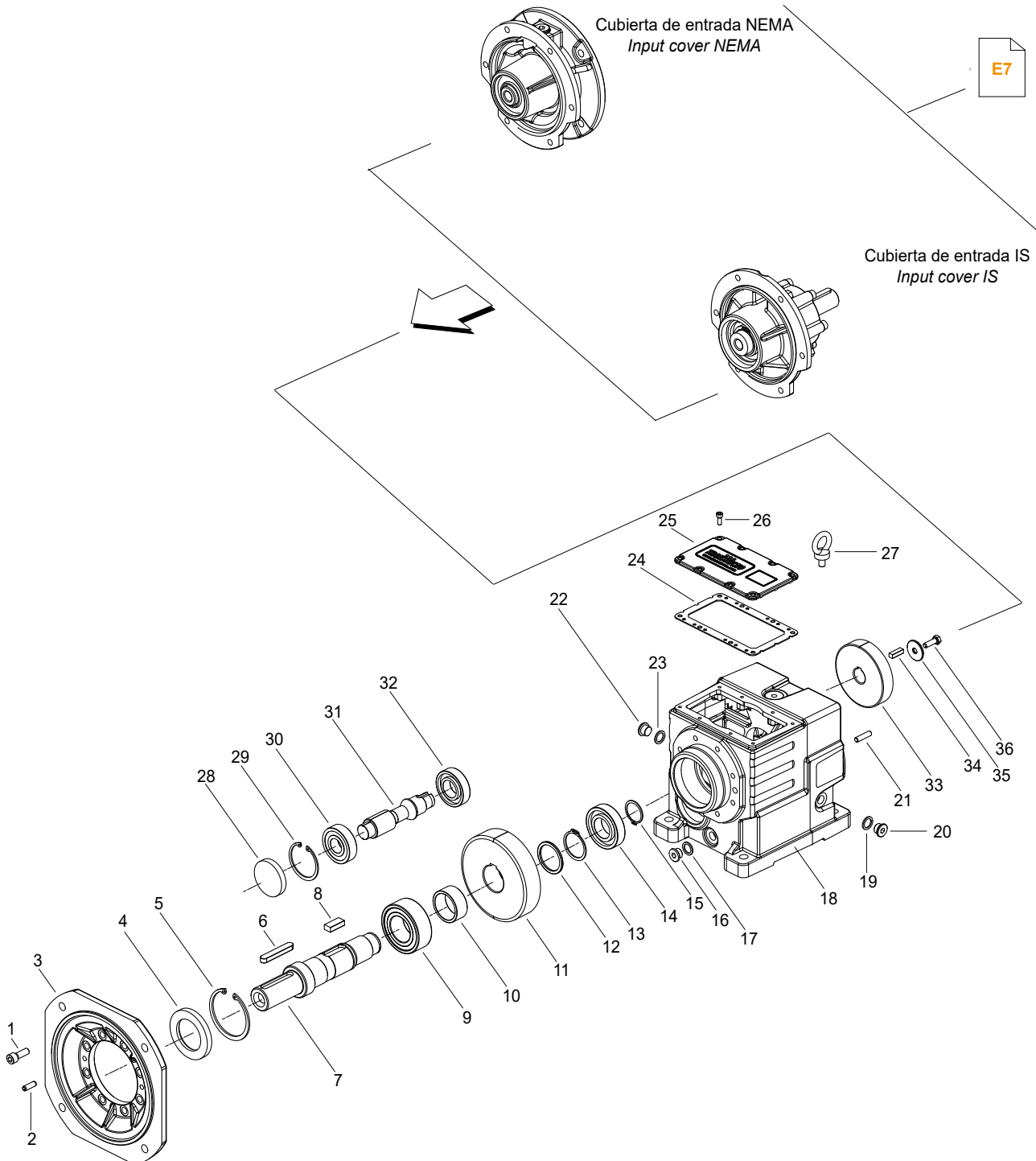


Índice	Index	Pag. Page
Listado de refacciones	<i>Spare parts list</i>	
ITH..2	<i>ITH..2</i>	E2
ITH..3	<i>ITH..3</i>	E3
ITB..	<i>ITB..</i>	E4
ITS..2	<i>ITS..2</i>	E5
ITS..3	<i>ITS..3</i>	E6
Cubierta de entrada	<i>Input cover</i>	E7

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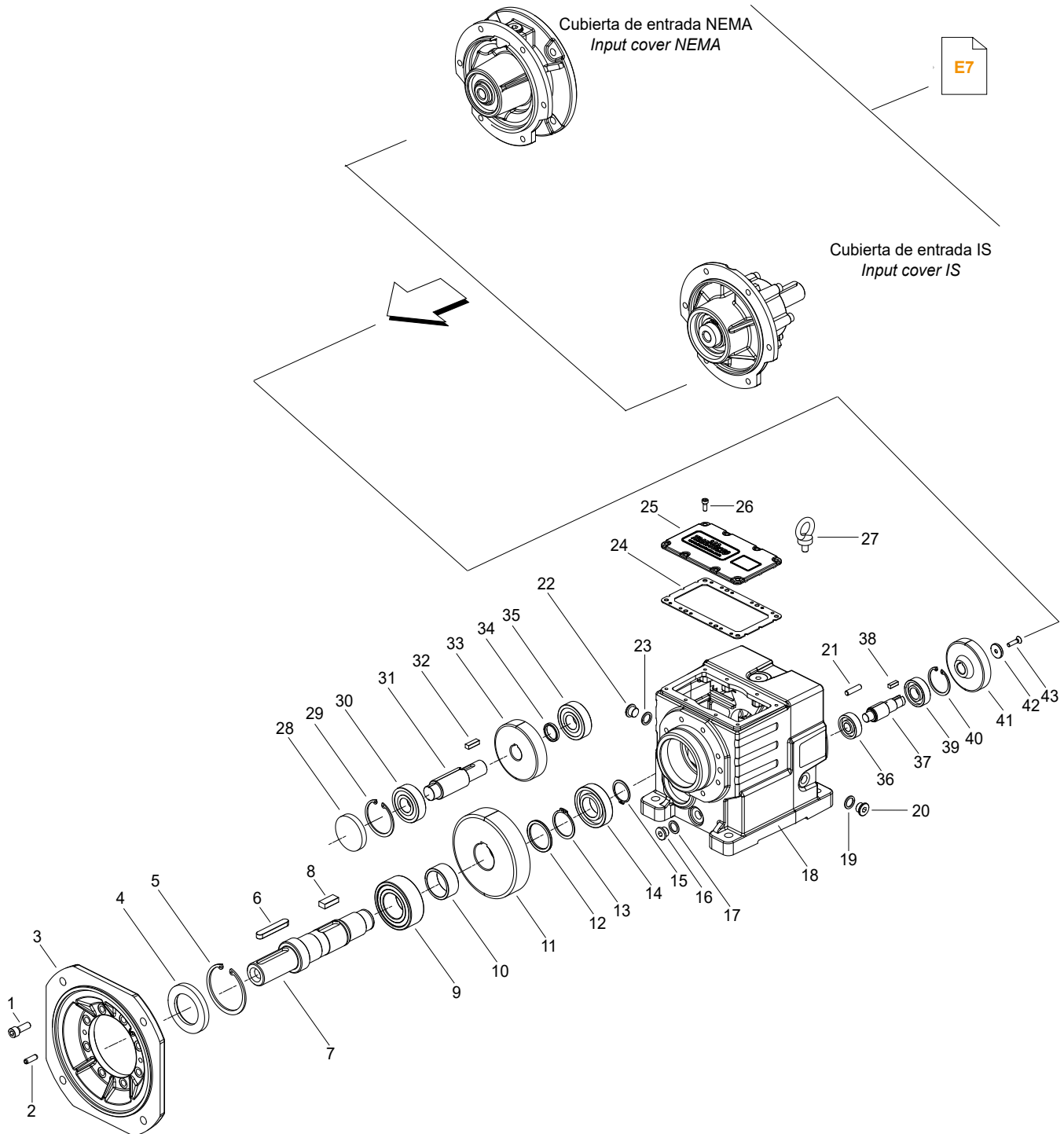
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ITH..2



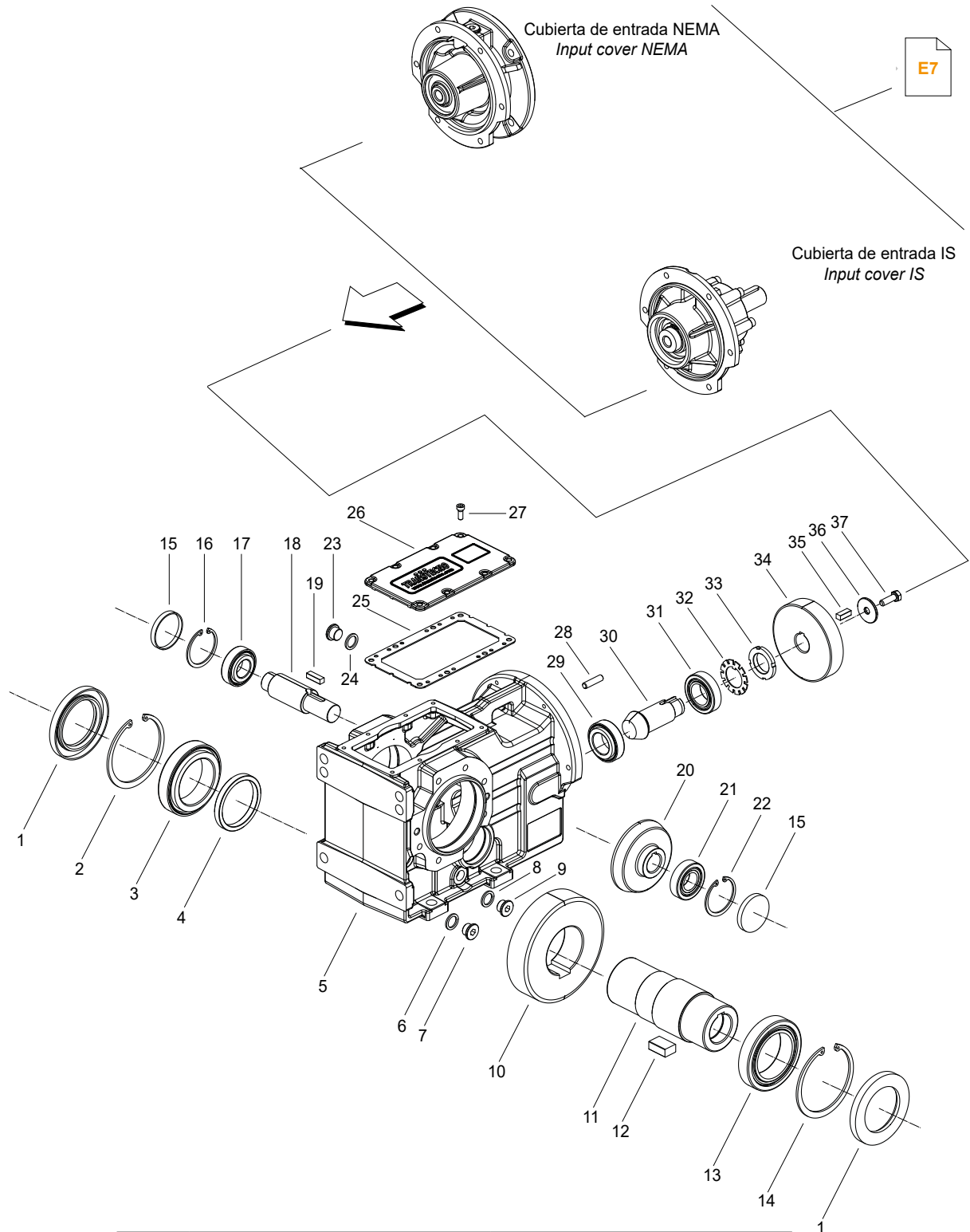
ITH	Sellos de aceite / Oil seals	RCA
	4	28
112	45/80/10	52x10
122	55/85/10	62x10
132	65/100/10	72x10
142	75/120/10	80x10

ITH..3



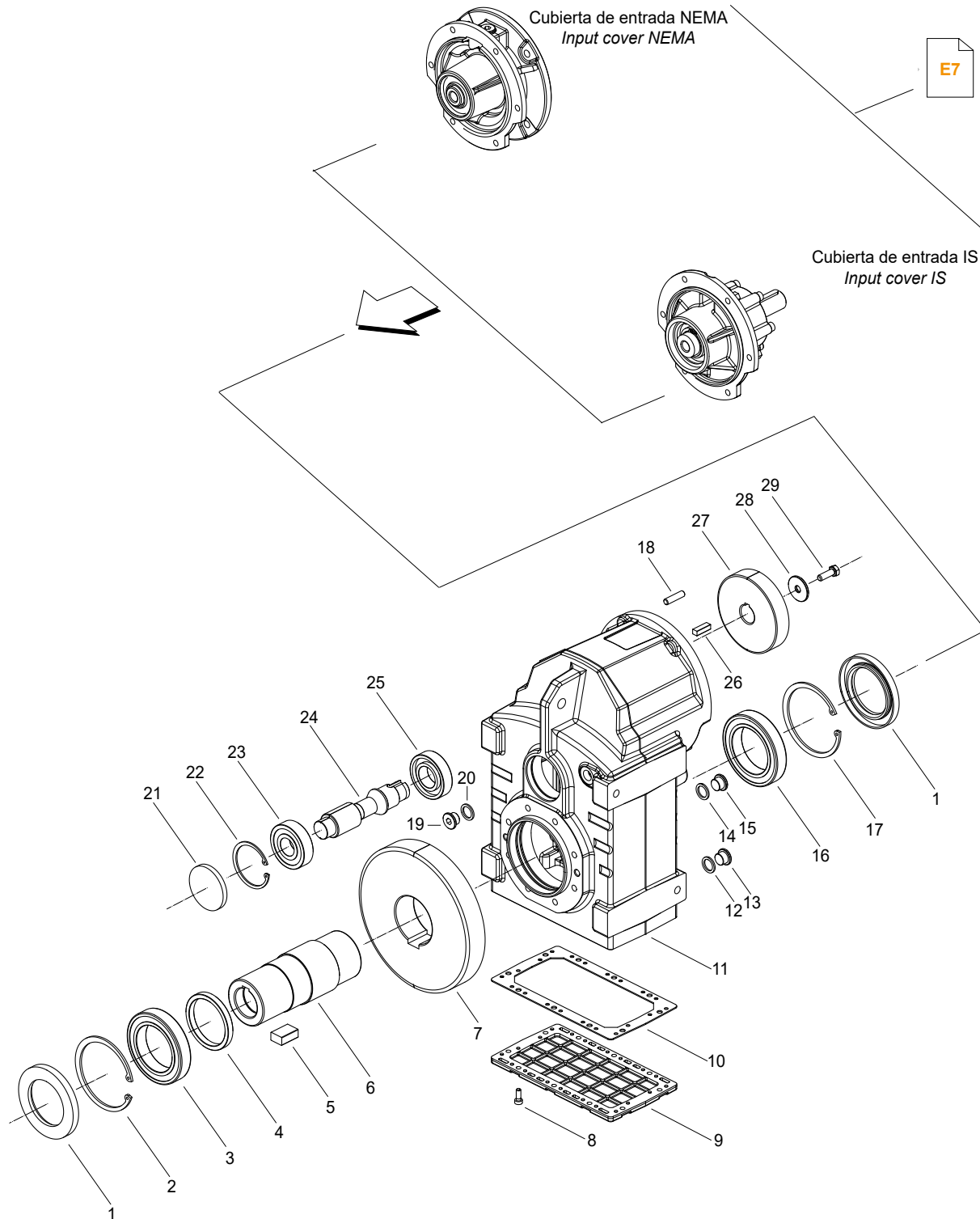
ITH	Sellos de aceite / Oil seals	
	4	RCA
113	45/80/10	52x10
123	55/85/10	62x10
133	65/100/10	72x10
143	75/120/10	80x10

ITB



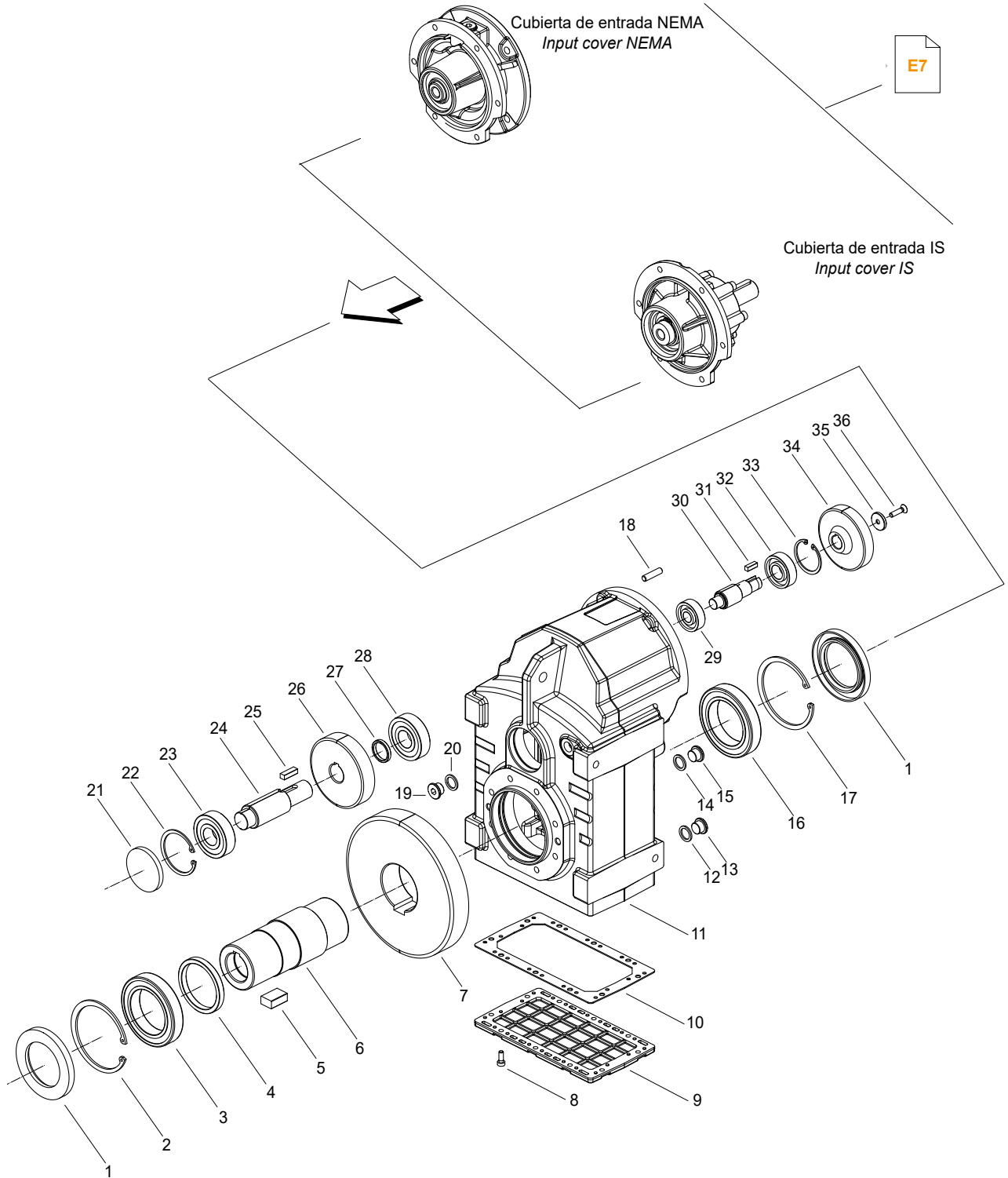
ITB	Sellos de aceite / Oil seals	
	1	RCA
423	65/100/10	52x7
433	70/110/12	72x10
443	85/130/10	80x10

ITS..2



ITS	Sellos de aceite / Oil seals	
	1	21
922	65/100/10	62x7
932	70/110/12	62x7
942	85/130/10	72x10

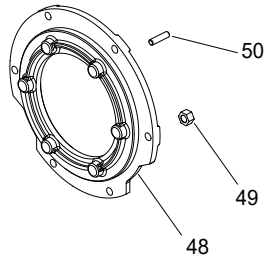
ITS..3



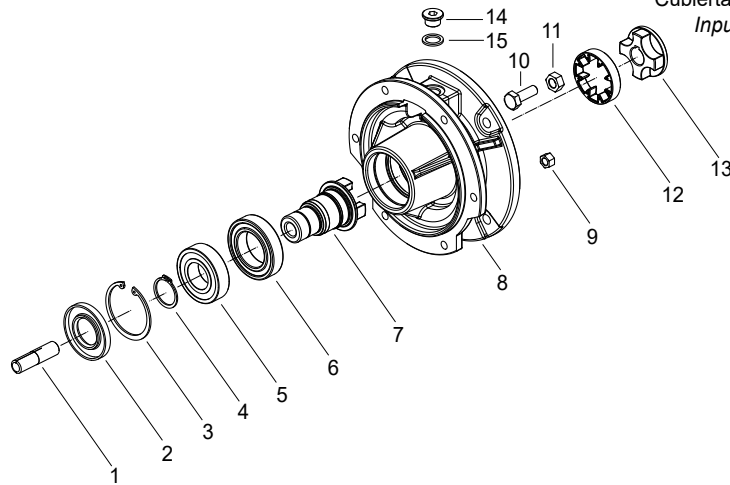
ITS	Sellos de aceite / Oil seals	RCA
	1	21
923	65/100/10	62x10
933	70/110/12	62x10
943	85/130/10	72x10

CUBIERTA DE ENTRADA - INPUT COVER

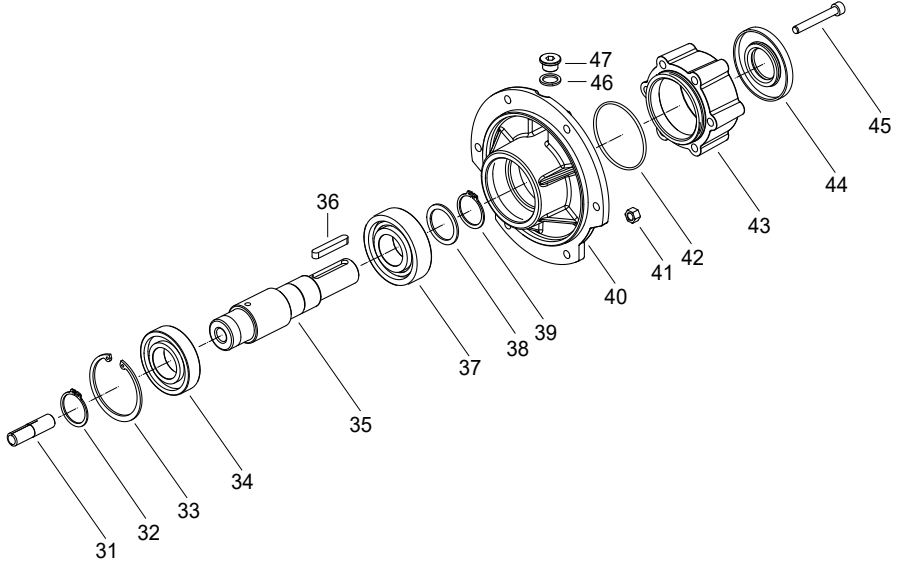
Adaptador de entrada...
Input adapter...



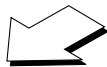
Cubierta de entrada NEMA
Input cover NEMA



Cubierta de entrada IS
Input cover IS



ITH..
ITB..
ITS..



NEMA	Sellos de aceite / Oil seals
	2
56	30/62/7
140TC	30/62/7
180TC	40/80/10
210TC	40/80/10
250TC	50/110/12
280TC	50/110/12

IS	Sellos de aceite / Oil seals
	44
0.875	35/80/8
1.625	45/100/10



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